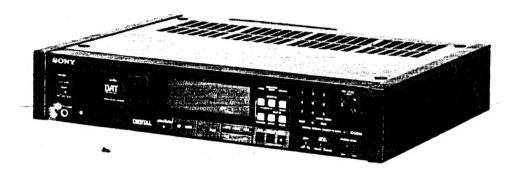
SERVICE MANUAL

AEP Model UK Model



SPECIFICATIONS

System Tape

Recording system Recording time

Tape speed Drum rotation

Error correction

Number of channel D/A conversion

Frequency response

Signal to noise ratio Dynamic range

Total harmonic distortion

Wow and flutter

Digital audio tape recorder

Digital audio tape Rotary head

120 minutes (with DT-120)

8.15 mm/s

Approx. 2,000 rpm Double Reed Solomon code

2 channels, stereo 16-bit linear

2-22,000 Hz ±0.5 dB More than 92 dB

More than 90 dB

Input

Less (nan 0.0055%
Below	measurable limit

Input jacks	Jack type	Impedance	Rated input level
LINE IN	Phono	50 kohms	- 10 dBs
DIGITAL	Phono	75 ohms	0.5 Vp-p

Output

Output jacks	Jack type	Impedance	Rated output	Load impedance
LINE OUT	Phono	470 ohms	– 10 dBs	More than
HEAD- PHONES	Stereo phone	150 ohms	0-28 mW	32 ohms
DIGITAL OUT	Phono	75 ohms	0.5, Vp-p	75 ohms

Tape

Track pitch Sampling frequency Modulation system Transfer rate

13.6 µm (20.4 µm) 48 kHz, 44.1 kHz, 32 kHz 8-10 Modulation

2.46 Mbit/sec. (before modulation)

General

Weight

Power requirements

220V AC, 50/60Hz (AEP model) 240V AC, 50Hz (UK model) 48 W

Power consumption Dimensions

Approx. $470 \times 100 \times 420$ mm (w/h/d) $(18\frac{1}{2} \times 3\frac{15}{16} \times 16\frac{1}{2} \text{ inches})$

incl. side wood

Approx. $430 \times 100 \times 420$ mm (w/h/d) $(16^{15}/_{16} \times 3^{15}/_{16} \times 16^{1}/_{2} \text{ inches})$

excl. side wood

Approx. 12 kg (26 lb 7 oz)

incl. side wood

Supplied accessories

Remote commander (1) RM-R1 Sony batteries SUM-3 (NS) (2) Audio connecting cords (2 phono plugs × 2 phono plugs, stereo, for line inputs and outputs) (2) Screws to secure the cabinet (4)*

Remote commander (supplied)RM-R1

Remote control system Power requirements

Infrared control

Dimensions

Weight

3 V DC, with R6 (size AA) batteries Approx. $67 \times 175 \times 18 \text{ mm (w/h/J)}$

 $(2^{5}/_{8} \times 6^{7}/_{8} \times {}^{11}/_{16} \text{ inches})$

Approx. 145 g (5 oz) incl. batteries

* The side wood panels on both sides of the deck are detachable. After removing the screws, secure the cabilet with the supplied lock screws (four $M4 \times 6$). For safety, before doing this, be sure to disconnect the A $oldsymbol{\mathcal{C}}$ power cord from the AC outlet.







DTC-1000ES

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING AND MARK

A ON THE SCHEMATIC DIAGRAMS AND IN THE
PARTS LIST ARE CRITICAL TO SAFE OPERATION.
REPLACE THESE COMPONENTS WITH SONY PARTS
WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS
MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

Flexible Circuit Board Repairing

- Keep the temperature of the soldering iron around 270°C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

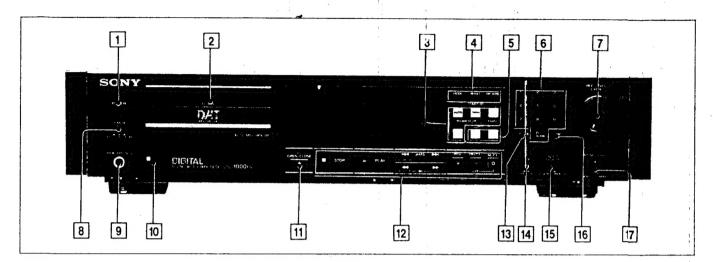
Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

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SECTION 1 OUTLINE



1 POWER switch

2 Cassette compartment

Insert a cassette with the window side up and the safety tab facing toward you.

3 START ID buttons and indicators

Used to write and erase the start ID codes, and to renumber and erase the program numbers.

AUTO (automatic): Press to write the start ID automatically during recording. When the recording level returns to the fixed level after having been below it for more than 3 seconds, the start ID is written on the tape for 9 seconds.

MAN (manual): Press to write the start ID at the desired point during recording. The MAN indicator lights. The start ID is written on the tape for 9 seconds.

ERASE: Press to erase a start ID. When a start ID and a program number are written on the tape, both codes are simultaneously erased by pressing this butter.

RENUMBER: Press to renumber the program numbers. When only the start IDs are written, pressing this button will insert program numbers. When this button is pressed, the tape is rewound to the beginning automatically and program numbers are assigned from "1" in numerical order.

4 COUNTER buttons

MODE: Changes the counter indication in the display window from the tape running time, to elapsed time of the selection, to total remaining time of the tape, and back to the tape running time again.

RESET: Resets the counter to "OM OOS".

MEMORY: Stores the point where the counter is reset in memory.

5 SKIP ID buttons and indicators

WRITE: Press to write a skip ID onto the tape.
ERASE: Press to erase a skip ID which is written at
the point just before the current position.

6 Numeric buttons (0-9)
Press to designate the program number.

7 REC LEVEL (recording level) controls

Adjust the recording level. The outer knob controls the left channel level and the inner knob the right channel level.

8 TIMER switch

Normally set to OFF. Used to start recording or playback at the desired time using a commercially available audio timer.

9 HEADPHONES jack (stereo phone jack)

10 Remote sensor

11 ≜ OPEN/CLOSE button and indicator

12 Tape operation buttons

- STOP button
- ► PLAY button

▶► CUE (fast-forward/cue) button

→ REVIEW (rewind/review) button

AMS: Press to locate the beginning of the selection in reverse direction.

- ►► AMS: Press to locate the beginning of the selection in forward direction.
- REC (recording) button
- II PAUSE button: If the pause mode continues for about 10 minutes, it will be released automatically and the deck will enter the stop mode.
- O REC MUTE (record muting) button

13 CLEAR button

Used to cancel the selection number which has been entered mistakenly.

14 SKIP switch

Set this switch to ON to skip during playback the selections coded with a skip ID code. Set it to OFF to play back the whole tape as it is.

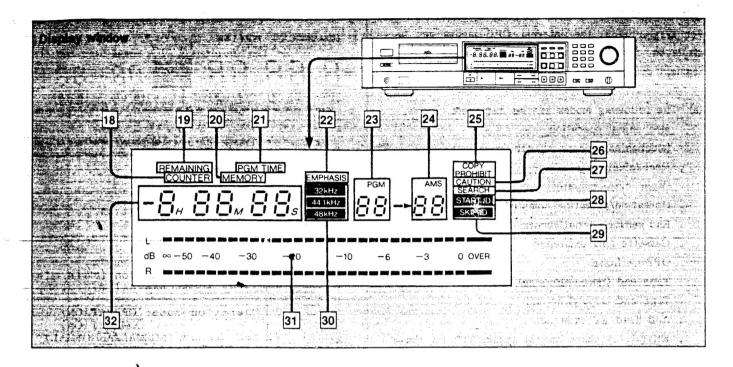
15 INPUT SELECT switch

ANALOG: For recording from the equipment connected to the LINE IN jacks on the rear panel. DIGITAL: For recording from the equipment connec'ed to the DIGITAL IN jack on the rear panel.

16 START button

Starts playback from the designated selection or activates the music scan operation

17 PHONES LEVEL (headphones level) control



18 COUNTER indicator

Lights up to show that the counter is displaying the tape running time.

19 REMAINING indicator

Lights up to show that the counter is displaying the remaining time.

The remaining time is not displayed during search operation (the SEARCH indicator lights), fast-forwarding or rewinding.

20 MEMORY indicator

Lights up when the MEMORY button is pressed to show that the " 0M 00S" point is stored in memory.

21 PGM TIME (program time) indicator

Lights up to show that the counter is displaying the elapsed time of the current selection.

22 EMPHASIS Indicator

Lights up when recording a digital signal input from the DIGITAL IN jack contains a pre-emphasized signal. In the playback mode, it also lights up while the detected pre-emphasized signal is being deemphasized.

23 PGM (program number) display

Shows the program number of the selection being played.

24 AMS (automatic music sensor) display

Shows the number of selections to be skipped ahead or behind in AMS operation. When a numeric button is pressed, the display shows the program number of the target selection while the selection is being searched for.

25 COPY PROHIBIT (digital copy prohibit) indicator

Blinks when the digital signal to be recorded contains a "digital copy prohibit" code. In this case, digital-to-digital recording cannot be done.

26 CAUTION indicator

Blinks when moisture condensation occurs. If this happens, the deck stops automatically.

27 SEARCH indicator

Lights up while a selection is being searched for.

28 START ID indicator

Blinks when writing or erasing a start ID code, or when the start ID is detected during playback.

29 SKIP ID indicator

Lights up momentarily when writing or erasing a skip ID code, or when the skip ID is detected during playback.

30 Sampling frequency indicators

Indicates the sampling frequencies (32 kHz, 44.1 kHz, 48 kHz) with which the digital program is encoded. 44,1 kHz: For playback of pre-recorded DAT tape (Digital-to-digital recording cannot be done.)

48 kHz: For recording/playback with DAT tape

31 Peak level meters

Indicate the level of the audio signal being recorded during recording, and the peak values of the audio signal recorded on the tape during playback.

32 Counter

Displays the tape running time, elapsed time of the selection being played, and the total remaining time of the tape. Each time COUNTER MODE is pressed, the display mode changes in turn.

DTC-1000ES TEST MODE

For DTC-1000ES, the internal CPU modes can be displayed for servicing on the counter's seven-segment display.

- (a) The following modes can be displayed:
 - . Mechanical operation

(Mechanical microcomputer operation)

. Mechanical instruction

(Main microcomputer instruction)

- . Operation/operation completion
- . End sensor normal/abnormal
- . Cassette half existence
- . OPEN/CLOSE
- . Tape end (take-up)/normal
- . Tape end (supply)/normal
- . A/B head RF existence
- WIDTH 1.5 times normal speed/NOT 1.5 times normal speed
- . Soft tape/normal tape
- . REC inhibit/OK
- . Drum normal/abnormal
- . Tray in/out
- . TEST mode/NOT TEST mode
- . Take-up end hold/NOT hold
- . Tray loading normal/abnormal
- . Position EJECT/NOT EJECT
- . Measure End
- . Preend
- . Take-up Reel Stop
- . Supply Reel Stop
- . Measure completion
- (b) To display the test modes, connect pin 67 of mechanical microcomputer IC512 to GND, and press the counter's MODE switch for three times.
- (c) The indicator display is described below.

 Using indicators (1) through (9), data in main microcomputer is displayed by four bits (hexadecimal).

 (Items (1), (3), (4), (5), and (6) are mechanical microcomputer data; (2) and (9) are main microcomputer data; and (8) is reel microcomputer data.)

REMAINING COUNTER H 1 2	PGM TI MEMORY M M M M M M M M M M M M M	ме 	EMPHASIS 32kHz 441kHz 48kHz	PGM	амs [] [] (8 (9)	COPY PROHIBIT CAUTION SEARCH START ID SKIP ID
dB ∞ -50 -4	10 -30	-20	— 10	O -6	-3	O OVER

Display position	Description	
1	Mechanical operation	
2	Mechanical instruction (main micro- computer to mechanical microcomputer)	
3	Operation mode (OPERATION/ COMPLETION) 1 End sensor (NORMAL/ABNORMAL) 2 Cassette half (YES/NO) 3 OPEN (OPEN/CLOSE)	
4	Tape end take-up reel (TOP/NOR) Tape end supply reel (END/NOR) RF (NO RF/RF) WIDTH (15 TIMES NORMAL SPEED/NOT 1.5 TIMES NORMAL SPEED)	
(5)	0 Tape (SOFT/NORMAL) 1 REC (INHIBIT/OK) 2 DRMERR (DRUM NORMAL/ABNORMAL) 3 TOUT (TRAY IN/OUT)	
6	0 FTEST (TEST MODE/NOT TEST MODE) 1 TEUDH (TAKE-UP END HOLD/NOT HOLD) 2 TLABF (TRAY LOADING NORMAL/ABNORMAL) 3 PEJCT (EJECT POSITION/NOT EJECT POSITION)	
7	$\left.\begin{array}{c}0\\1\\2\\3\end{array}\right\} \text{ Not Used. (Digit may vary.)}$	
**	0 Measure End 1 Preend 2 Take-up Reel Stop 3 Supply Reel Stop	
9	Not Used. (Digit may vary.) Measure completion (COMPLETED/NOT COMPLETED)	

(d) Display positions (1) and (2) are shown below. (The same data as in (2) is displayed in (1) at all times with a slight delay.)

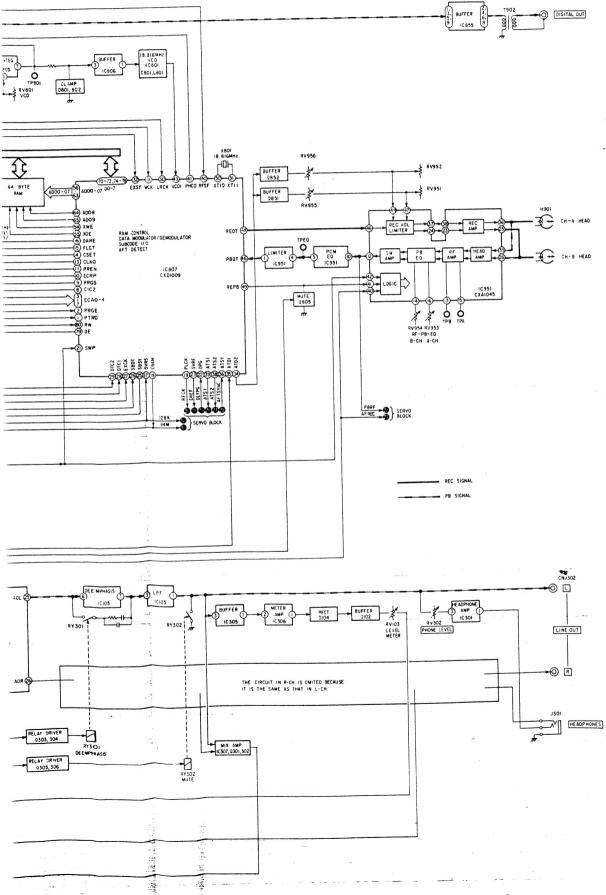
Code	Display	Description
0	O O	FWD x 1
1	1	FWD x 2
2	2	FWD x 16
3	3	REC FWD
4	4	FF
5	5	FF SEARCH
6	8	FWD x 16 (measure)
7	7	OPEN/CLOSE
8	8	STOP
9	3	PAUSE
A	-	REV x 16 (measure)
В	Ь	REW
С	c	REW SEARCH
D	d	REV x 1
E	Ε	REV x 2
F	Blank	REV x 16

- (e) Operations in the TEST mode are described below (as compared with those in the normal mode).
 - 1. Cassette compartment is not activated.
 - 2. Cassette is not detected.
 - 3. CAUTION indication does not appear.

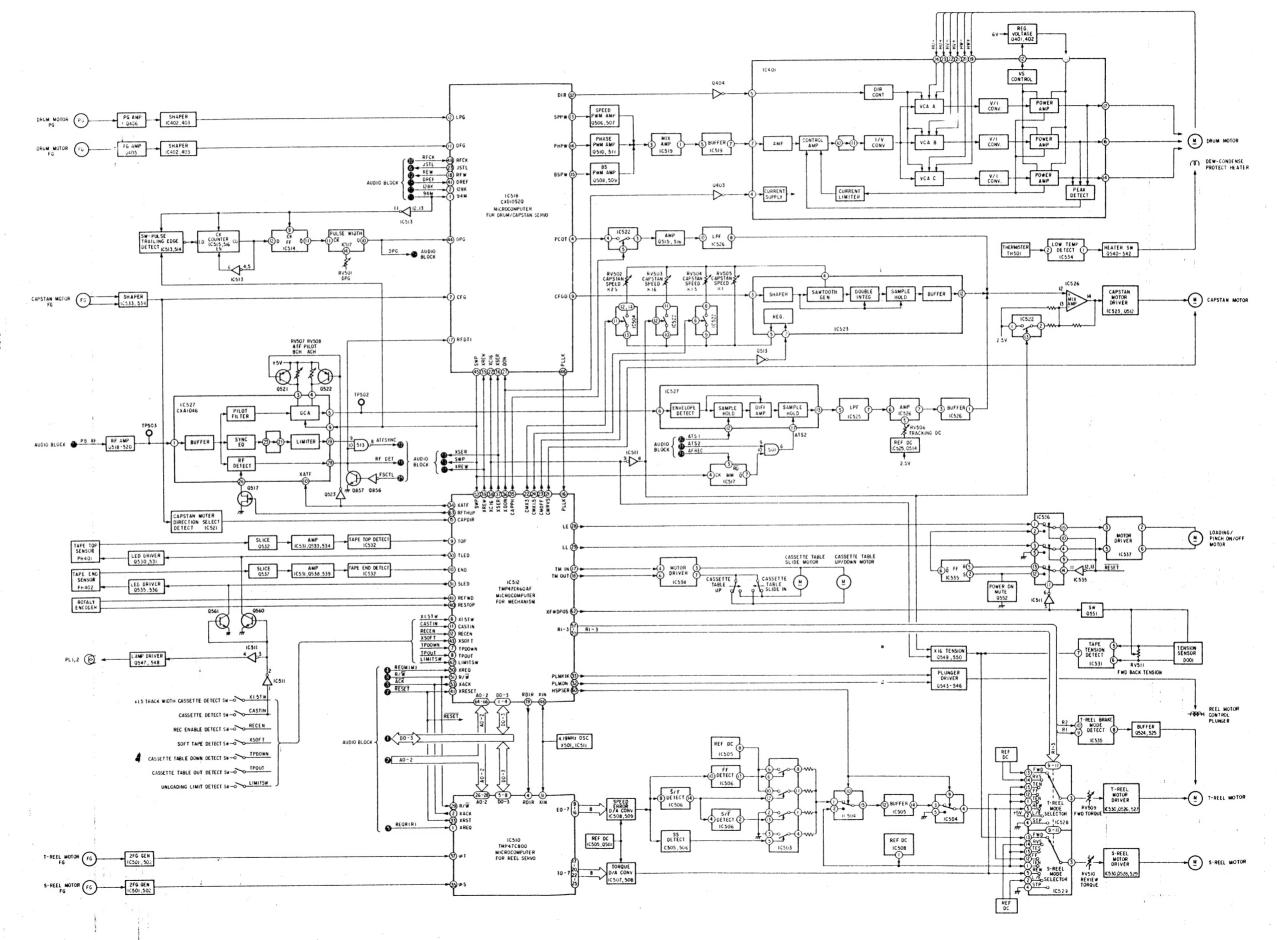
The DTC-1000ES cannot enter the TEST mode from PLAY mode. When the AMS button (►) is pressed using a 1.5 times normal speed tape, FS (sampling frequency) indication changes to flashing 32 kHz and the set enters the FWD mode. When the AMS button (►) is pressed, it enters the REV mode. When the former button is pressed using a normal speed tape, the set enters the FWD x 16 mode. When the latter button is pressed, it enters the REV x 16 mode.

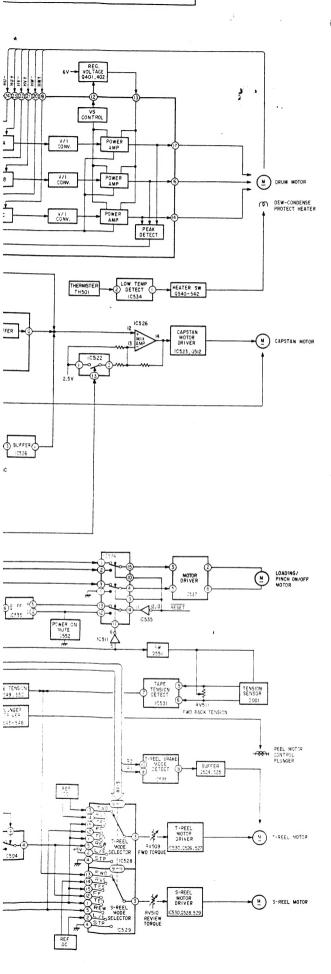
SECTION 2

BLOCK DIAGRAM Audio/Microcomputer 81 05 MHz 05C X30I LEVEL METER OVER INDICATOR SAMPLE HOLD GATE COMP LINE IN ® **⊕** CTL2 CTL1 EXCK STAT SPSY SRVS REMOTE CONTROL SENSOR IC751 FSCTL SERVO BLOCK TIMER OFF REG Q906- 909 → 16V

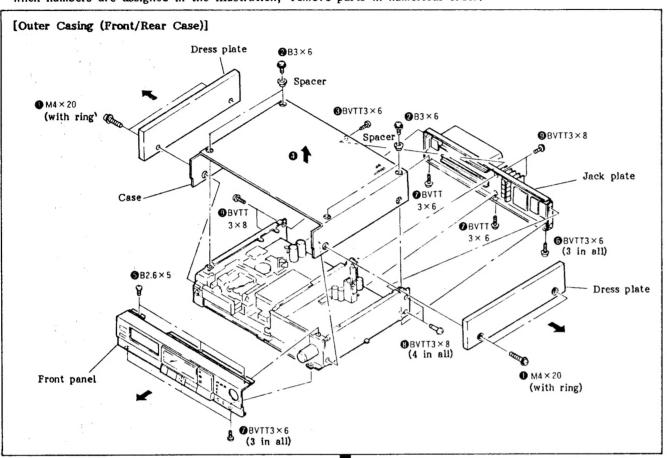


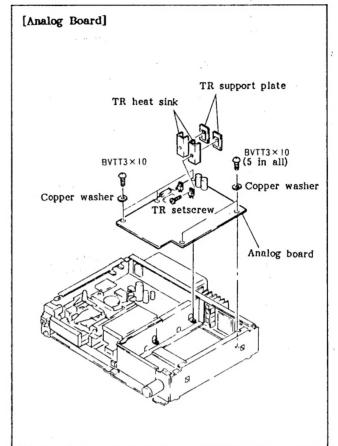
DTC-1000ES DTC-1000ES

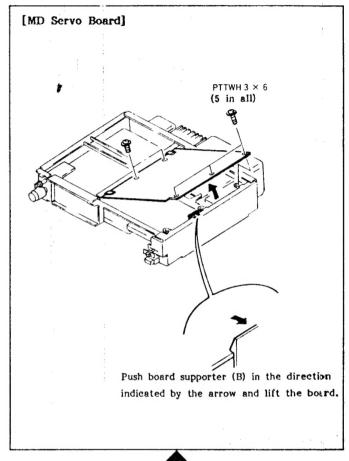


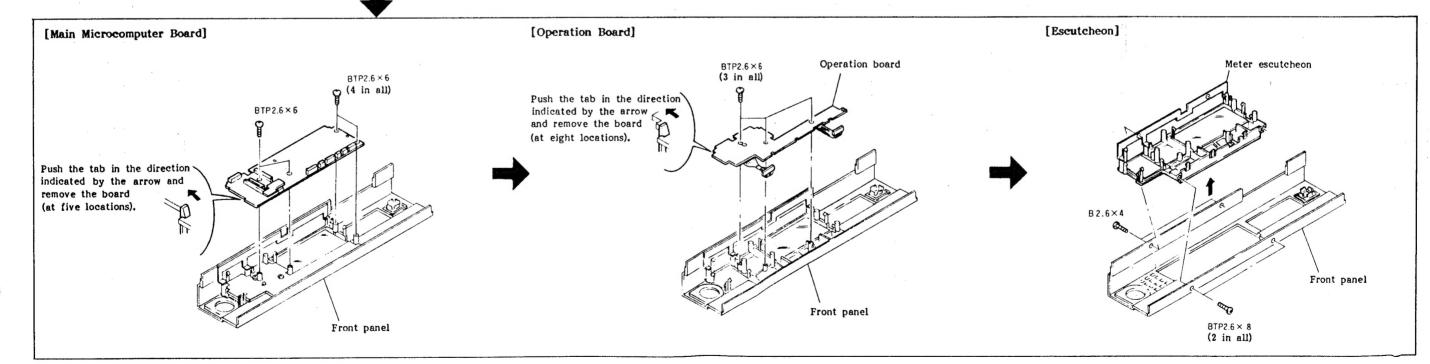


When numbers are assigned in the illustration, remove parts in numerical order.

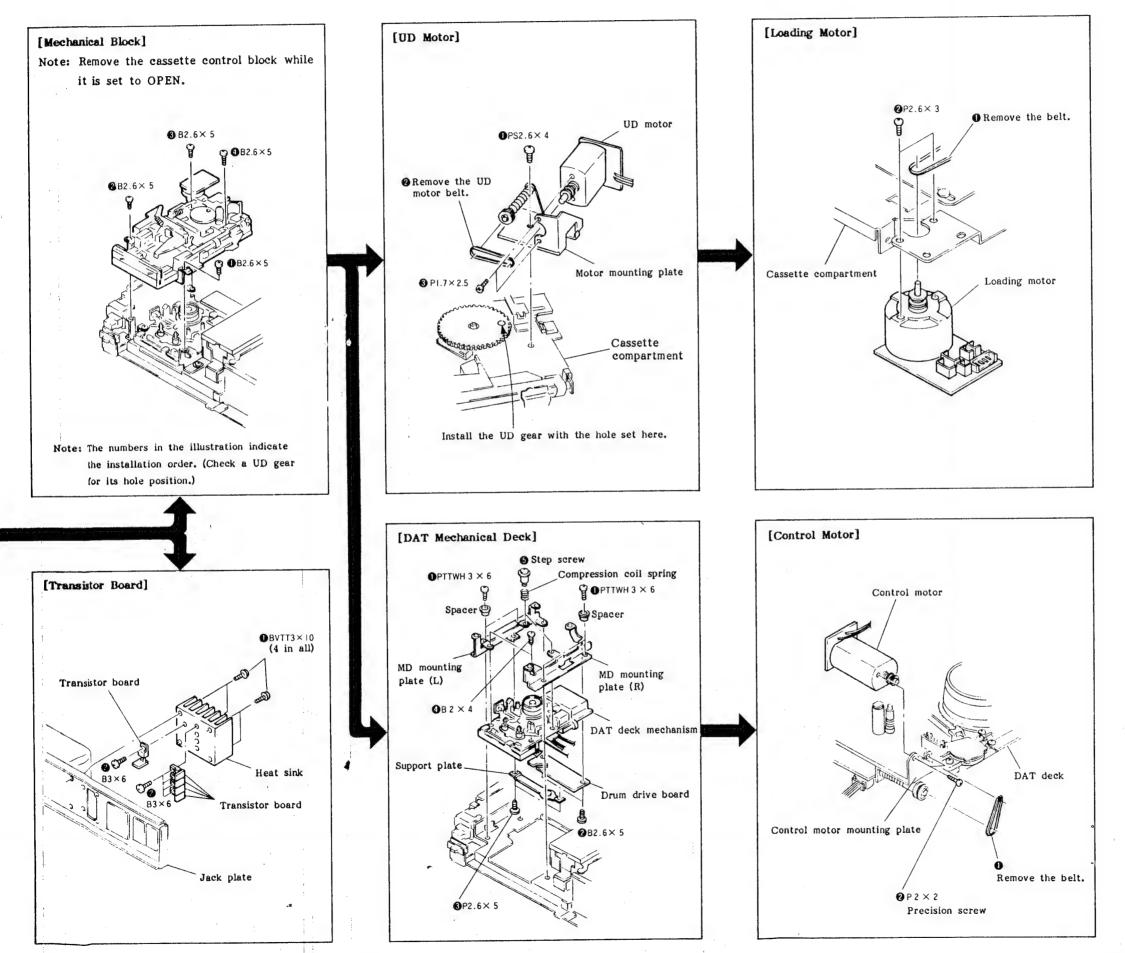








DTC-1000ES DTC-1000ES



-16-

SECTION 4 ADJUSTMENTS

4-1. MECHANICAL ADJUSTMENT

When the drum related block is replaced, finely adjust the tape path (in 1.5 times normal speed FWD mode).

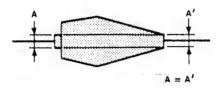
4-1-1. T2 Guide Adjustment

Adjustment

- Connect CH-1 of an oscilloscope to pin 1 (RF) of CNT52 and CH-2 of an oscilloscope to pin 6 (SWP) of CNT51.
- 2. Turn on the power switch, insert alignment tape TY-7251 (8-909-813-00), and put the set into the TEST mode.

Press the AMS button, then press the PLAY (▶) button.

3. Raise guide T1 so that the RF signal waveform is as shown below.

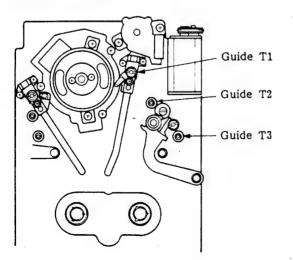


- 4. Raise guide T2 and align it with the lower edge of the tape.
- 5. Lower guide T1 so that the RF signal waveform is normal.
- Check that the tape is aligned with the lower edge of guide T3.

If it is not, repeat Step 4.

Adjustment Point

Mechanism assembly



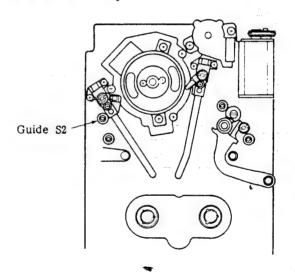
4-1-2. S2 Guide Adjustment Adjustment

- Turn on the power switch, insert blank tape TY-30B (8-892-358-00), and put the set into the PLAY (▶) mode.
- 2. Raise guide S2 and align it with the lower edge of the tape.

Note: Check that no curl occurs at guide S2 in the REW (←) mode.

Adjustment Point

Mechanism assembly



4-1-3. F Guide Adjustment

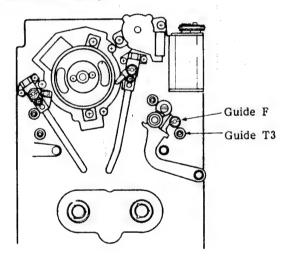
Adjustment

- Turn on the power switch, insert blank tape TY-30B (8-892-358-00), and put the set into the PLAY (►) mode.
- Align guide F with the lower edge of the tape.

Note: Check that the tape is aligned with the lower edge of guide T3 and is not curled.

Adjustment Point

Mechanism assembly



4-1-4. S3 Guide Adjustment

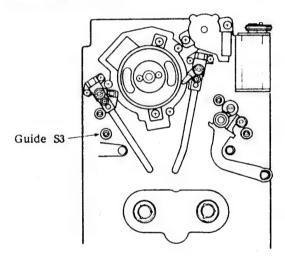
Adjustment

- Turn on the power switch, insert blank tape TY-30B (8-892-358-00), and put the set into the PLAY (➤) mode.
- 2. Align guide S3 with the lower edge of the tape.

Note: Check that the tape is aligned with the lower edge of guide S3 and is not curled.

Adjustment Point

Mechanism assembly



4-1-5. T3 Guide Adjustment

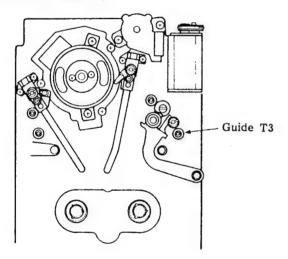
Adjustment

- Turn on the power switch, insert blank tape TY-30B (8-892-358-00), and put the set into the PLAY (►) mode.
- 2. Align guide T3 with the lower edge of the tape.

Note: Check that the tape is aligned with the lower edge of guide T3 and is not curled.

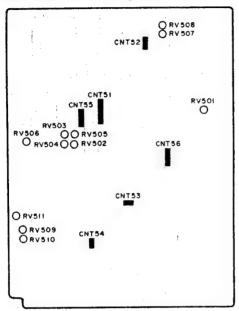
Adjustment Point

Mechanism assembly



4-2. ELECTRICAL ADJUSTMENT

MD servo board (component side)



- Perform the adjustment in the order described.
- 2. Use the following alignment tapes:

TY-7111 (8-909-812-00)

TY-7251 (8-909-813-00)

TY-7551 (8-909-814-00)

TY-30B (8-892-358-00)

Use the following torque meters:

TW-7131 (8-909-708-71)

TW-7231 (8-909-708-72)

3. Initial settings are as follows:

Timer OFF
Skip OFF
INPUT select DIGITAL
REC volume MIN
HEADPHONE volume MIN
Counter mode AUTO

4-2-1. FF/REW Torque Adjustment Adjustment

- Turn on the power switch and insert FF/REW torque meter TW-7231.
- 2. Put the set into the TEST mode.
- Put the set into the FF (→→) and REW (←◄) modes and check that the torque is 17 to 18 gcm.

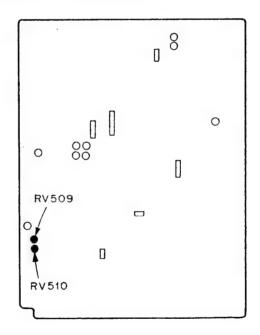
If it is not, adjust RV509 (FF mode) and RV510 (REW mode).

4. After adjustment is completed, cancel the TEST mode.

Note: Be sure to adjust the torque in the following order:

- (1) FF torque
- (2) REW torque
- (3) FWD back tension

Adjustment Point

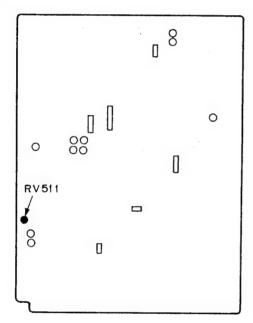


4-2-2. FWD Back Tension Adjustment Adjustment

- 1. Turn on the power switch and insert FWD torque meter TW-7131.
- 2. Put the set into the TEST mode.
- 3. Put the set into the FWD (▶) mode.
- 4. Adjust RV511 so that the back tension (at the supply side) is 3 to 4 gcm.
- 5. Check the torque meter reading while it makes one cycle.
- After adjustment is completed, cancel the TEST mode.

Adjustment Point

MD servo board (component side)

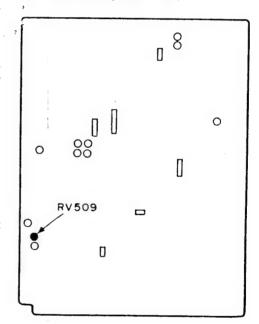


4-2-3. FWD Torque Check

Adjustment

- 1. Turn on the power switch and insert FWD torque meter TW-7131.
- 2. Put the set into the TEST mode.
- 3. Put the set into the PLAY (▶) mode.
- 4. Check that the FWD torque (take-up rewinding torque) is 12 to 14 gcm.
- 5. Check the torque meter reading while it makes one cycle.
- 6. If the torque is not 12 to 14 gcm, readjust the FF torque.
- After adjustment is completed, cancel the TEST mode.

Adjustment Point



4-2-4. REVIEW Torque Check

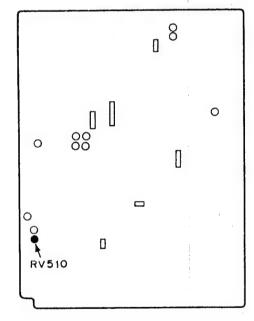
- Turn on the power switch and insert FWD torque meter TW-7131.
- 2. Put the set into the TEST mode.
- Put the set into the REVIEW (► + ◄
 mode.

(Press the REW (◀) button continuously in the FWD mode,)

- Check that the rewinding torque at the supply side is 16 to 18 gcm.
- 5. If the torque is not 16 to 18 gcm, readjust the REW torque.
- After adjustment is completed, cancel the TEST mode.

Adjustment Point

MD servo board (component side)

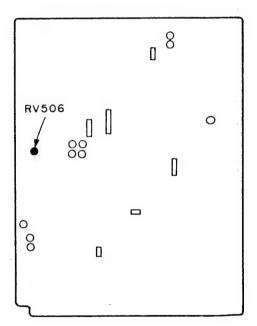


4-2-5. Tracking Voltage Adjustment Adjustment

- Connect a digital tester between pin 7 of IC525 and pin 1 of IC526.
- Turn on the power switch, insert blank tape TY-30B, and put the set into the STOP (■)
- Adjust RV506 so that the tester reading is 0
 ± 2 mV.

Note: When performing this adjustment, be sure to adjust the capstan speed at x1, x1.5, x2.5, and x16.

Adjustment Point



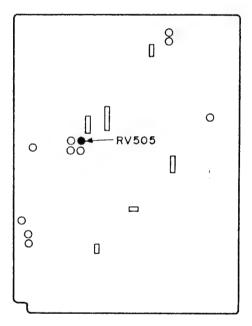
4-2-6. Capstan Speed Adjustment (x 1) Adjustment

- Connect a frequency counter to pin 3 (CFG) of CNT53.
- Turn on the power switch, insert blank tape TY-30B, and put the set into the PLAY (►) mode.
- Adjust RV505 so that the frequency counter reading is 678 ± 1 Hz.

Note: When performing this adjustment, be sure to adjust the capstan speed at x1.5, x2.5, and x16.

Adjustment Point

MD servo board (component side)

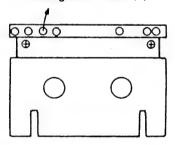


4-2-7. Capstan Speed Adjustment (x 1.5) Adjustment

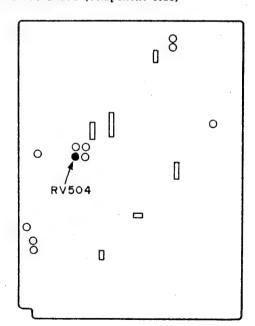
- Connect a frequency counter to pin 3 (CFG) of CNT53.
- Turn on the power switch, insert blank tape TY-30B (for 1.5 times normal speed), and put the set into the PLAY (▶) mode.
- Adjust RV504 so that the frequency counter reading is 1017 ± 2 Hz.

Note: When precognition hole (3) of blank tape TY-30B is opened, the set is into the 1.5 times normal speed mode. When the hole is blocked using an adhesive tape, the mode is changed from 1.5 times normal speed to normal speed (x1).

Recognition hole (3)



Adjustment Point



4-2-8. Capstan Speed Adjustment (x 2.5) Adjustment

- Connect a frequency counter to pin 3 (CFG) of CNT53.
- Turn on the power switch, insert blank tape
 TY-30B, and put the set into the CUE (►
 + ►►) mode.

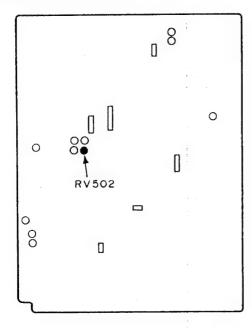
Press the FF (▶) button continuously in the FWD mode.

 Adjust RV502 so that the frequency counter reading is 1685 ± 10 Hz.

Note: This adjustment can be made independently.

Adjustment Point

MD servo board (component side)



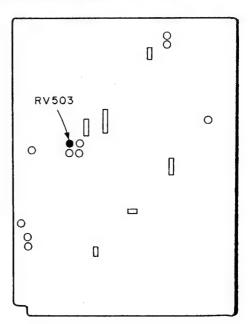
4-2-9. Capstan Speed adjustment (x 16) Adjustment

- Connect an oscilloscope to pin 2 (PCOT) of CNT55.
- 2. Turn on the power switch, insert blank tape TY-30B, and press the FF (→) or REW (←) button (press the FF or REW button for every one or two seconds to obtain the capstan speed at 16 times normal speed).
- Adjust RV503 so that the signal waveform on the oscilloscope is as shown below.



Note: This adjustment can be made independently.

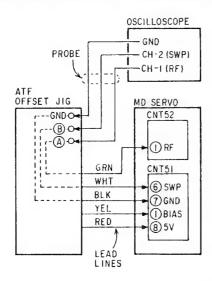
Adjustment Point



4-2-10. Tape Path Fine-Adjustment (x 1.5 FWD Mode)

Adjustment

- 1. Connect CH-1 of an oscilloscope to pin (A) of the offset jig.
 - Connect CH-2 of an oscilloscope to pin B of the offset jig.
- 2. Connect a 3.3 k-ohm resistor between pins 3 (GAIN 2) and 4 (GAIN 1) of CNT51.
- 3. Connect an offset jig to CNT51 and CNT52.

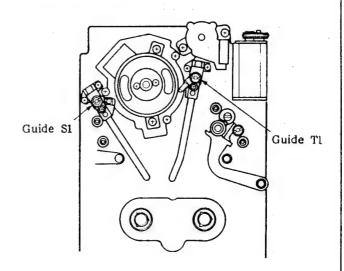


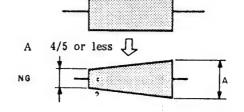
- Turn on the power switch, insert alignment tape TY-7251, and put the set into the TEST mode.
- Press the AMS button, then press the PLAY
 (▶) button.
- 6. Adjust guides S1 and T1 so that the shape of an RF signal waveform on the oscilloscope is close to a square when the offset jig volume control is turned. (Turn the ATF control carefully so that the waveform varies slowly.)
- Remove the two leads (YEL and RED) of the jig from CNT51.
 - Check that peak value (B) of the RF signal waveform is 60 mV or more.
 - (2) Check that the undershoot level of the RF signal waveform's flat portion is within 10%.
- 8. If the specification is not satisfied, repeat Steps 3 through 7.

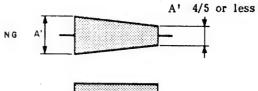
Note: Make this adjustment when replacing the drum.

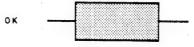
Adjustment Point

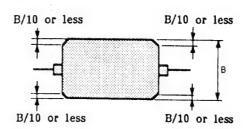
Mechanical guides T1 and S1











4-2-11. DPG Adjustment

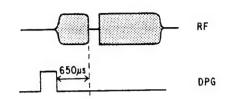
Adjustment

- Connect CH-1 of an oscilloscope to pin 1
 (RF) of CNT52 and CH-2 of an oscilloscope to pin 5 (DPG) of CNT56.
- Select tap pattern 8 and make a solder bridge to check the original delay value of a PG pulse. (The delay time for one DPG SW code is about 100µsec.)
- Turn on the power switch, insert alignment tape TY-7251, and put the set into the TEST mode.
- Press the AMS button, then press the PLAY
 (▶) button.
- Select the tap pattern and adjust so that it satisfies the specified value (for approximate adjustment).
- Rut the set into the PLAY (►) mode and finely adjust RV501 so that the signal waveform on the oscilloscope is 650 ± 15 usec.

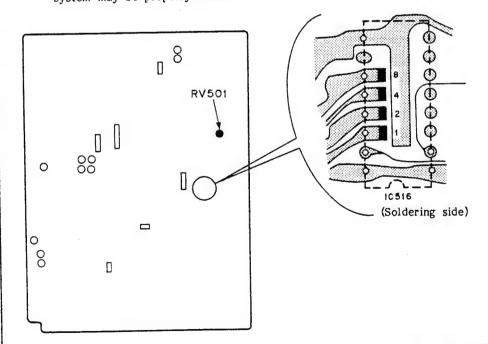
Notes:

- . When the drum related block is replaced, remove the former solder bridges from the DPG tap pattern on the MD servo board.
- Press the AMS button before the PLAY button is pressed so that the ATF servo system may be properly locked.





Adjustment Point



$\overline{}$		Tap pattern			
		+	2	4	8
	1	0			
	2		0		
	3	0	0		
	4			0	
	5	0		0	
les	6		0	0	
00	7	0	0	0	
SW	- 8				0
DPG SW codes	9	0			0
DE	A		0		0
	В	0	0		0
	С			0	0
	D	0	Γ	0	0
	E		C	0	0
	F	0	C	0	0

4-2-12. ATF Pilot Adjustment

Adjustment

1. Connect CH-1 of an oscilloscope to pin 3 (S/H3) of CNT52.

Connect CH-2 of an oscilloscope to pin 6 (SWP) of CNT51 (TRIGGER).

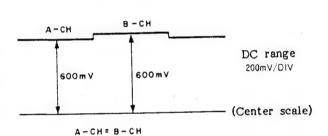
 Turn on the power switch, insert alignment tape TY-7111, and put the set into the STOP
 (■) moode.

Set the TEST mode to ON.

3. Adjust so that the luminescent spot is located on the scale center.

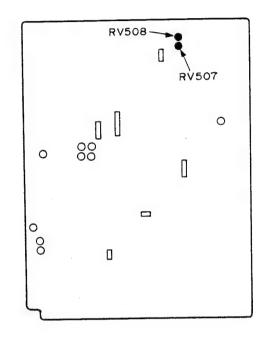
(Never align the spot with the center when the input is set to GND.)

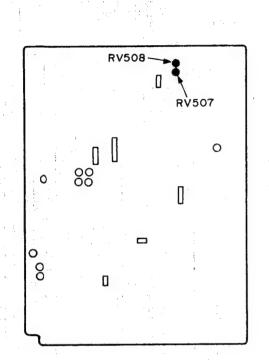
4. Put the set into the PLAY (▶) mode and adjust RV508 (A-CH) and RV507 (B-CH) so that the signal waveform is 600 mV after two or three seconds.



Note: If the signal waveform deflects vertically, adjust it in the deflection center.

Adjustment Point





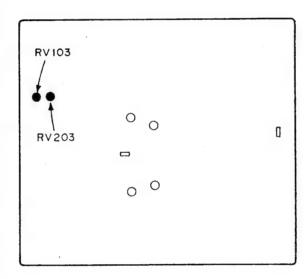
4-2-13. Level Meter Adjustment

Adjustment

- Set the INPUT select switch to ANALOG and input a 1 kHz signal (-6dB) from the oscillator.
- Turn on the power switch, insert blank tape TY-30B, and put the set into the REC MUTE mode.
- 3. Check the setting of the REC volume control.
- 4. Adjust RV103 (R-CH) and RV203 (L-CH) so that the level meter reads -6dB.

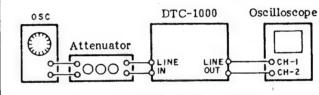
Adjustment Point

Audio board (component side)



4-2-14. A/D Distortion Factor Adjustment Adjustment

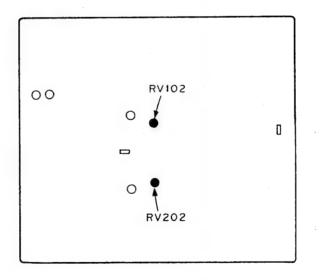
- Set the INPUT select switch to ANALOG and input a 1 kHz signal (0dB) from the oscillator through an attenuator.
- Connect an oscilloscope to the LINE OUT terminal.
- Turn on the power switch, insert blank tape TY-30B, and put the set into the REC MUTE mode.
- 4. Turn the REC volume control until the "OVER" indicator lights, then attenuate the input signal by 1.5dB using an attenuator.
- Adjust RV102 (R-CH) and RV202 (L-CH) so that the signal at the LINE OUT terminal is minimized.



Reference value: -84.5dB or less (20kHz LPF ON)

Adjustment Point

Audio board (component side)



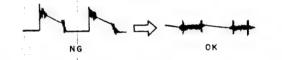
4-2-15. VCO Adjustment

Adjustment

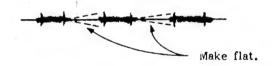
- Unsolder tap pattern (A) on the digital board and open it.
- 2. Connect CH-1 of an oscilloscope to TP801 (on the digital board) and CH-2 of an oscilloscope to TP802 (on the digital board).
- 3. Turn on the power switch, insert recorded blank tape TY-30B, put the set into the TEST mode, and then put the set into the PLAY mode.

(In the self-REC mode, set the REC volume control to MIN.)

- 4. Adjust RV802 so that the the DC voltage difference of C819 is approximately -3.0 V.
- Adjust RV801 so that the signal waveform at TP801 satisfies the specification.



 Adjust RV804 so that the signal waveform at TP801 satisfies the specification.



- Put the set into the CUE mode and finely adjust RV802 so that the signal waveform at TP801 satisfies the specification.
 - (The specified waveform is the same as in Step 6.)
- 8. Put the set into the REVIEW mode and finely adjust RV802 so that the signal waveform at TP801 satisfies the specification. (The specified waveform is the same as in
- Alternate putting the set into the CUE and REVIEW modes two or three times and check that the signal waveform at TP801 satisfies

Step 6.)

the specification.

(The specified waveform is the same as in Step 6.)

the to

10. Turn

into the

12. Readj at TP (The Step

adjust

13. Put t

14. Put check C819.

Shou mode

the si
(The

16. Put th

modes TP801 speed

VCO Adjustment

der tap pattern (A) on the digital board pen it.

ect CH-1 of an oscilloscope to TP801 the digital board) and CH-2 of an oscope to TP802 (on the digital board).

on the power switch, insert recorded tape TY-30B, put the set into the mode, and then put the set into the

ne self-REC mode, set the REC volume ol to MIN.)

t RV802 so that the the DC voltage ence of C819 is approximately -3.0 V. t RV801 so that the signal waveform at I satisfies the specification.



t RV804 so that the signal waveform at satisfies the specification.



he set into the CUE mode and finely RV802 so that the signal waveform at satisfies the specification.

specified waveform is the same as in 5.)

e set into the REVIEW mode and finely RV802 so that the signal waveform at satisfies the specification.

specified waveform is the same as in

ate putting the set into the CUE and W modes two or three times and check the signal waveform at TP801 satisfies ecification.

specified waveform is the same as in 3.)

- 10. Turn off the power switch and solder-bridge the tap pattern.
- 11. Turn on the power switch and put the set into the PLAY (>) mode again.
- 12. Readjust RV802 so that the signal waveform at TP801 satisfies the specification. (The specified waveform is the same as in Step 6.)
- 13. Put the set into the CUE mode and finely adjust RV802 so that the signal waveform at TP801 satisfies the specification.

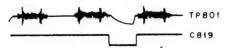


14. Put the set into the REVIEW mode and check the signal waveforms at TP801 and C819.

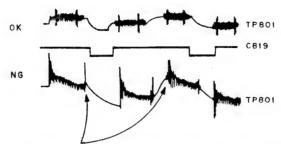


Should be decreased 0.3 V in the REVIEW mode and 0.1 V in the PLAY mode.

- 15. Put the set into the PLAY mode and check the signal waveform at TP801. (The specified waveform is the same as in Step 11.)
- 16. Put the set into the FF AMS and REW AMS modes and check the signal waveforms at TP801 and C819 (in the 16 times normal speed mode).

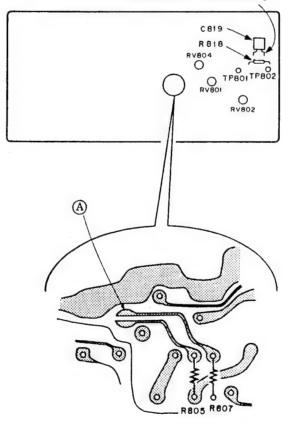


17. Set the TEST mode to OFF, put the set into the FF AMS and REW AMS modes, and check the signal waveforms at TP801 and C819 (in the AMS mode).



Voltages deflect significantly in the plus (+) direction.

Connected to oscilloscope.



DTC-1000ES DTC-1000ES

SECTION 5 DIAGRAMS

Note:

- All capacitors are in μF unless otherwise noted. pF: μμF
 50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and ${}^{1}\!/_{4}W$ or less unless otherwise specified.

Note: The components identified by shading and mark

A are critical for safety. Replace only with
part number specified.

- \bullet : Δ : internal component.
- fusible resistor.
- : B+ bus
- B- bus
- adjustment for repair.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken under no-signal (detuned) conditions with a V0M (50 k Ω/V).
- Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken to ground in STOP mode by using oscilloscope.
 Voltage variations may be noted due to normal produc-
- : playback signal path

tion tolerances.

record signal path

. Semiconductor Location

Ref. No.		Ref. No.		Ref. No.	
D001	B-6	IC532	I-12	Q525	F-12
D401	E-4	IC533	E-11	Q526	F-11
D402	E-4	IC534	E-12	Q527	F-11
D501	H-20	IC535	D-14	Q528	G-11
D502	E-14	IC536	D-14	Q529	G-11
D503	E-20	IC537	C-14	Q530	H-11
D504	F-11	IC538	H-13	Q531	H-11
D505	G-11	IC801	C-29	Q532	H-12
D506	H-11	IC802	C-29	Q533	H-12
D507	D-14	IC805	D-30	Q534	H-12
D508	D-12	IC806	D-30	Q535	J-11
D509	I-13	IC807	D-28	Q536	J-11
D510	G-13	IC808	D-27	Q537	J-12
D511	E-14	IC851	I-27	Q538	J-12
D801	D-31	IC852	I-29	Q539	J-12
D802	D-31	IC853	I-29	Q540	E-12
IC401	G-3	IC854	I-30	Q541	E-12
IC402	E-3	IC855	H-22	Q542	D-12
IC403	D-4	IC856	I-23	Q543	I-13
IC501	F-20	IC951	C-23	Q544	J-13
IC502	G-20	Q401	H-2	Q545	I-12
IC503	H-20	Q402	H-2	Q546	I-13
IC504	H-20	Q403	G-2	Q547	I-13
IC505	I-19	Q404	G-2	Q548	I-13
IC506	I-19	Q405	D-2	Q549	E-17
IC507	I-18	Q406	E-3	Q550	E-16
IC508	J-19	Q501	J-20	Q551	G-13
IC509	J-18	Q502	E-14	Q552	E-14
IC510	H-18	Q503	E-15	Q560	H-10
IC511	E-16	Q504	E-15	Q561	I-10
IC512	G-14	Q505	E-15	Q803	D-31
IC513	D-16	Q506	F-18	Q804	C-31
IC514	C-15	Q507	F-19	Q805	E-30
IC515	D-16	Q508	E-18	Q851	J-28
IC516	D-15	Q509	E-19	Q852	J-28
IC517 IC518 IC519 IC520 IC521	C-16 E-17 D-18 D-19 I-14	Q510 Q511 Q512 Q513 Q514	E-18 E-19 H-14 I-15 J-15	Q856 Q857	H-29 H-29
IC522 IC523 IC524 IC525 IC526	I-16 H-15 J-14 I-15 J-16	Q515 Q516 Q517 Q518 Q519	I-15 I-16 C-20 E-20 E-19		
IC527 IC528 IC529 IC530 IC531	D-20 G-12 F-12 F-11 I-11	Q520 Q521 Q522 Q523 Q524	E-19 D-20 D-20 D-20 F-12		

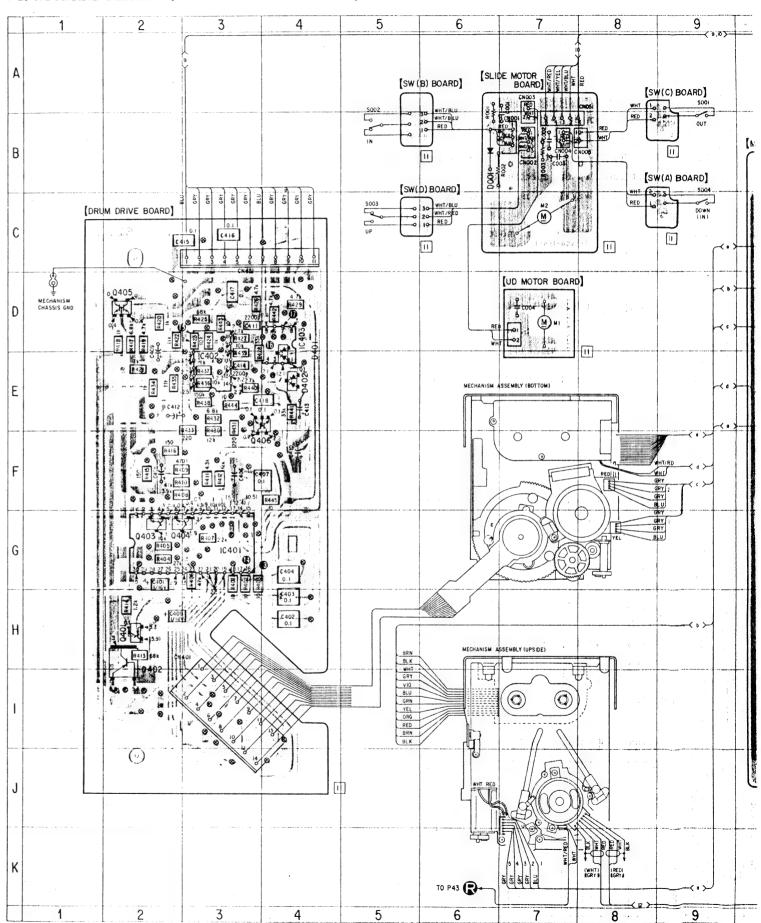
Note:

Color code of sleeving over the end of the jacket.

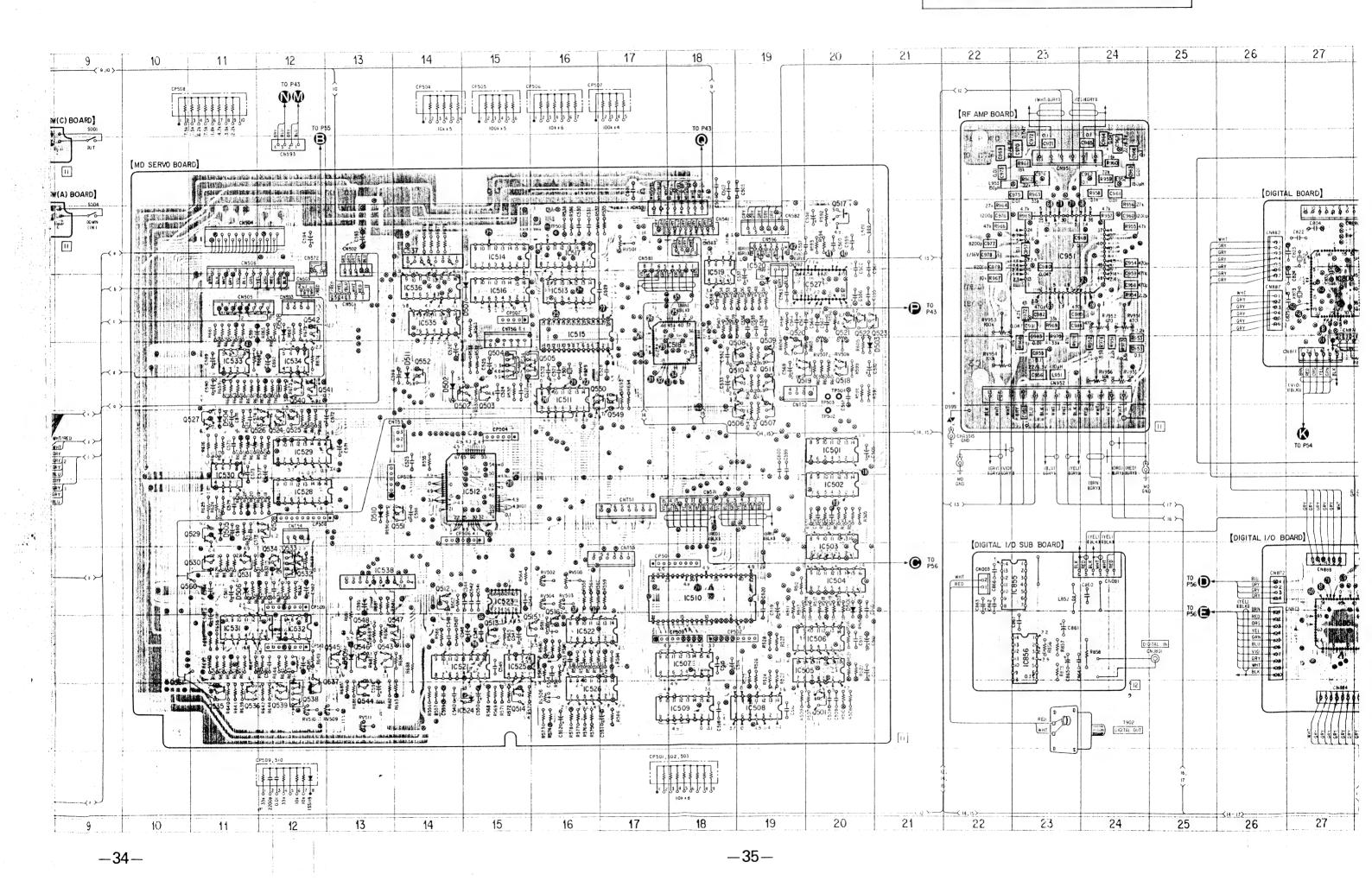


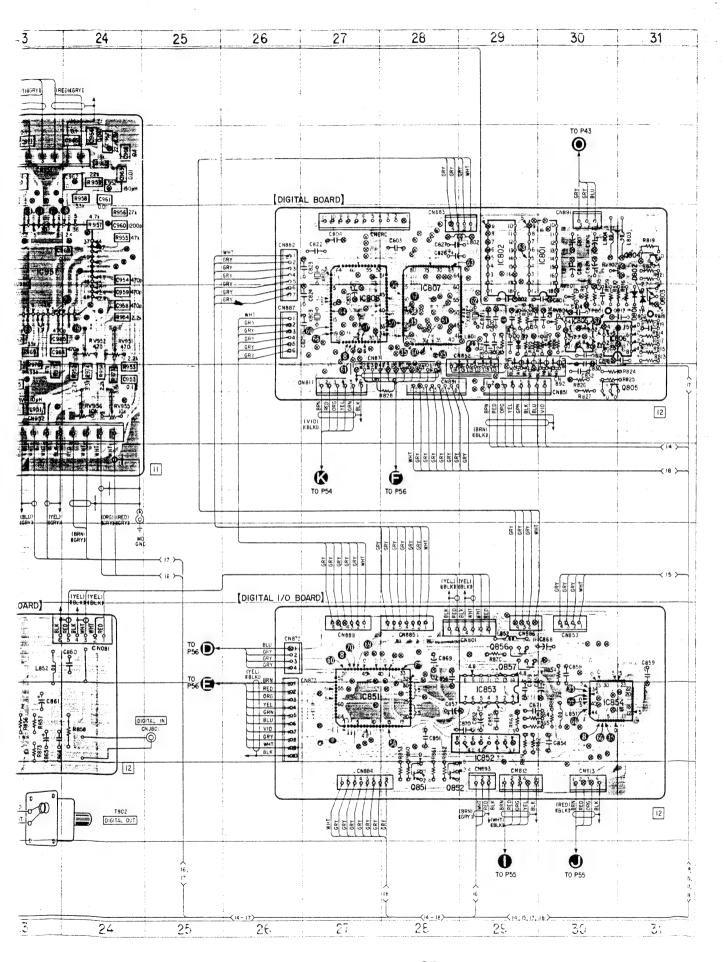
- o---: parts extracted from the component side.
- •—: parts extracted from the conductor side.
- part mounted on the conductor side.
- S : Through hole.

5-1. MOUNTING DIAGRAM (MD SERVO & DIGITAL BLOCK)

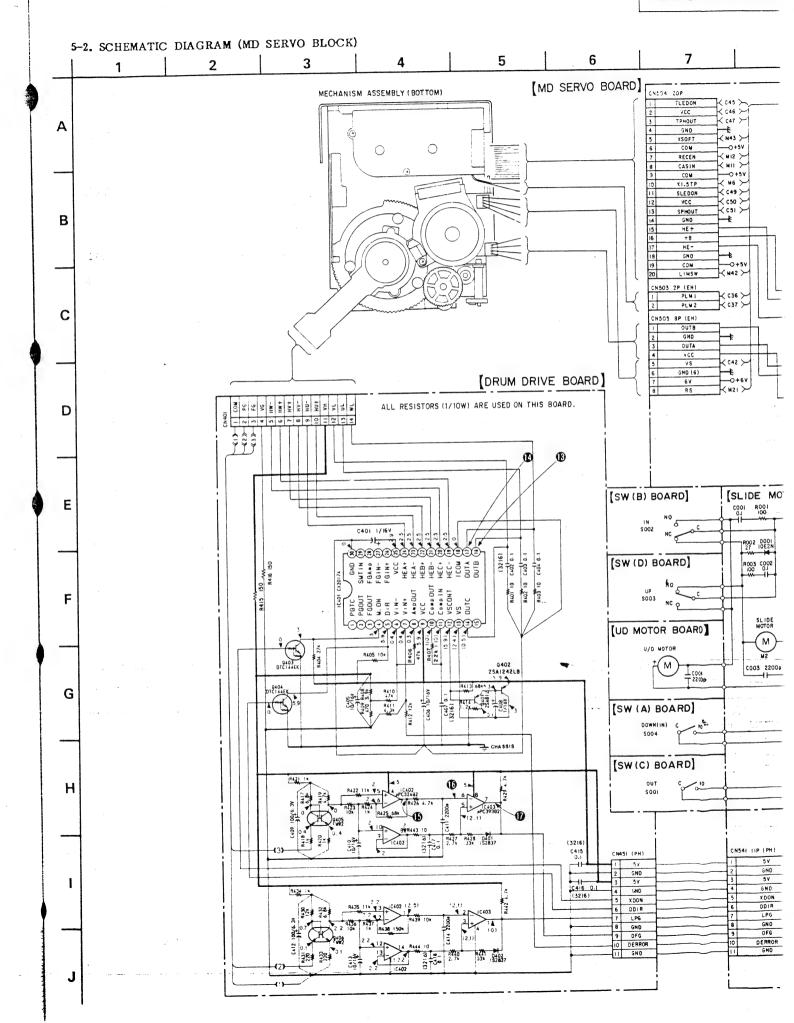


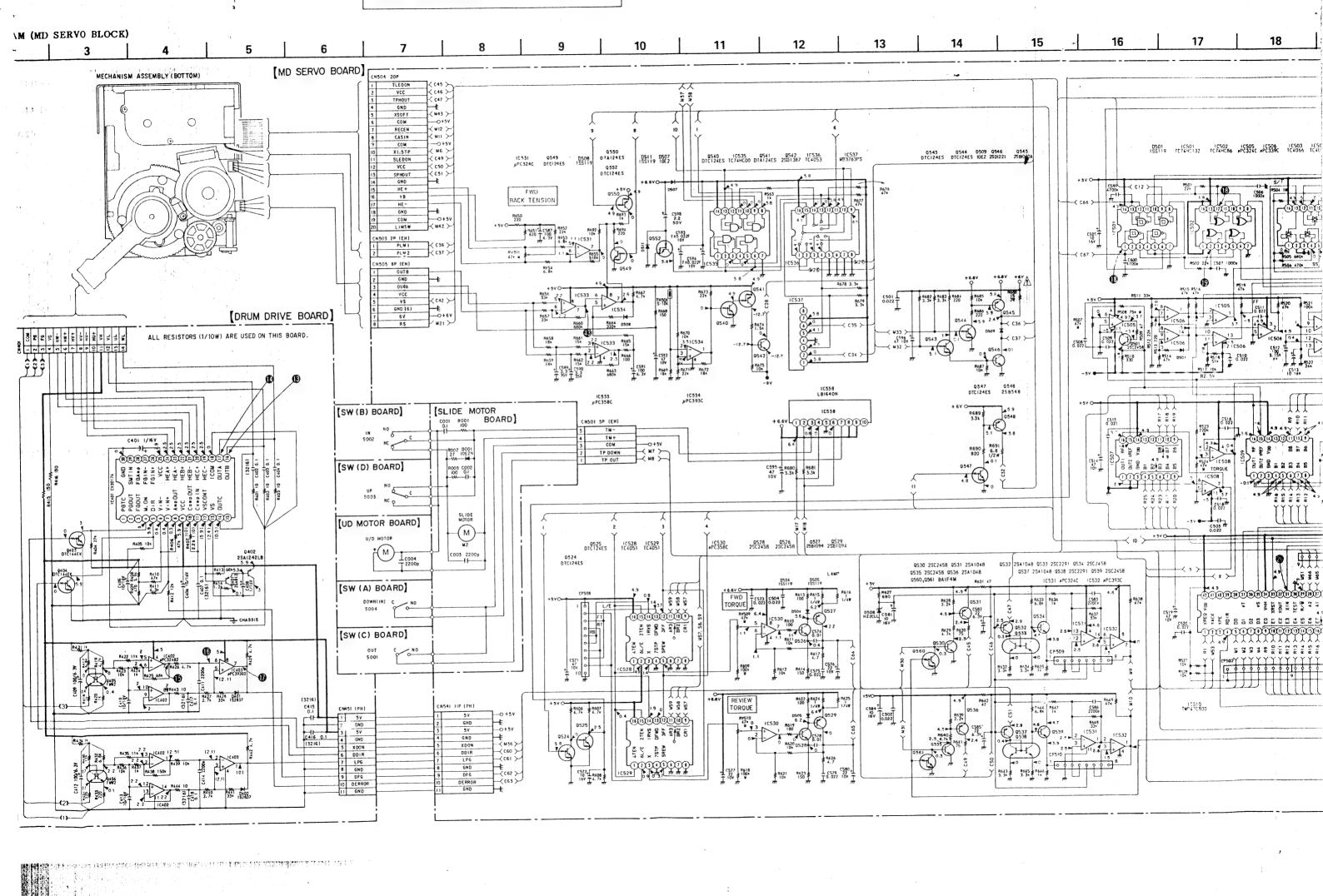
DTC-1000ES DTC-1000ES

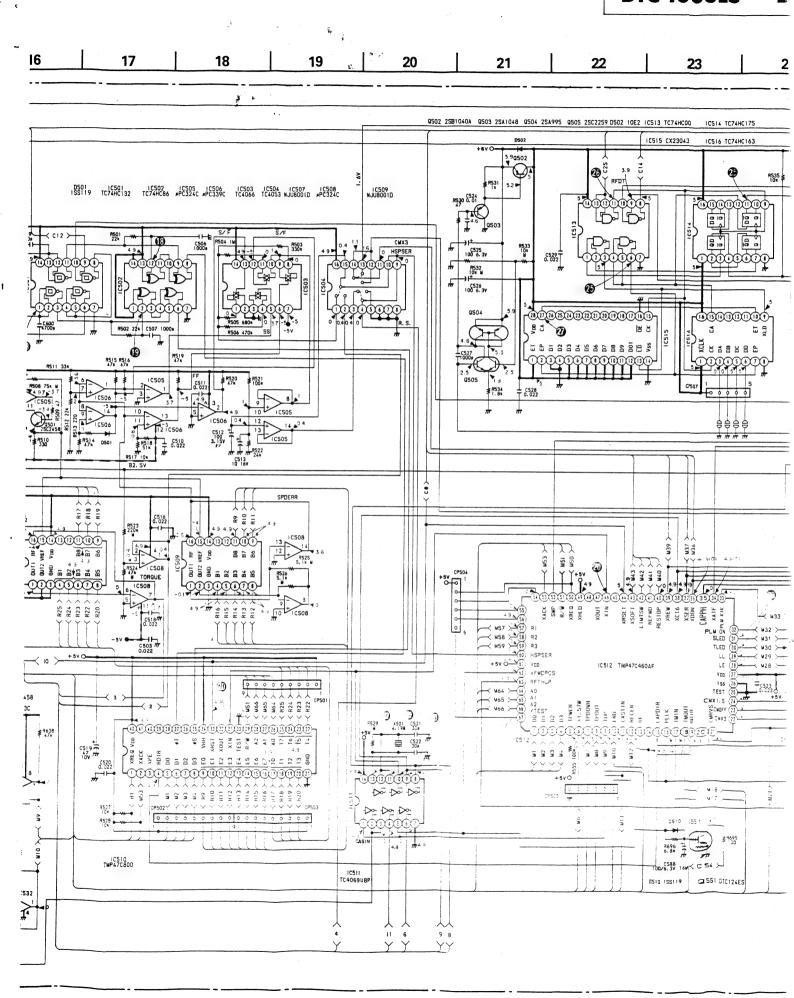


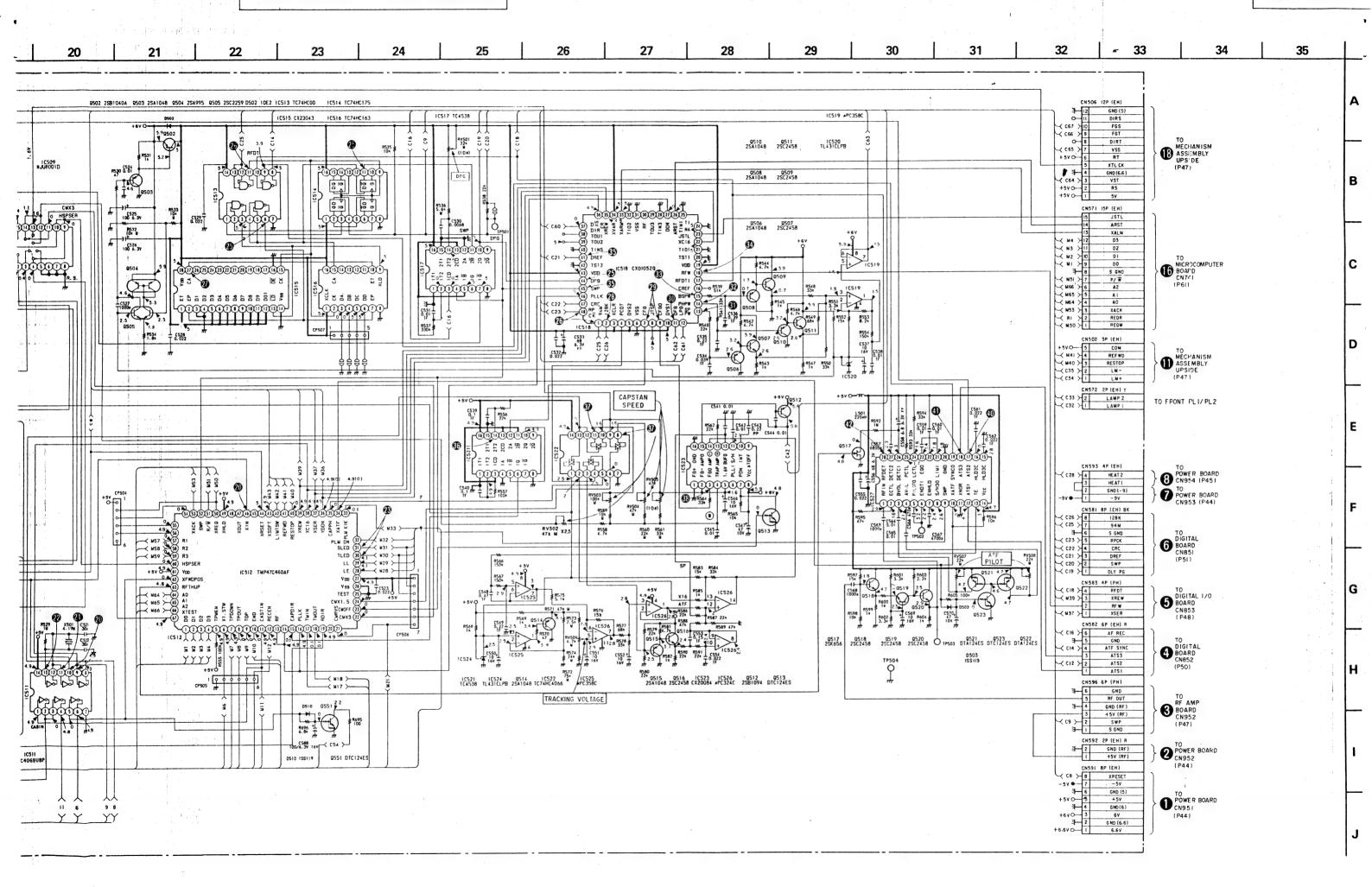


DTC-1000ES



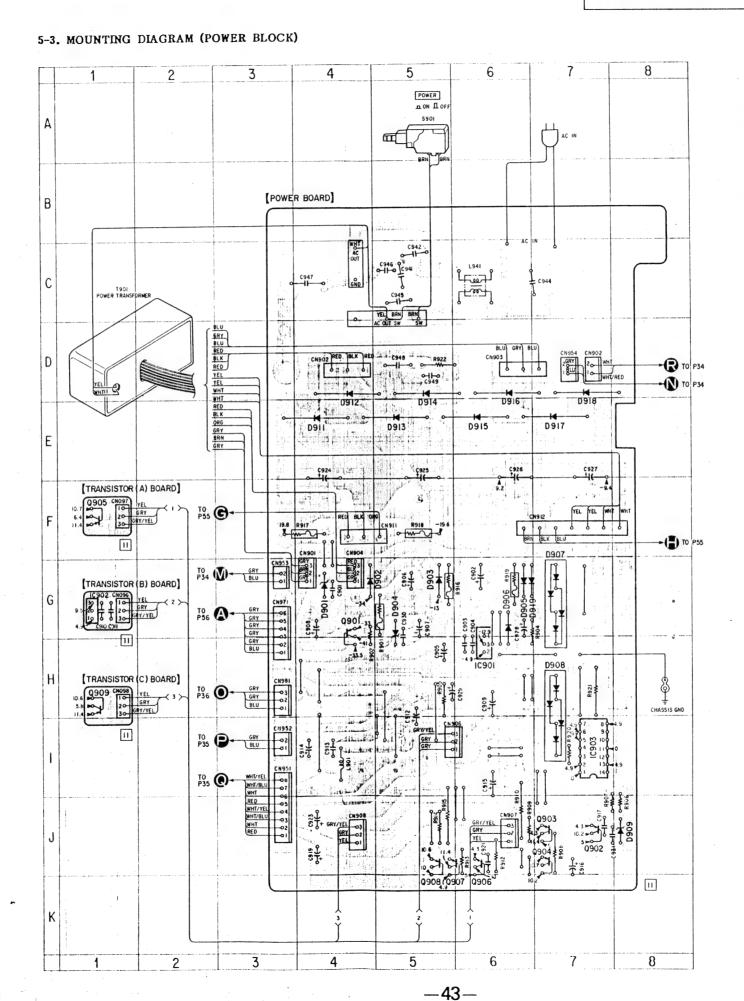


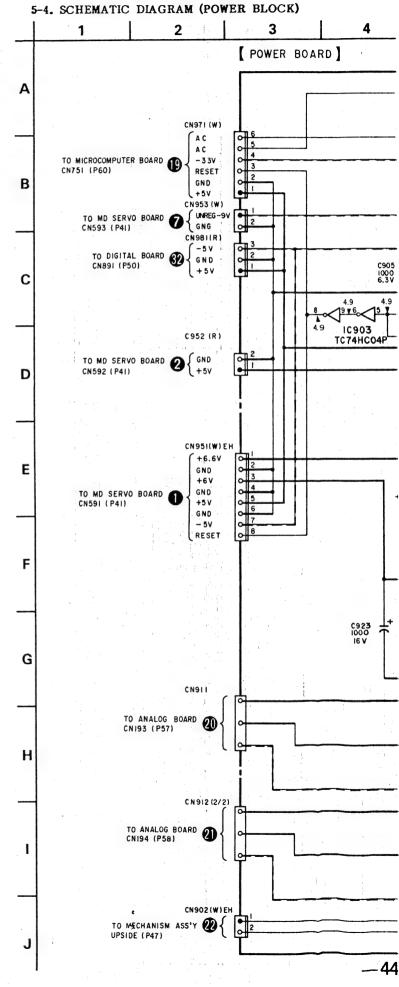




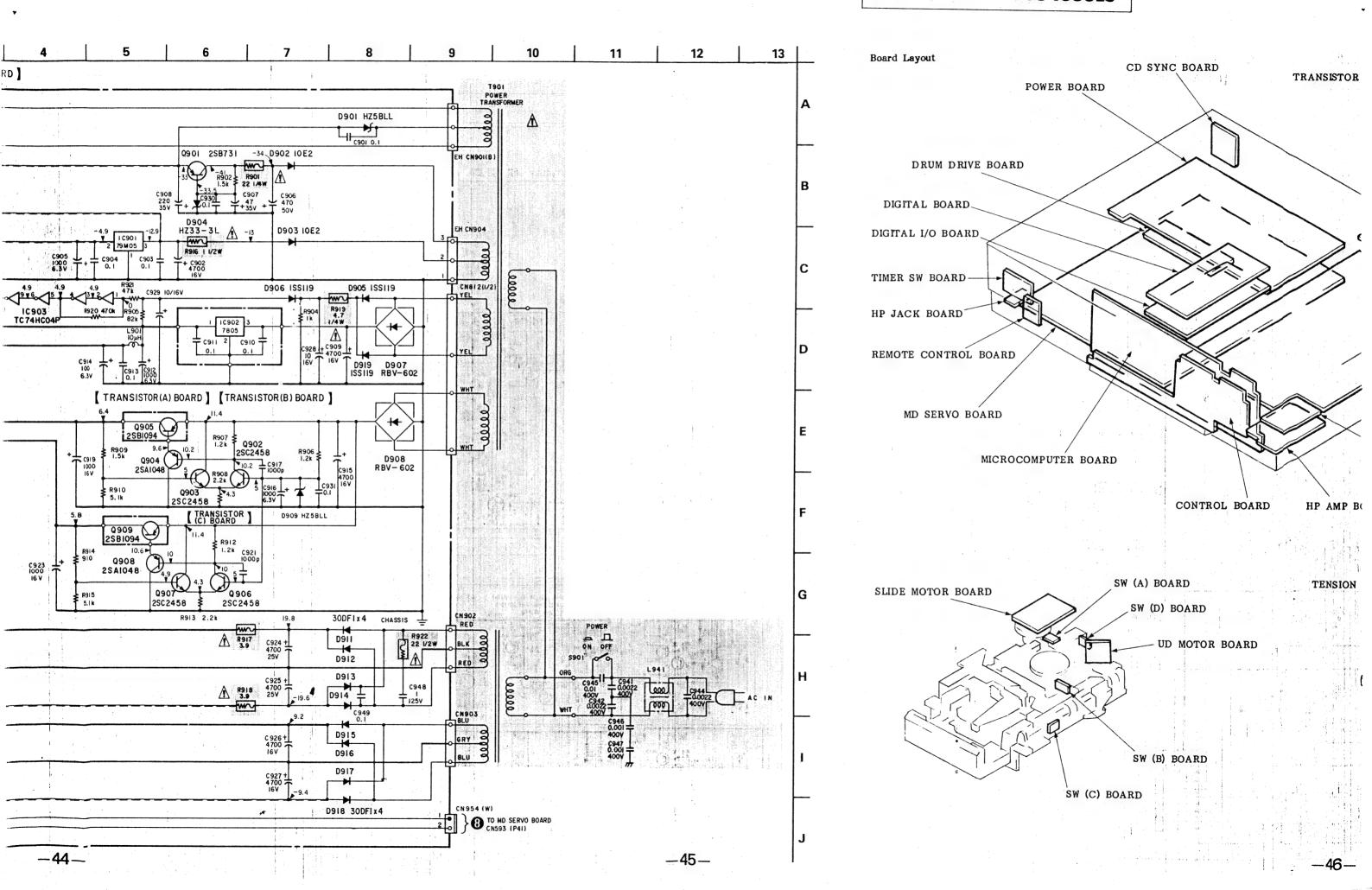
. Semiconductor Location

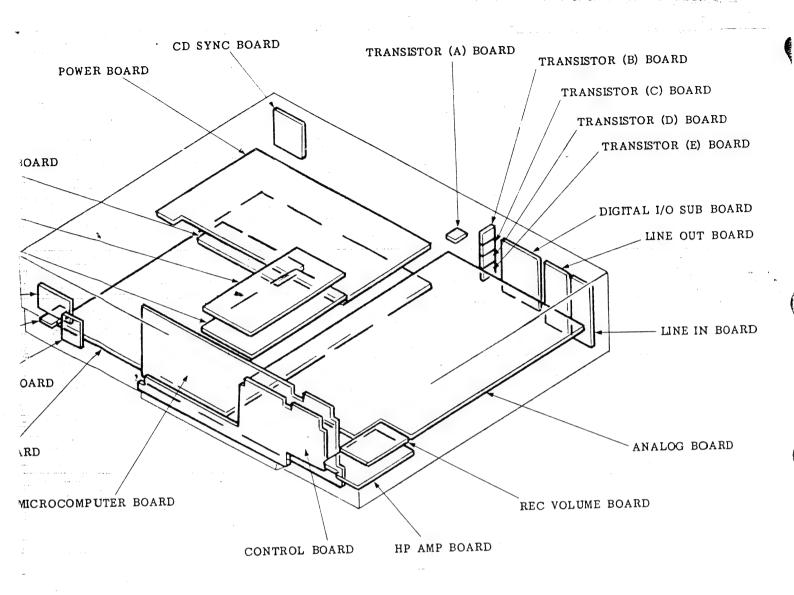
Ref. No.	
D901	G-4
D902	G-4
D903	G-5
D904	G-5
D905	G-6
D906	G-6
D907	G-7
D908	H-7
D909	J-7
D911	E-4
D912	D-4
D913	E-5
D914	D-5
D915	E-6
D916	D-6
D91:	E-7
D918	D-7
D919	G-6
IC901	H-6
IC902	G-1
IC903	I-7
Q901	G-4
Q902	J-7
Q903	J-7
Q904	J-7
Q905	F-1
Q906	J-6
Q907	J-5
Q908	J-5
Q909	H-1

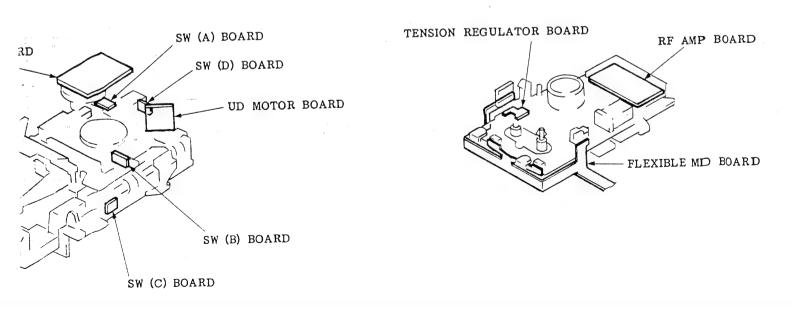




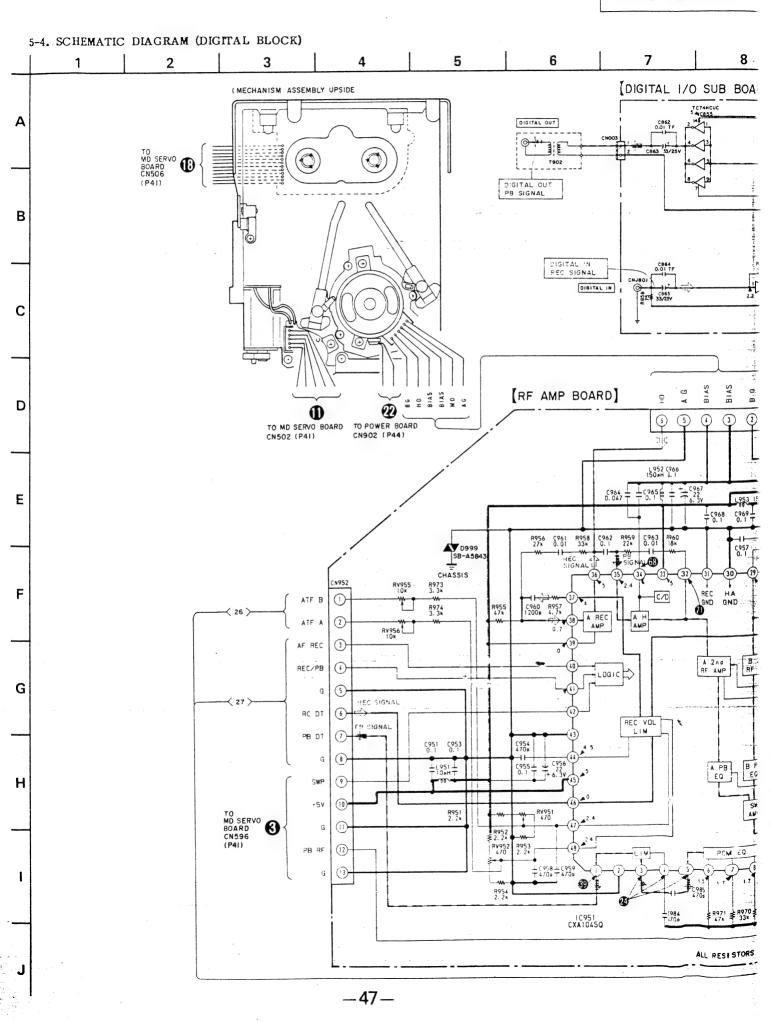
DTC-1000ES DTC-1000ES

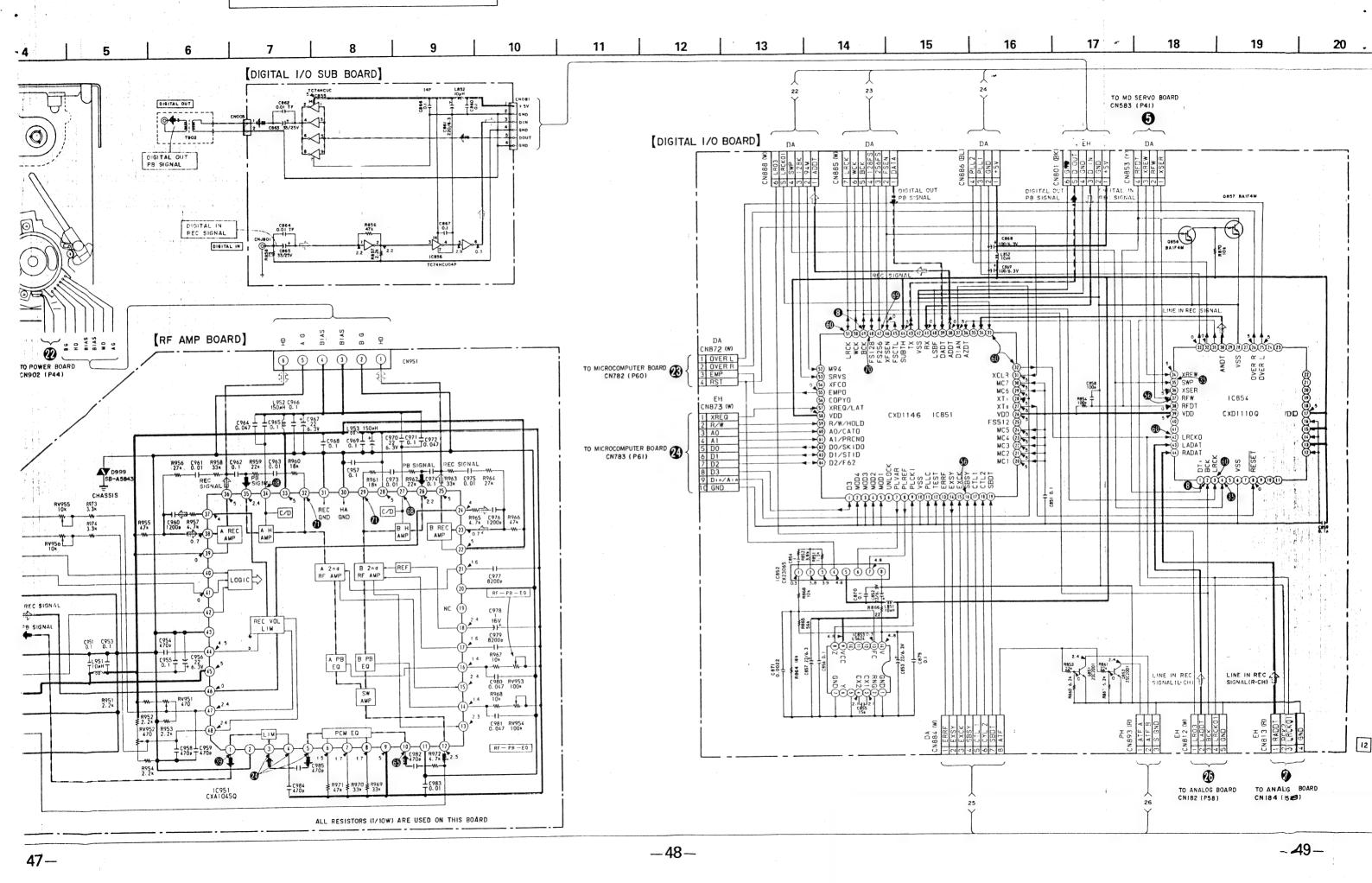


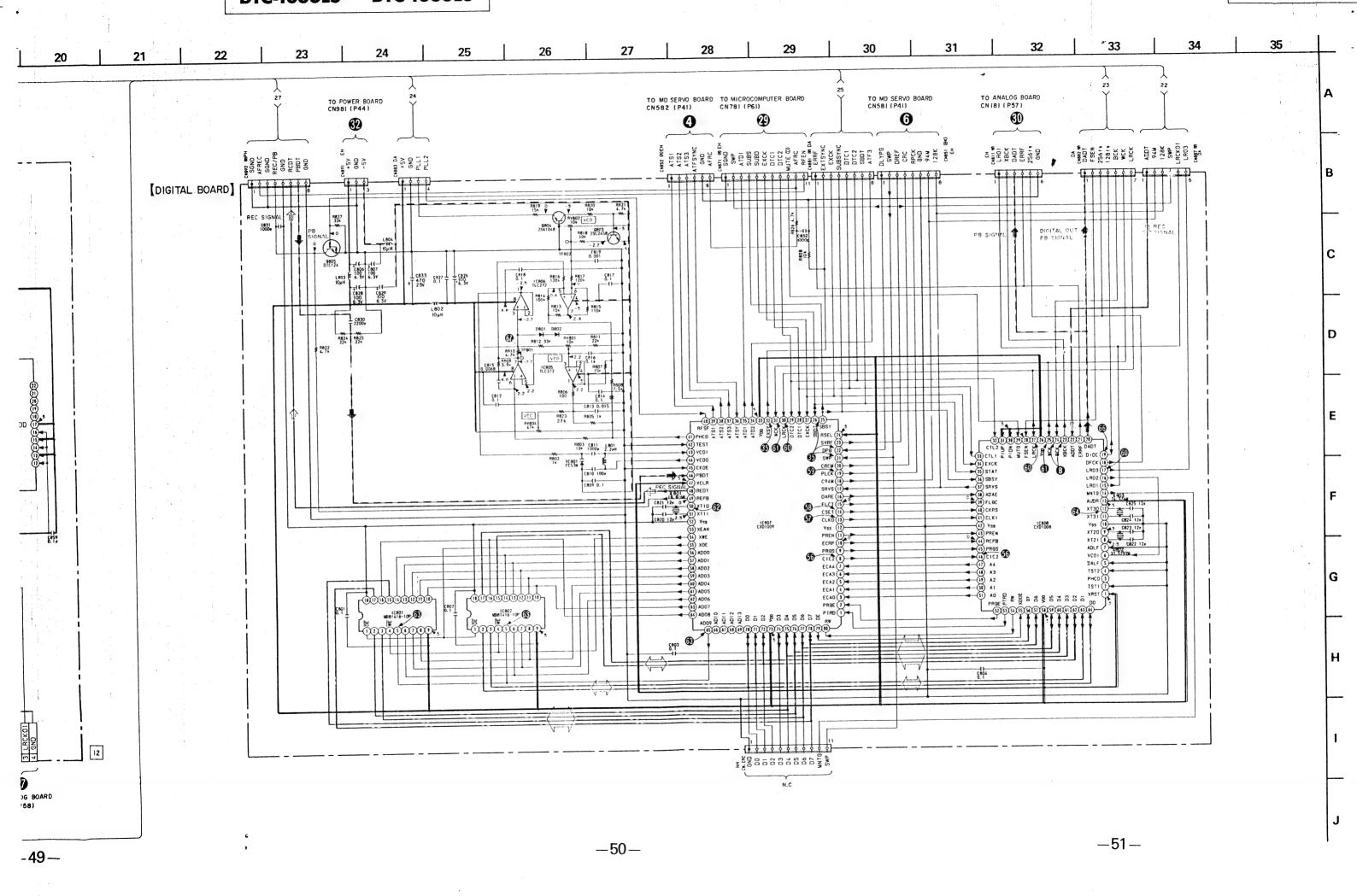




DTC-1000ES







Note:

- All capacitors are in μF unless otherwise noted. pF: μμF 50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and 1/4 W or less unless otherwise specified.

Note: The components identified by shading and mark

A are critical for safety. Replace only with
part number specified.

- Δ : internal component.
- fusible resistor.
- : B+ bu
- · R-- bus
- adjustment for repair.
- Voltages are do with respect to ground unless otherwise noted.
- Readings are taken under no-signal (detuned) conditions with a VOM (50 $k\,\Omega/V)$.
- Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken to ground in STOP mode by using oscilloscope.

Voltage variations may be noted due to normal production tolerances.

: playback signal path

record signal path

. Semiconductor Location

Ref. No.		Ref. No.	
D101	E-12	IC205	I-10
D102	E-6	IC301	D-13
D103	E-6	IC302	F-15
D104	F-6	IC303	I-12
D105	E-10	IC304	G-11
D201	C-12	IC305	H-7
D202	E-6	IC306	E-6
D203	E-6	IC307	H-6
D204	F-6	IC308	A-16
D205	D-10	IC309	A-15
D301	H-15	IC310	H-3
D302	H-15	IC311	F-14
D304	I-15	IC701	G-19
D305	H-9	IC702	F-19
D306	H-8	IC703	F-21
D307	G-3	IC704	G-25
D308	G-3	IC705	F-24
D701	F-28	IC706	G-27
D702	F-27	IC751	J-22
D703	F-27	Q101	F-11
D704	F-27	Q102	F-6
D705	F-27	Q201	D-11
D706	F-27	Q202	F-7
D707	F-27	Q301	H-6
D708	F-27	Q302	H-7
D709	F-27	Q303	I-7
D710	G-23	Q304	I-7
D711	G-26	Q305	H-7
D712	F-26	Q306	H-7
D713	F-27	Q307	G-15
D714	F-27	Q308	G-14
D715	F-27	Q309	F-15
D717	F-22	Q310	G-15
D718	F-22	Q311	I-15
D719	F-22	Q312	I-14
D720	F-22	Q313	I-14
D721	F-26	Q314	I-15
D751	C-22	Q701	G-25
D752	C-27	Q702	G-24
D753	D-25	Q703	G-24
D754	C-22	Q704	F-22
IC101	E-8	Q705	F-22
IC102	E-10	Q706	G-22
IC103	E-12	Q707	G-22
IC104	E-13	Q708	F-22
IC105 IC201 IC202 IC203 IC204	G-10 D-8 D-10 C-12 C-13	Ω709	F-22

Note:

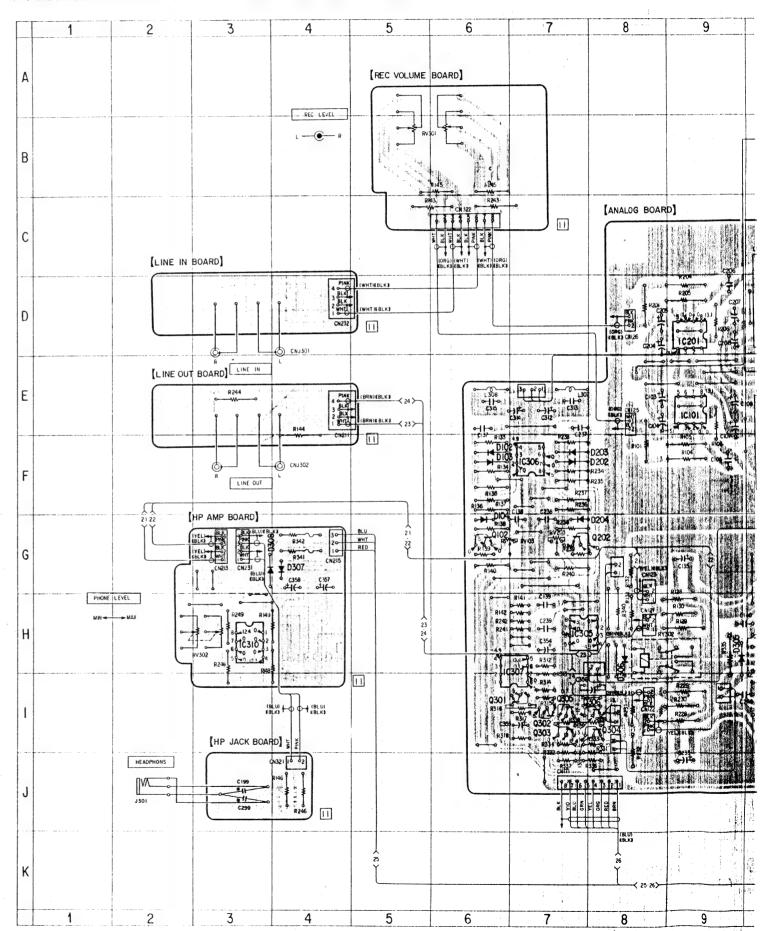
• Color code of sleeving over the end of the jacket.

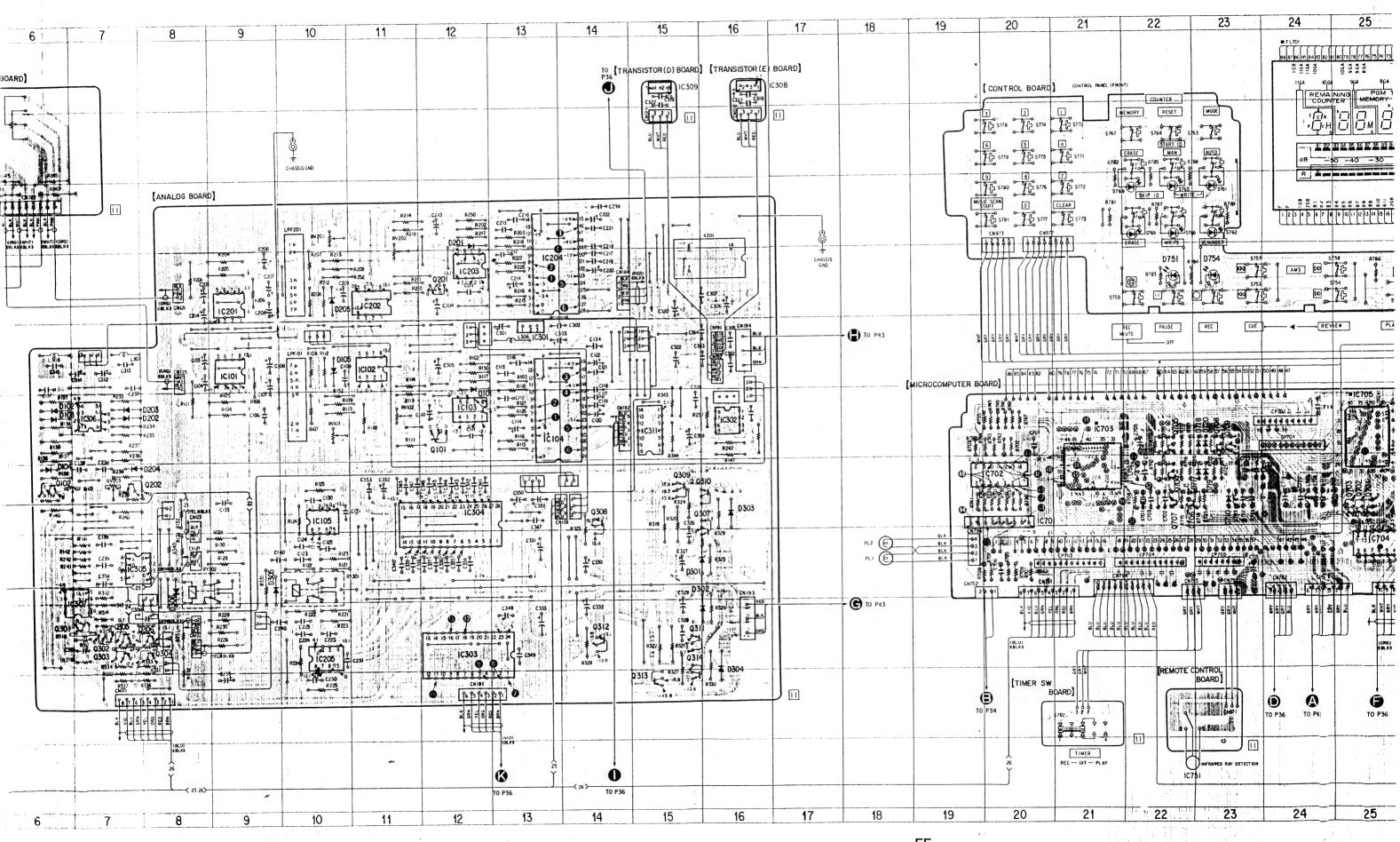


- o--: parts extracted from the component side.
- : parts extracted from the conductor side.
- : part mounted on the conductor side.
- → S : Through hole.

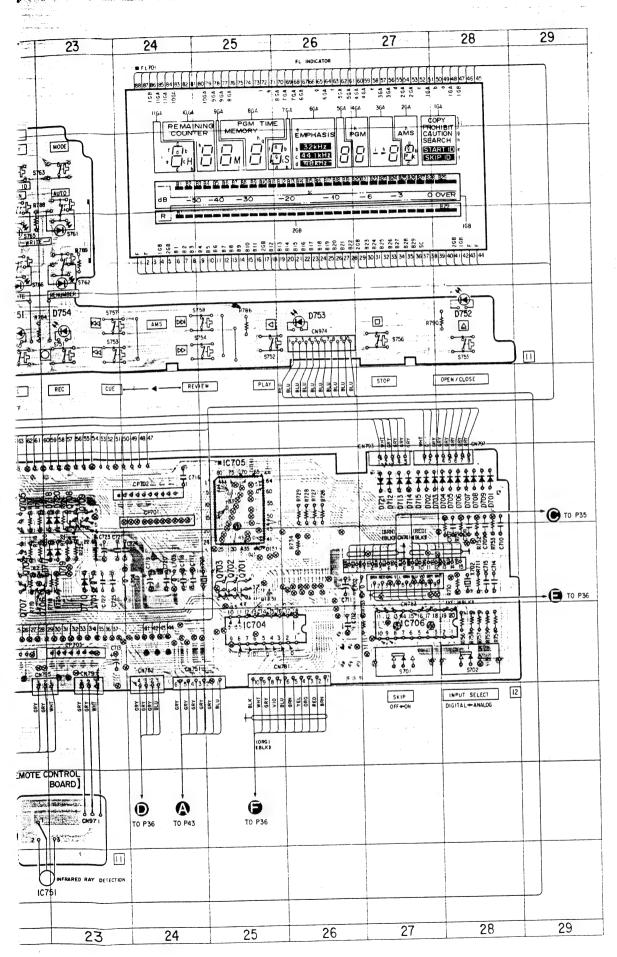
DTC-1000ES DTC-1000ES

5-5. MOUNTING DIAGRAM (ANALOG & MICROCOMPUTER BLOCK)

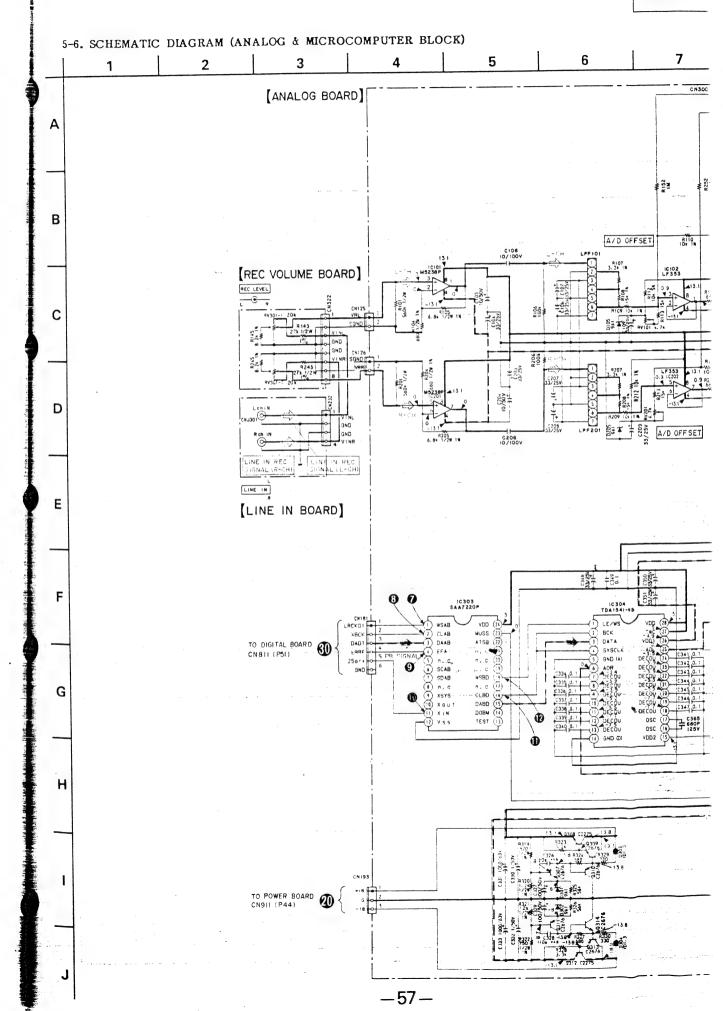


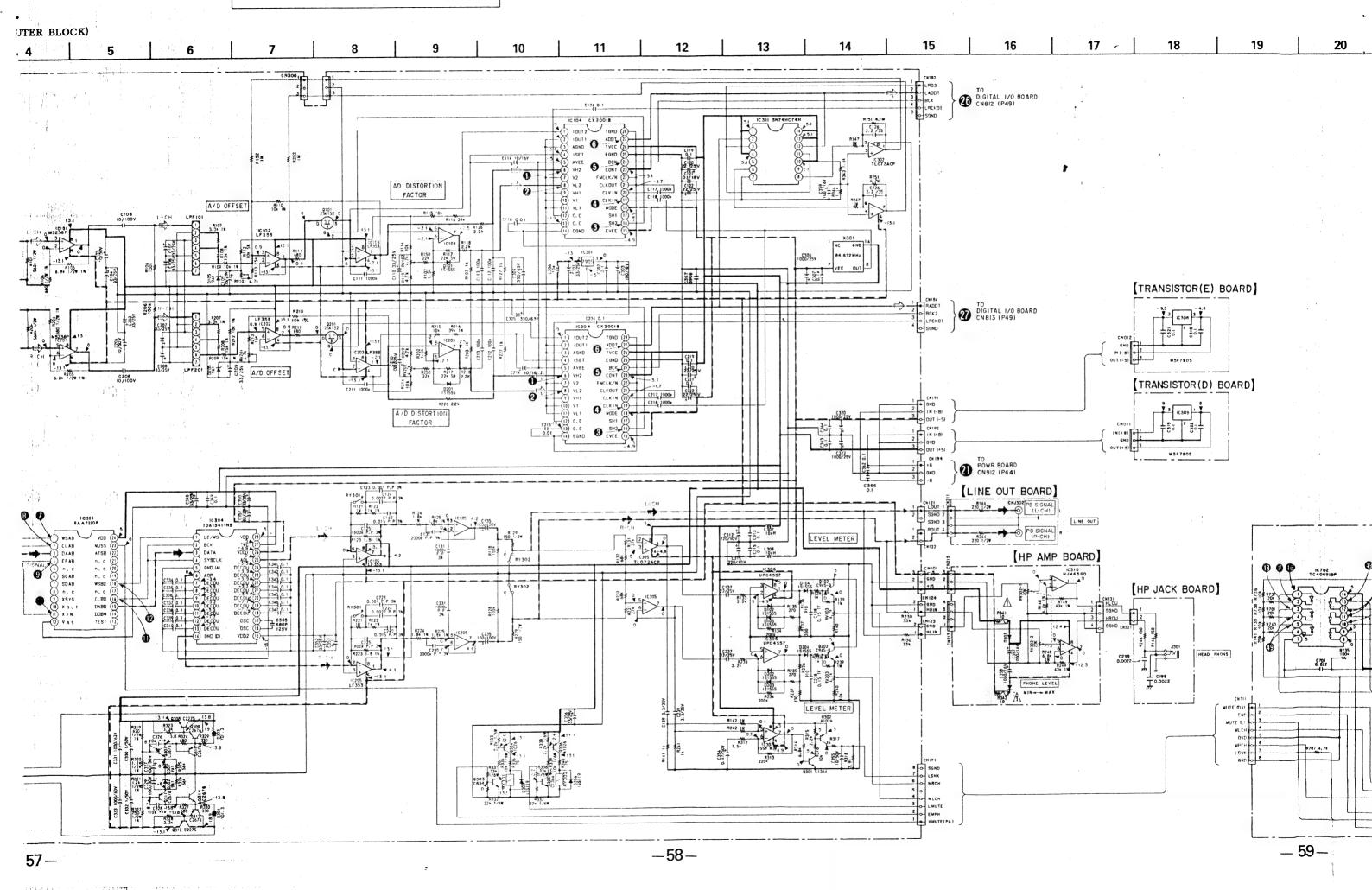


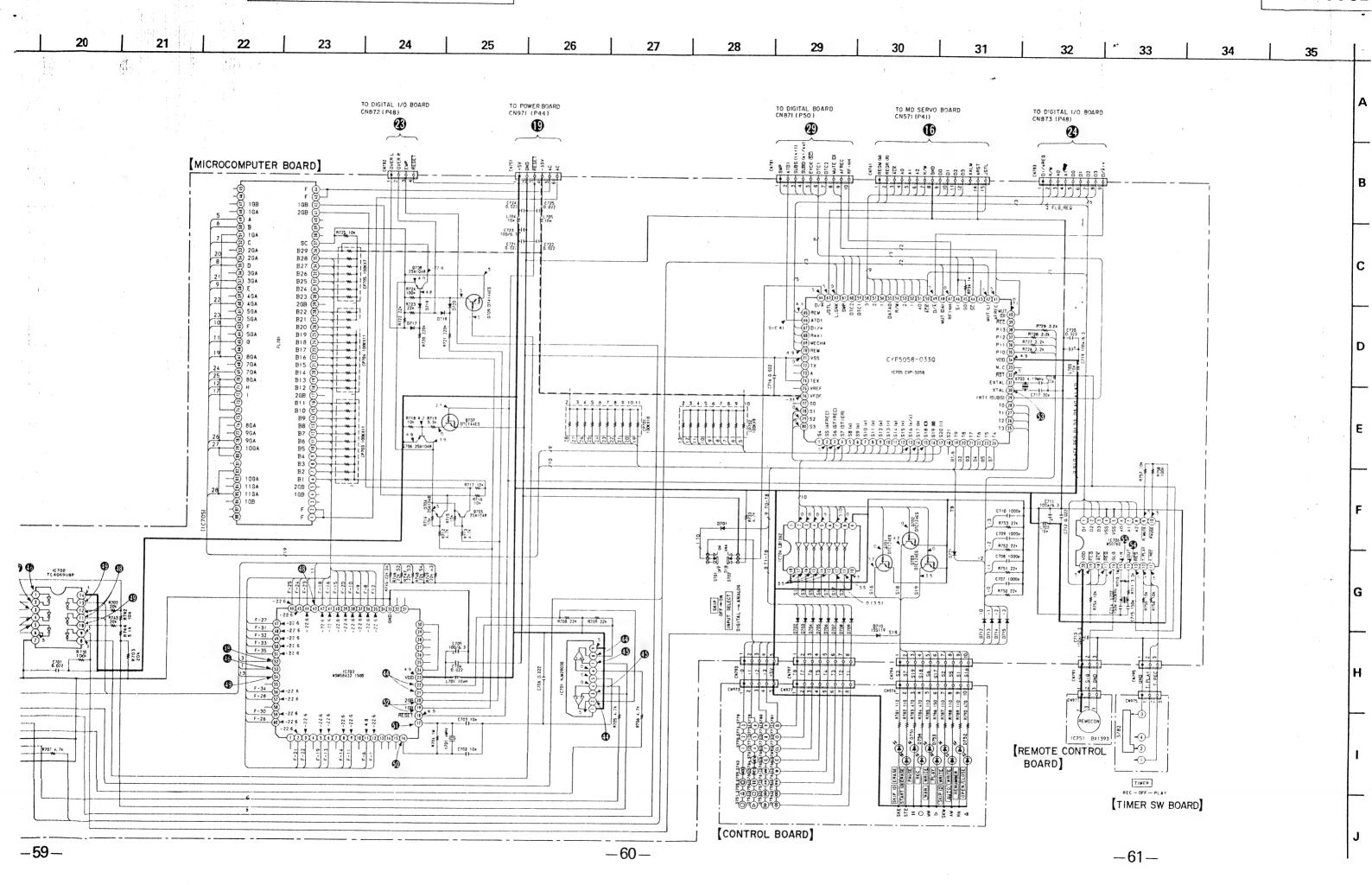
OOES



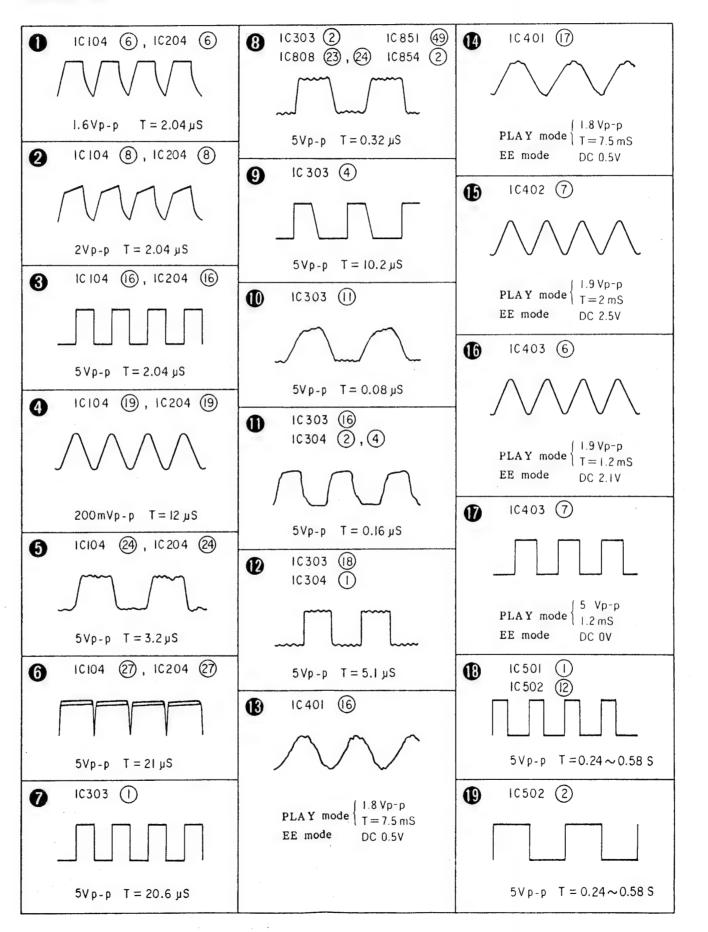
DTC-1

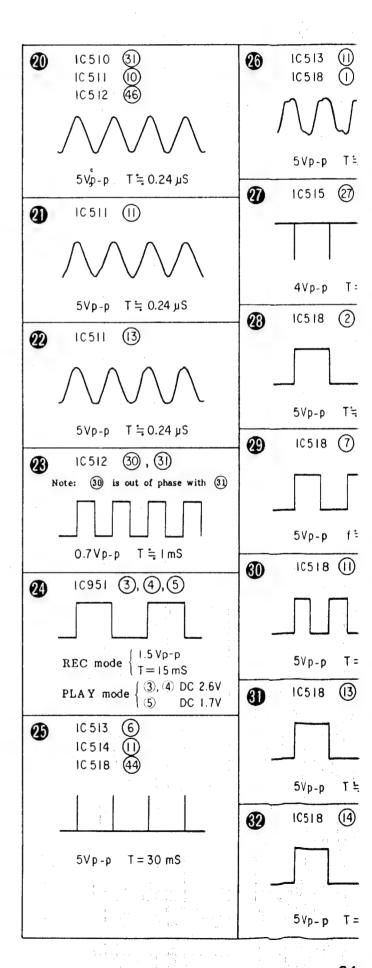




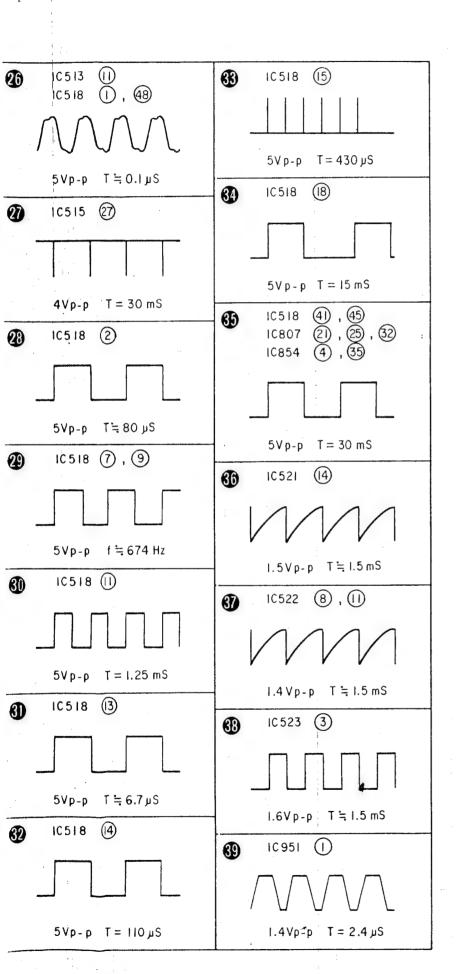


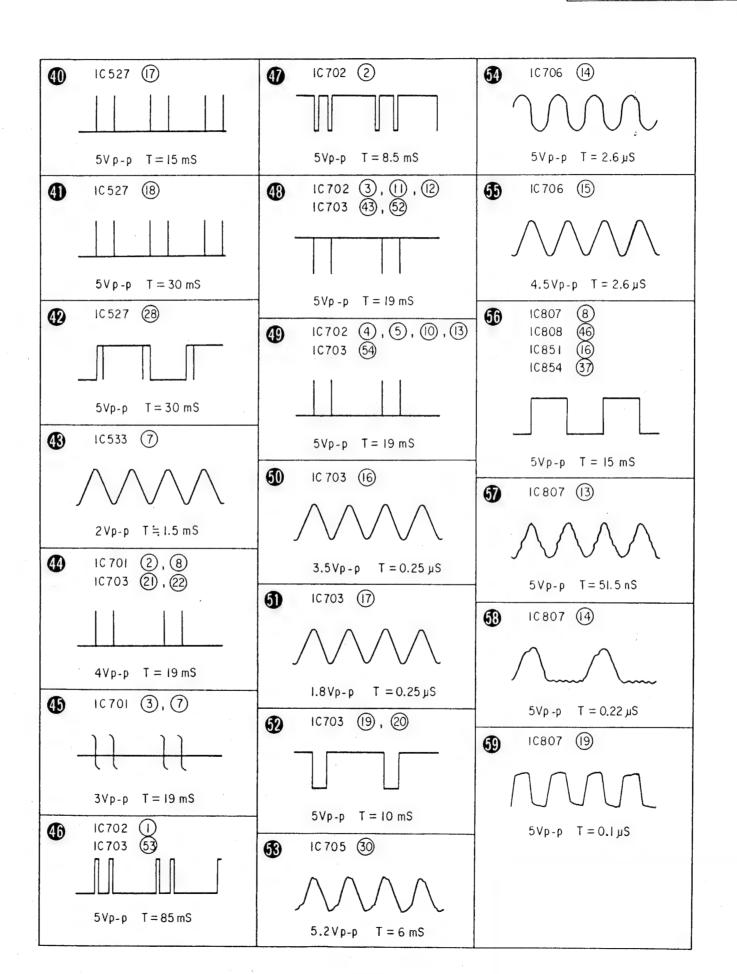
Waveform List

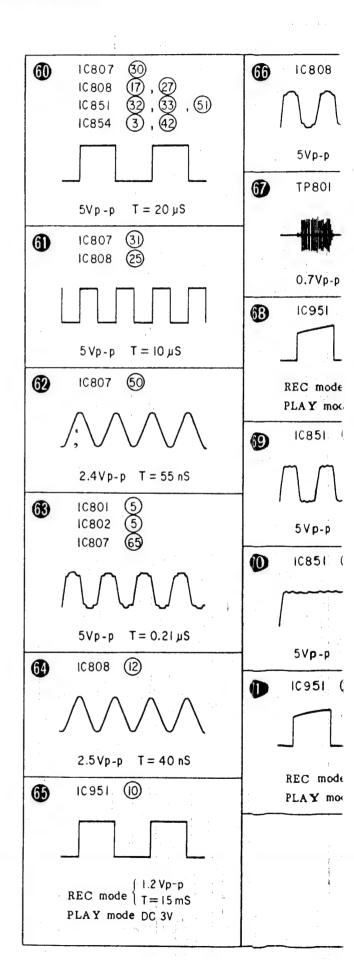




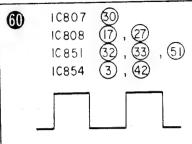
DTC-1000ES DTC-1000ES



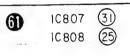




The state of the s

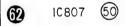


5Vp-p T = 20 μS



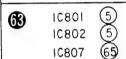


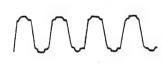
 $5 Vp-p T = 10 \mu S$





2.4Vp-p T = 55 nS





5Vp-p T = 0.21μS

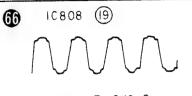




2.5 Vp-p T = 40 nS



REC mode { 1.2 Vp-p T=15 mS

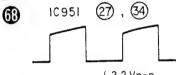


5Vp-p T=0.16μS

67 TP801



0.7Vp-p T = 15mS



REC mode $\begin{cases} 3.2 \text{ Vp-p} \\ T = 15 \text{ mS} \end{cases}$ PLAY mode DC 1.6V

69 IC851 **47**



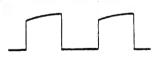
5Vp-p T = 82 nS

10 10851 (48)



5Vp-p T = 0.32 μS

10 10 951 (29), (32)



REC mode $\begin{cases} 1.4 \text{ Vp-p} \\ T = 15 \text{ mS} \end{cases}$ PLAY mode DC 3V

Semiconductor Lead Layouts

		DV4000	CV20040	LB1640N	34E0760 4000 I	μ PC324G2	FC53M	1\$2837
2\$A812 DTC144EK	2SA1385 2S31040A 2SD1221	BX1393	CX20018 CX23014 TDA1541		M50760-428P	14	. 555111	cethode
c	2301221		28	000	19 17 15 13 11	CHITTING TO SERVICE TO	A	(A)
IS E			}	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	12345678910	CHITTIP 1	/\	anode
		3 2 0	(Ton vewl	12345678910	(Top view)	(FOP VIEW)	cathode añode	anoar
2SA985A 2SB1015					MEETOOF		1170011	30DF1-FC
2SB1094 2SB1094-L		CXA1046M	CX20084	LF353N/GLEA312 M5238P	M5F7905	μ PC393G2	HZ2CLL HZ5BLL HZ9B2L	carhode
2SC2275-P	2SB731	28 15 #14614144######	TC4051BP	NJM4560D-D TL072ACP		1111	1SS132 1S1555	
	letter side	0	75	μΡC358C μΡC393C μΡC4557C		2	10E2 10E2N	\(\)
		1 14 (Top vinw)		μPC4558C	COMMON IN OUT	1 2 3 4 (TOP VIEW)	10YD1.3A	anode
BCE	£ C.		115000	ر مُرَدُّ مُ		(, , , , , , , , , , , , , , , , , , ,	cathode	
		CXD1009Q CXP5058		1 2 3 4 (Top view)	NJM2903S	7805		SLR-34DU5 SLR-34PC5
2SA995 2SC2291	2SC634SP	64 housesteen 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	CX20174			(e)	anode	A
	2SC3399 2SC3400	64 HILLIAND CONTROL 41 40 40 40 40 40 40 40 40 40 40 40 40 40	Sanananananan	MB3763PS	123456789			tone Laure
		. CHARACHARMAN CHARACHAR CO.	ในชนบนนนนนนนนนนนี้ 1 15 (Top view)	(0)		GND OUT	RBV-602-01	anode cathode
E2 E, C1	1	型名表示例 MARKING SIDE VIEW		0	SAA7220P			
e', cr	الإ		CX23065		24 0000000000000		V V V V	TLR123
!	•	CXD1008Q CXD1111Q		1 2 3 4 5 6 7 8	12			
2SA1015 2SC945-P 2SC1387	2SC2259	51 33 19311111111111111111111111111111111	1 2 3 4 5 6 7 8	MC74HC132N	(Top view)			long - Short
2SC2001		52		SN74LS624N SN74LS74N	TLC272P			anode cathode
HAD.	M	64 = 20 HEREN HOUSE HEREN	HD14538BP	TC4066BP TC4069UBP	8 7 6 5 		THS105	
M	BCÉCB G	TOP VIEW	NJU8001D TC4053BP	TC74HCU04P TC74HC00P TC74HC04P	0 9 9 9		2 (n. R) 4	
E'C'B	,	CXD1052Q	TC74HC163P TC74HC175P	TC74HC86P μPC324C	(Top view)		3 wide	
	2SK152-2	CX1045Q	1615(4)31211109 	μPC339C	TANDATOACOAE		2-4 Օսկա	
2SA1138 2SC2676		36 JUNIO 25 24	12345678	\ \frac{1}{200000000000000000000000000000000000	TMP47C460AF Marking side view		100110	
(7)			(Top view)	1 2 3 4 5 6 7 (Top view)			1SS119	·
TT.	DSG				22 32			
			LB1262 MB81416-10P	MSM58422-15GS	100111111111111111111111111111111111111			
2SA1175	FMW2	CXD1110Q	المعمممممال	46 31	1 21		anode	
lector sale	3 4 5	33000000000000000023		47 30 30 60 5 17	TMP47C800N			
	2	22	(Lob Asem)	60 0 17	47 40 35 30 25 27			
	•••			型名表示側 MARKING SIDE VIEW	5 15 15			
R	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				{Top view}			
	I to the second second		I	1	I	ı	1	

SECTION 6 EXPLODED VIEWS AND PARTS LIST

NOTE:

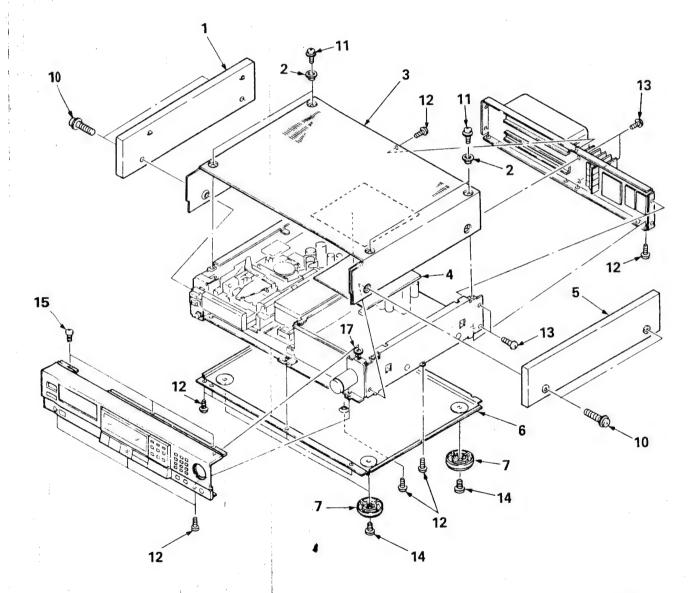
The mechanical parts with no reference number in the exploded views are not supplied.

Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.

The construction parts of an assembled part are indicated with a collation number in the remark column.

The components identified by shading and mark Aare critical for safety.
Replace only with part number specified.

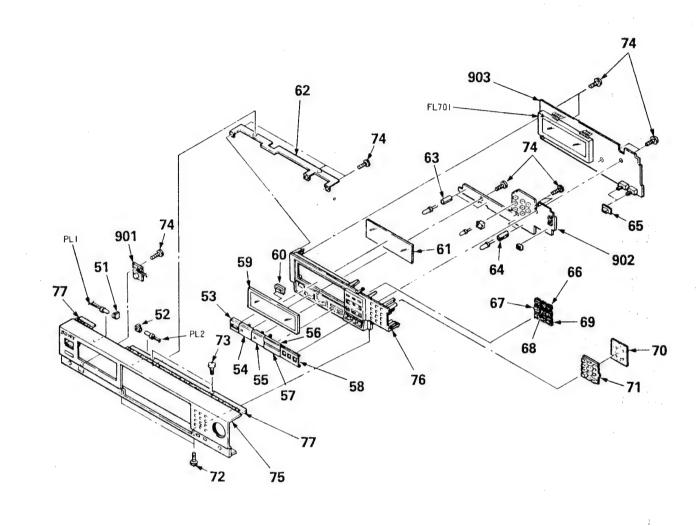
Outer Casing Block



lo.	Part No.	Description
1	x-4918-929-1	PLATE (LEFT) ASSY. SIDE
1 2	3-576-298-11	ESCUTCHEON
3	4-919-037-11	CASE
4	*4-919-043-01	DUMPER (A)
5	x-4918-930-1	PLATE (RIGHT) ASSY, SIDE
6	*4-919-036-01	PLATE, BOTTOM
7	y-4918-919-1	LEG ASSY

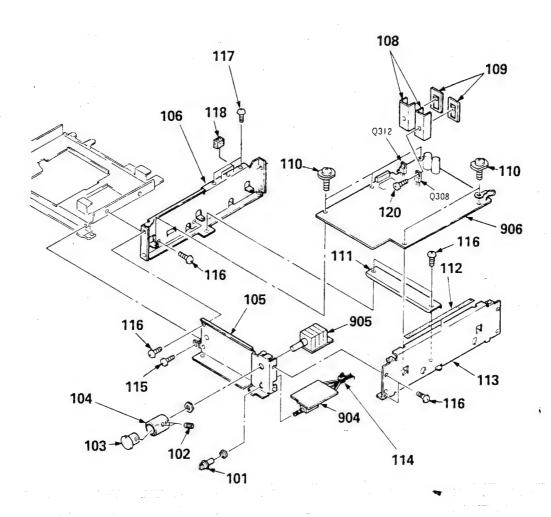
Remarks	No.	Part No.	Description	Remark s
	10 11 12 13 14	4-919-060-01 7-682-547-09 7-682-547-09 3-703-685-21 7-682-561-09 7-621-775-20	SCREW (M4X20), RING (+) SCREW, FLAT WASHER (+B)(3X6) SCREW +BV 3X6, S TIGHT SCREW (+BV 3X8) SCREW +B 4X8 SCREW +B 2.6X5	
	15	*3-311-623-31	SPACER TO 2.000	

Front Panel Block

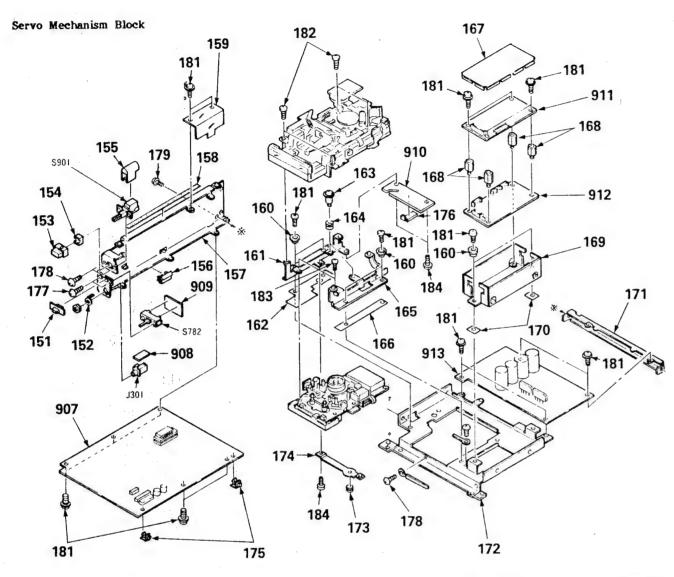


No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
51	*4-918-989-01	COYER (LEFT), LAMP		67	4-918-975-01	BUTTON, ID	
52	*4-918-990-01	COVER (RIGHT), LAMP		68	4-918-975-11	BUTTON, ID	
53	X-4918-916-1	BASE ASSY, EJECT		69	4-918-975-21	BUTTON, ID	
54	X-4918-907-1			70	*4-918-982-01	CUSHION, TEN KEY	
55	X-4918-906-1			71	4-918-998-01	KEY, TEN	
		CUTTOU ACCY AMC		72	7-685-534-19	SCREW +BTP 2.6X8 TYPE2 N-S	
56	X-4918-908-1			73			
57	X-4918-909-1				7-621-775-10	SCREW +B 2.6X4	
58	X-4918-915-1			74	7-685-531-19	SCREW +BTP 2.6X4 TYPE2 N-S	
59	4 -9 18-927-01	GLASS, WINDOW, METER		75	X-4918-933-1		
60	*4-918-928-01	PLATE, INDICATION, EJECT		76	X-4918-934-1		
				77	3 -8 31-441-XX	CUSHION (B), CABINET	
61	4-918-981-01	FILTER. FL TUBE		}			
62	*4-919-015-01	BRACKET, METER	,	901	*1-621-617-11	PC BOARD, REMOTE CONTROL	
63	*4-911-676-01	SPACER, LED		902	*1-621-615-11	PC BOARD, CONTROL	
64	*4-911-676-21			903	*A-2019-199-A	MOUNTED PCB, MICRO COMPUTER	
65	4-918-972-01			PL1	1-518-614-11		
66	4-918-924-01			PL2	1-518-614-11	LAMP, PILOT	
30	4.310-324-01	DOLLOWS COOKLEY			1 010 014 11		

Audio Block



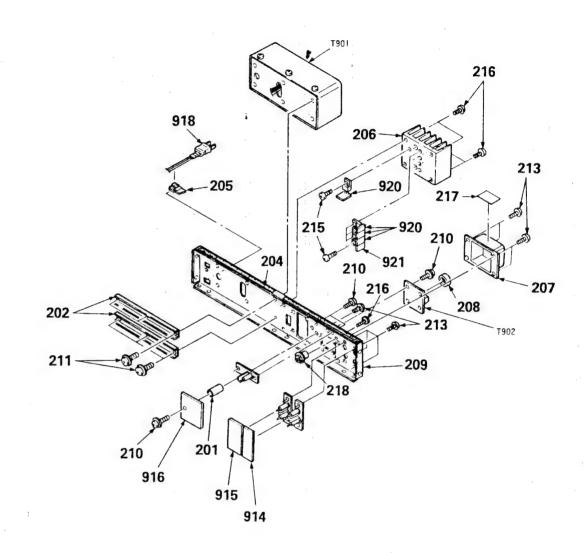
	200	the state of the s				·	
No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
101 102 103 104 105	3-701-505-00 4-918-994-01 4-918-943-01 *4-919-017-01	KNOB, HEADPHONE SET SCREW, DOUBLE POINT 3X3 KNOB (RIGHT), REC KNOB (LEFT), REC CHASSIS, FRONT		112 113 114 115 116	3-831-441-XX *4-919-026-01 3-701-748-00 4-886-821-11 3-703-685-21	SPACER (B) PLATE (R), SIDE CLAMP	
109 110 111	4-908-954-01	RETAINER, TRANSFORMER SCREW ASSY (+ BYTT)		117 118 120 904 905 906	7-685-871-01 *4-911-608-01 7-682-147-15 *1-621-610-11 *1-621-609-11 A-2010-245-A	CUSHION, RUBBER SCREW, TR PC BOARD, HEADPHONE AMPLIFIER PC BOARD, REC VOLUME	



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
151	4-018-037-01	KNOB, TIMER SW		173	3-489-073-00	SCREW, THRUST	
152	*4-919-065-01			174	*4-918-983-01	SUPPORT	
153	4-908-046-01			175	*3-701-832-00	HINGE, CIRCUIT BOARD	
154	*4-864-307-00			176	*4-918-985-01	HEAT SINK (B)	
155	3-575-524-00			177	7-621-775-10	SCREW +B 2.6X4	
133	3-3/3-324 00	COTERS TORER ONLINE					
156	*4-019-020-01	SUPPORT (B), PC BOARD		178	7-685-871-01		
157		PLATE (L), SIDE		179	3-703-685-21		
158	3-831-441-XX			181	4-886-821-11		
159		COVER. INSULATING		182	7-621-770-87		
160	*4-919-042-01			183	7-621-772-18	SCREW +B 2X4	
161	*4-919-012-01			184	7-621-775-20	SCREW +B 2.6X5	
101	4-313-012-01	DICTORET (EET 177 12					
162	*4-919-038-01	SHEET (A), INSULATING		907		MOUNTED PCB, MD SERVO	
163	4-918-991-01			908		PC BOARD, HEADPHONE	
164	3-564-121-00			909	*1-621-616-11	PC BOARD, TIMER	
165	*4-919-013-01		:	910	A-2095-597-A	MOUNTED PCB, DRUM DRIVE	
166	*4-919-039-01			911	A-2097-007-A	MOUNTED PCB, DIGITAL	
100	-4-319-039-01	SHEET TOTS INSCENTING					
167	*4-919-009-01	COVER, DIGITAL SHIELD		912		MOUNTED PCB, DIGITAL I/O	
168	*2-375-791-01			913	*A-2012-126-A	MOUNTED PCB, POWER	nevers terms of
169	*4-919-010-01			918	"A 1-558-566-21"	CORD. POWER	THE PERSON
170	*4-919-040-01			J301	1-507-796-21	JACK	
171	*4-919-018-01			\$782	1-553-206-00	SWITCH, SLIDE (TIMER)	
172	*4-919-028-01			\$901	1-553-318-00	SWITCH, PUSH (POWER)	114

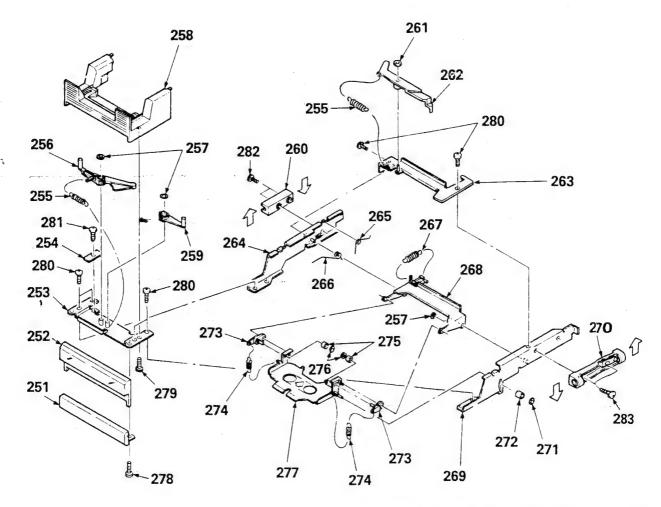
The components identified by shading and mark Aare critical for safety.
Replace only with part number specified.

Rear Panel Block



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remrks
201 202 204 205 206 207	3-831-441-XX *3-703-244-00 *4-919-021-01 *4-918-979-01	REINFORCEMENT SPACER (B) BUSHING (2104), CORD HEAT SINK CASE, DIGITAL OUT		215 216 217 217 218 914 915	*1-621-608-11	(AEP) LABEL, MODEL NUMBER	
208 209 210 211 213 214	*4-919-030-11 4-886-821-11 7-682-961-01 7-682-547-09	SCREW. S TIGHT, +PTTWH 3X6		916 920 921 T901 T902	*1-621-618-11 *1-621-619-11 .1-449-018-11	PC BOARD, DIGITAL I/O SUB PC BOARD, TRANSISTOR PC BOARD, TRANSISTOR TRANSFORMER, POWER COIL UNIT, DIGITAL I/O	

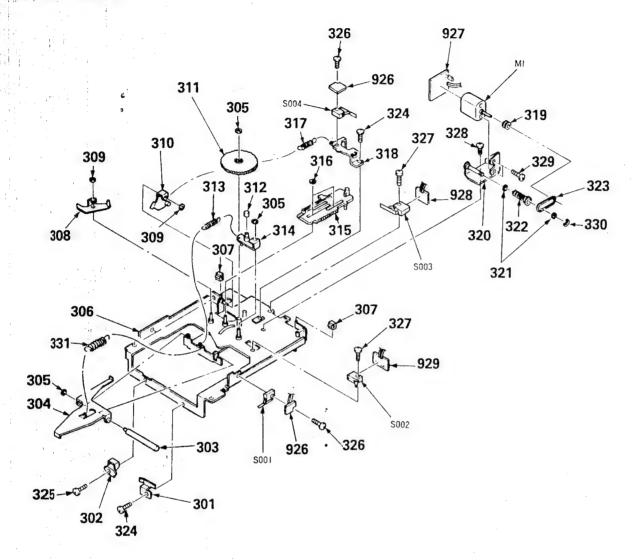
Cassette Table Block (1)



Notes: Attach 260 to 264 and 210 to 269 as follows:

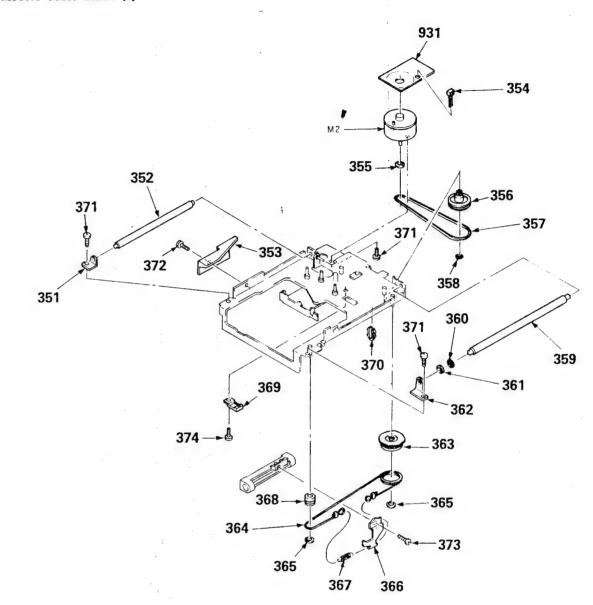
- . Tighten the screws with the play removed (counterclockwise).
- . When the screws are not tightened as described above, a play occurs in the tray spring.

No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
251 252 253 254 255	4-918-921-01 4-918-922-01 *X-4918-924-1 *4-918-974-01 3-489-310-XX	PANEL, TRAY WINDOW, TRAY JOINT (REAR) ASSY SLIDE BLOCK SPRING, TENSION		268 269 270 271 272	*X-4918-922-1 *X-4918-927-1 4-912-538-01 3-315-414-00 *4-918-977-01	ARM ASSY PLATE (RIGHT) ASSY, SIDE BEARING (RIGHT), GUIDE WASHER ROLLER, STABILITY	
256 257 258 259 260 261	4-919-004-01 3-307-948-31 *4-919-035-01 4-919-003-01 *4-919-016-01 3-307-948-21	TRAY LEVER (RIGHT)		273 274 275 276 277 278	*4-918-945-01 3-570-587-00 4-918-946-01 3-701-436-11 *X-4918-925-1 7-621-773-86		
262 263 264 265 266 267	4-919-007-01 *X-4918-923-1 *X-4918-926-1 4-918-962-01 4-918-971-01 4-919-047-01	PLATE (LEFT) ASSY, SIDE SPRING		279 280 281 282 283	7-685-534-19 7-621-775-00 7-621-772-00 7-621-775-20 7-682-146-01	SCREW +BTP 2.6X8 TYPE2 N-3 SCREW +B 2.6X3 SCREW +B 2X3 SCREW +B 2.6X5 SCREW +P 3X5	



	*	17					
No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
301 302 303 304 305	*4-918-978-01 *4-918-942-01 *4-918-999-01	PLATE (C), AGAINST HOUSING, POSITIONING SHAFT, PULL LEVER LEVER, PULL WASHER, STOPPER		321 322 323 324 325	7-621-259-10	WASHER WORM BELT, UD MOTOR SCREW +P 2.6X3 SCREW +B 2.6X3	
306 307 308 309 310	*X-4918-905-1 3-307-948-31	CHASSIS ASSY RUBBER, STOPPER ARM ASSY, TRAY LOCK WASHER, NYLON PLATE ASSY, FUNCTION		326 327 328 329 330	7-621-255-55 7-628-253-90 7-627-852-37	SCREW +P 2X6 SCREW +P 2X8 SCREW +PS 2.6X4 PRECISION SCREW +P1.7X1.8 TYPE STOP RING 2.0, TYPE -E	E3
311 312 313 314 315		ROLLER, CAM SPRING, TENSION LEVER ASSY, CAM		331 926 927 928 929	*1-621-623-11	PC BOARD, UD MOTOR PC BOARD	
316 317 318 319 320		SPRING. TENSION		M1 S001 S002 S003 S004	1-570-972-11 1-570-973-11	SWITCH, SLIDE (OUT) SWITCH (IN)	

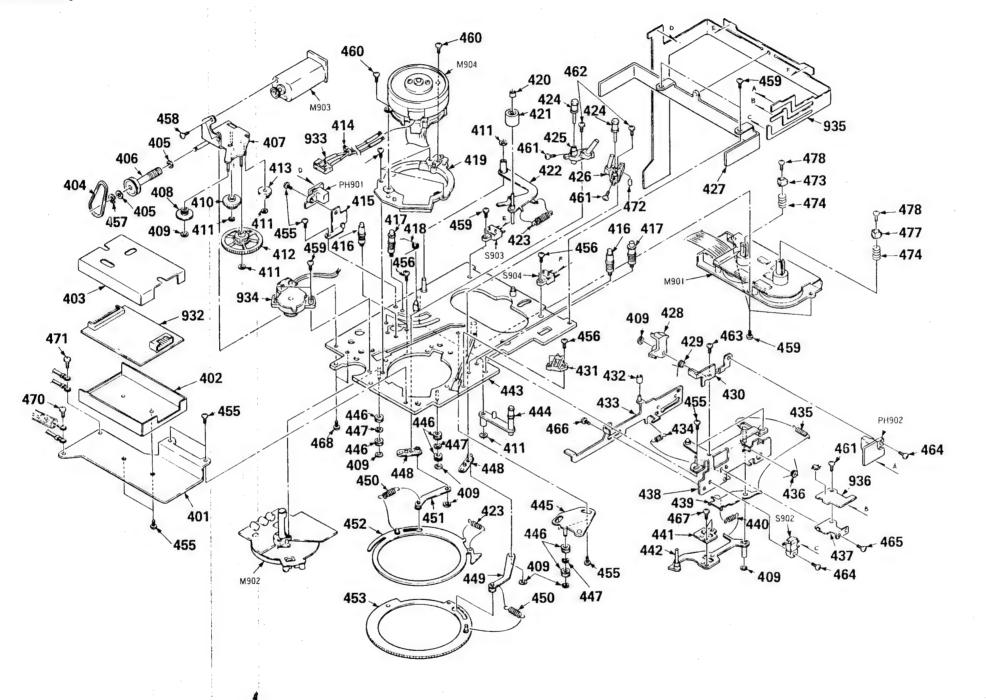
Cassette Table Block (3)



No.	Part No.	Description	Remarks	No.	Part No.	Description	lemarks
351	*4-918-947-01	PLATE (L), AGAINST		364	4-918-949-01	WIRE	
352	*4-918-959-01	SHAFT (L), SLIDE		365	3-307-948-21	WASHER, NYLON	
353	*4-919-006-01	GUIDE		366	4-918-904-01	HOOK, WIRE	
354	3-701-748-00	CLAMP		367	3-548-757-00	SPRING. TENSION	
355	3-554-222-00	WASHER (2), CAPSTAN		368	4-918-907-01	PULLEY	
356	4-918-901-01	PULLEY (2)		369	*4-918-984-01	STOPPER, WIRE	
357	4-918-963-01	BELT, SLIDE MOTOR		370	*3-660-815-00	CLIP, CABLE	
358	3-701-436-11	WASHER, STOPPER		371	7-621-775-00	SCREW +B 2.6X3	:
359	*4-918-914-01	SHAFT (RIGHT), SLIDE		372	7-621-775-08	SCREW +B 2.6X3	
360	*4-918-980-01	CUSHION		373	7-685-531-19	SCREW +BTP 2.6X4 TYPE2 N-S	
361	4-908-550-01	STOPPER, RUBBER		374	7-621-772-08	SCREW +B 2X3	
362	*4-918-951-01	PLATE (R), AGAINST		931	*1-621-622-11	PC BOARD	
363	4-918-906-01	GEAR, WIRE		M2	A-< 608-303-A		

DTC-1000ES DTC-1000ES

Mechanism Assembly



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
401 402 403 404 405	*3-337-666-01 *3-337-686-01 *3-337-682-01	BRACKET, RF CASE (LOWER), SHIELD CASE (UPPER), SHIELD BELT, CONTROL		411 412 413 414 415	3-337-647-01 3-337-648-01 3-701-748-00	MASHER, STOPPER GEAR (A), LOADING GEAR (B), LOADING CLAMP BRACKET (RIGHT), E DETECTION		421 422 423 424 425	X-3337-608-1 3-547-659-00 X-3337-622-1	PINCH ROLLER ASSY ARM ASSY, PINCH ROLLER SPRING, TENSION GUIDE (POM) ASSY, ROLLER SLANT BLOCK (RIGHT) ASSY	
406 407 408 409 410	3-337-669-01 3-559-408-11	BRACKET ASSY, CONTROL MOT GEAR, MIDWAY WASHER, POLYETHYLENE, DIA		416 417 418 419 420	X-3337-621-1 3-337-654-01 *X-3337-614-1			426 427 428 429 430	*3-337-679-01 3-337-608-01 3-337-607-01		

No.	Part No.	<u>Description</u> <u>Remarks</u>
431 432 433 434 435	3-337-664-01 X-3337-618-1 3-570-892-00	
436 437 438 439 440	*X-3337-619-1 *3-337-657-01	SPRING BRACKET, HOLE ELEMENT CHASSIS ASSY; TENSION REGULATOR LEVER, LIMITER SPRING, TENSION
441 442 443 444	X-3337-609-1	HOLDER ASSY, MAGNET ARM ASSY, TENSION REGULATOR CHASSIS ASSY, MECHANICAL ARM ASSY, F
445 446 447 448 449	3-337-622-01 3-701-436-11 X-3337-604-1	ARM ASSY, RING ROLLER ROLLER, RING WASHER, 1.6 POLYETHYLENE PLATE ASSY, LOADING ARM (LEFT) ASSY, LOADING
450 451 452 453 455	*X-3337-603-1 X-3337-601-1	SPRING, TENSION ARM (RIGHT) ASSY, LOADING RING (RIGHT) ASSY, LOADING RING (LEFT) ASSY, LOADING SCREW +B 2X3
456 457 458 459 460	7-624-102-04	SCREW, PRECISION +P 2X2 SCREW +B 2X4
461 462 463 464 465	7-627-551-17 3-703-502-81 7-627-552-18 7-621-772-20 7-627-552-27	SCREW, PRECISION +P 1.7X1.6 SCREW +B 2X5
466 467 468 470 471	3-703-502-11 7-627-551-87 7-628-253-00 7-621-773-86 7-621-770-67	PRECISION SCREW +P 1.4X1.8 SCREW +PS 2X4 SCREW +B 2.6X4
473 474 477 478	2-623-736-01 2-623-754-01 2-623-752-01 2-623-756-01	REEL (L) SPRING REEL (R)
932 933 934 935 936	*A-2096-052-A *9-831-249-48 1-464-724-11 1-620-725-11 *1-620-186-11	WIRE KIT
M901 M902 M903 M904	8-835-206-01	
PH901 PH902	1-807-698-11 1-807-698-11	PHOTO SENSOR PHOTO SENSOR
S902 S903 S904	1-570-883-11	SWITCH LIMIT SWITCH, PUSH (2 KEY) CASSETTE DETEDT A SWITCH, PUSH (2 KEY) CASSETTE DETEDT B

SECTION 7 ELECTRICAL PARTS LIST

NOTE:

- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- If there are two or more same circuitsin a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS: MF:μF, PF:μμF.

RESISTORS

· All resistors are in ohms.

· F : nonflammable

COILS

· MMH : mH, UH : µH

SEMICONDUCTORS

In each case, U : μ, for example: .UA...: μA..., UPA...: μPA..., UPC...: μPC,

UPD...: μPD...

The components identified by shading and mark Aare critical for safety.

Replace only with part number specified.

ELECTRICAL PARTS ELECTRICAL PARTS Description Ref.No. Part No. Ref.No. Part No. Description 33MF 20% 25V FLECT 1-123-343-00 *1-621-617-11 PC BOARD, REMOTE CONTROL *1-621-615-11 PC BOARD, CONTROL *A-2019-199-A MOUNTED PCB, MICRO COMPUTER 0109 901 251 1-123-343-00 33MF 20% ELECT C110 902 1-104-240-00 POLYSTYRENE 0.001MF 5% 1251 C111 903 50Y 100PF 10% *1-621-610-11 *1-621-609-11 PC BOARD, HEADPHONE AMPLIFIER PC BOARD, REC YOLUME MOUNTED PCB, ANNALOGUE 1-162-282-31 CERAMIC 904 100PF 10% C113 1-162-282-31 CERAMIC 905 10% 167 1-131-365-00 TANTAL LIM C114 A-2010-245-A 906 CERAMIC 161 1-161-379-00 0.01ME 30% 907 A-2020-081-A MOUNTED PCB, MD SERVO 0.001MF 10% 50V 1-162-294-31 CERAMIC PC BOARD, HEADPHONE PC BOARD, TIMER 908 *1-621-611-11 0.001MF 10% 504 CERAMIC C118 1-162-294-31 *1-621-616-11 909 20% 164 CERAMIC 0.1MF C119 1-162-851-11 910 A-2095-597-A MOUNTED PCB, DRUM DRIVE 25V 1-123-330-00 ELECT 22MF 20% MOUNTED PCB, DIGITAL MOUNTED PCB, DIGITAL I/O C120 911 A-2097-007-A 0.1MF 164 1-162-851-11 CERAMIC C121 912 A-2097-006-A 22MF 20% 25V C122 1-123-330-00 ELECT 913 *A-2012-127-A MOUNTED PCB, POWER 0.001MF 1 000 1-136-250-11 FILM 3% *1-621-608-11 PC BOARD, LINE IN *1-621-613-11 PC BOARD, LINE OUT C123 3% 0.0027MF 1 000 1-130-967-00 FILM 915 1 00Y 0.0016MF 3% FILM 916 *1-621-606-11 PC BOARD, DIGITAL I/O SUB 918 1.-555-795-00 (APP)...CORD, POWER (201-305-1 168) 918 1.-556-035-11 (UK)...CORD, POWER C125 1-136-229-11 1-124-275-00 ELECT 2.2MF 20% 357 C126 1 000 0.002MF 1-136-254-11 3% C130 *1-621-618-11 PC BOARD, TRANSISTOR 0.001MF 1.000 FILM C131 1-136-250-11 20% 1.67 0.1MF CERAMIC C134 1-162-851-11 921 *1-621-619-11 PC BOARD, TRANSISTOR 1004 1-126-164-11 100MF 20% ELECT C135 *1-506-534-11 PIN, CONNECTOR 11P *1-535-139-00 BASE POST 19MM (10MM PITCH) 2P 254 22MF 20% C137 1-124-282-00 FL ECT 0.15MF 5% 50V 1-136-167-00 1-124-279-11 C138 FILM 924 1-535-416-00 20% 254 ELECT 3.3MF *1-560-242-11 C139BUS BAR 3P 926 *1-621-623-11 PC BOARD 1000 1-130-892-00 FILM 0.015MF C140 0.0022MF 30% 25V CERAMEC C199 1-162-111-00 927-*1-621-625-11 PC BOARD, UD MOTOR 20% 25V 33MF 928 *1-621-626-11 PC BOARD 929 *1-621-624-11 PC BOARD C301 1-123-343-00 FLECT 1.64 20% O. IME CERAMIC C302 1-162-851-11 1.64 20% 100MF 1-123-333-00 ELECT 930 -*1-560-242-31 BUS BAR 5P *1-621-622-11 PC BOARD C303 634 20% 330MF C304 1-123-376-00 FLECT 931 932 ** *A-2096-052-A MOUNTED PCB, RF AMPLIFIER **63**¥ 330MF 20% C305 1-123-376-00 ELECT 254 1-126-027-11 1000MF 933 C306 *9-831-249-48 WIRE KIT 1.6Y 20% 0.1MF 1-464-724-11 ENCODER, ROTARY 1-620-725-11 PC BOARD, MD FLEXIBLE C307 1-162-851-11 CERAMIC 934 LOV 20% 220MF C312 1-124-995-11 ELECT **1**.6V 20% 936, O. TME 1-162-851-11 C313 *1-620-186-11 PC BOARD, TENTION LEGULATOR 20% LOY 220MF *1-560-242-41 BUS BAR 11P *1-560-242-51 BUS BAR 7P 1-124-995-11 C314 ELECT 1.6V 20% 0.1MF *1-560-242-81 BUS BAR 8P CERAMIC 939: C315 1-162-851-11 20% 0.1MF 1-162-851-11 CERAMIC C318 20% 1.6V C319 0.1MF 1-162-851-11 CERAMIC C001 1-136-165-00 FILM 1-136-165-00 FILM 1-130-475-00 MYLAR 507 0.1MF C002 0.1MF 50V 20% 254 5% 1000MF 1-126-027-11 1-162-851-11 1-126-027-11 ELECT C003 C320 0.0022MF 50V 20% 0.1MF CERAMIC C321 20% 25V 1000MF C322 C004 1-130-475-00 1-123-356-00 1-123-356-00 MYLAR 0.0022MF 5% SOV C103 20% 500Y 10MF 50V 10PF C326 1-107-202-00 MICA C104 ELECT 504 10MF 20% 20% 1-124-725-00 100MF ELECT C327 500y 10PF 1-107-202-00 MICA ____ C106 ELECT C328 10MF 20% 1007 100MF 1-124-725-00 C107 1-123-343-00 33MF 20% 25Y C108 1-123-343-00 ELECT 33MF 257 20%

	ELECTRIC	AL PARTS			I	ELECTRICAL PARTS					
Ref.No.	Part No.	Description				Ref.No.	Part No.	Description			
C330 C331 C332 C333	1-131-450-00 1-123-378-00 1-131-450-00 1-123-378-00	TANTALUM ELECT TANTALUM ELECT	1MF 1000MF 1MF 1000MF	20% 20% 20% 20%	50V 63V 50V 63V	C505 C506 C507	1-124-462-00 1-162-294-31 1-162-294-31	CERAMIC CERAMIC	10MF 0.001MF 0.001MF	20% 10% 10%	16V 50V 50V
C334 C335 C336	1-136-165-00 1-136-165-00 1-136-165-00	FILM FILM FILM	0.1MF - 0.1MF 0.1MF	5% 5% 5%	50V 50V 50V	C508 C509 C510		CERAMIC	0.022MF 0.022MF 0.022MF		25V 25V 25V
C337 C338 C339	1-136-165-00 1-136-165-00 1-136-165-00	FILM FILM FILM	0.1MF 0.1MF 0.1MF	5% 5% 5%	50¥ 50¥ 50¥	C511 C512 C513	1-161-494-00 1-131-395-00 1-124-462-00	TANTALUM ELECT	0.022MF 100MF 10MF	10% 20%	25V 3.15V 16V
C340 C341 C342	1-136-165-00 1-136-165-00 1-136-165-00	FILM FILM FILM	0.1MF 0.1MF 0.1MF	5% 5%	50Y 50Y 50Y	C514 C515 C516	1-124-236-00 1-161-494-00 1-161-494-00	ELECT CERAMIC CERAMIC	47MF 0.022MF 0.022MF	20%	10V 25V 25V
C343 C344 C345	1-136-165-00 1-136-165-00 1-136-165-00	FILM FILM FILM	0.1MF 0.1MF 0.1MF	5% 5% 5%	50V 50V 50V	C518 C519 C520	1-161-494-00 1-124-236-00 1-161-494-00	CERAMIC ELECT CERAMIC	0.022MF 47MF 0.022MF	20%	25V 10V 25V
C346 C347 C348	1-136-165-00 1-136-165-00 1-123-343-00	FILM FILM ELECT	0.1MF 0.1MF 33MF	5% 5% 20%	50Y 50Y 25Y	C521 C522 C523	1-102-962-00 1-102-962-00 1-161-494-00	CERAMIC CERAMIC CERAMIC	30PF 30PF 0.022MF	5% 5%	50V 50V 25V
C349 C350 C351	1-162-851-11 1-123-343-00 1-123-343-00	CERAMIC ELECT ELECT	0.1MF 33MF 33MF	20% 20% 20%	16V 25V 25V	C524 C525 C526	1-161-379-00 1-123-661-00 1-123-661-00	CERAMIC ELECT ELECT	0.01MF 100MF 100MF	301 201 201	16V 6.3V 6.3V
C352 C353 C354	1-123-343-00 1-162-851-11 1-124-902-00		33MF 0.1MF 0.47MF	20% 20% 20%	25V 16V 50V	C527 C528 C529	1-162-294-31 1-161-494-00 1-161-494-00	CERAMIC CERAMIC CERAMIC	0.001MF 0.022MF 0.022MF	10%	50Y 25Y 25Y
C355 C356 C357	1-123-875-11 1-123-343-00 1-126-013-11	ELECT ELECT	10MF 33MF 1000MF	20% 20% 20%	50V 25V 16V	C530 C531 C532	1-130-481-00 1-136-153-00 1-161-494-00	FILM FILM CERAMIC	0.0068MF 0.01MF 0.022MF	5% 5%	50V 50V 25V
C358 C359 C362	1-126-013-11 1-123-333-00 1-162-851-11	ELECT ELECT	1000MF 100MF 0.1MF	20% 20% 20%	16V 16V 16V	C533 C534 C535	1-131-388-00 1-136-160-00 1-136-169-00	TANTALUM FILM FILM	68MF 0.039MF 0.22MF	101 51 51	6.3V 50V 50V
C363 C364 C365	1-162-851-11 1-162-851-11 1-104-150-00	CERAMIC CERAMIC POLYSTYRENE	0.1MF 0.1MF 680PF	20% 20% 5%	16Y 16Y 125Y	C536 C537 C538	1-136-172-00 1-124-462-00 1-136-153-00	FILM ELECT FILM	0.39MF 10MF 0.01MF	5% 20% 5%	50V 16V 50V
C366 C367 C401	1-162-851-11 1-162-289-31 1-135-091-00	CERAMIC CERAMIC TANTAL. CHIP	0.1MF 390PF	20% 10% 10%	16V 50V 16Y	C539 C540 C541	1-136-165-00 1-136-165-00 1-161-379-00	FILM FILM CERAMIC	0.1MF 0.1MF 0.01MF	5% 5% 30%	50V 50V 16V
C402 C403 C404	1-163-077-00 1-163-077-00 1-163-077-00	CERAMIC CHIP CERAMIC CHIP	0.1MF 0.1MF	10% 10%	25V 25V 25V	C542 C543 C544	1-161-379-00 1-136-266-00 1-161-379-00	CERAMIC FILM CERAMIC	0.01MF 0.22MF 0.01MF	301 51 301	16V 100V 16V
C405 C406 C407	1-124-779-00 1-124-779-00 1-163-077-00	CAP . ELECT	10MF 10MF 0.1MF	20% 20% 10%	16V 16V 25V	C545 C546 C547	1-136-153-00 1-124-462-00 1-124-236-00		0.01MF 10MF 47MF	5% 20% 20%	50V 16V 10V
C408 C409 C410	1-135-091-00 1-124-225-00 1-124-779-00	ELECT	1MF 100MF 10MF	10% 20% 20%	16V 6.3V 16V	C548 C549 C550	1-136-173-00 1-136-169-00 1-124-462-00	FILM FILM ELECT	0.47MF 0.22MF 10MF	5% 5% 20%	50V 50V 16V
C411 . C412 C413	1-163-013-00 1-124-225-00 1-124-779-00	ELECT	0.0022MF 100MF 10MF	10% 20% 20%	50V 6.3V 16V	C551 C552 C553	1-124-462-00 1-124-462-00 1-136-167-00	ELECT	10MF 10MF 0.15MF	201 201 51	16V 16V 50V
C414 C415 C416	1-163-013-00 1-163-077-00	CERAMIC CHIP	0.0022MF 0.1MF	10%	50¥ 50¥ 50¥	C554 C555 C556	1-161-494-00	FILM CERAMIC TANTALUM	0.022MF 0.022MF 68MF	10%	50V 25V 6.3V
C417 C418 C501	1-163-077-00 1-163-077-00 1-161-494-00	CERAMIC CHIP CERAMIC CHIP	0.1MF		50V 50V 25V	C557 C558 C559	1-136-153-00	CERAMIC TANTALUM FILM	0.0068MF 6.8MF 0.01MF	30% 10% 5%	16V 6.3V 50V
C502 C503 C504	1-161-494-00 1-161-494-00 1-161-494-00	CERAMIC	0.022MF 0.022MF 0.022MF		25V 25V 25V	C560 C561 C562	1-136-157-00	FILM	0.01MF 0.022MF 0.022MF	5% 5% 5%	50V 50V 50V
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	ELECTRIC	AL PARTS					ELFCTRIC	AL PARTS			
Ref.No.	Part No.	Description				Ref.No.	Part No.	Description			
C563 C564 C565	1-162-294-31 1-161-379-00 1-161-379-00	CERAMIC	0.001MF 0.01MF 0.01MF	10% 30% 30%	50V 16V 16V	C721 C722 C723	1-161-494-00 1-130-487-00 1-123-661-00	CERAMIC MYLAR ELECT	0.022MF 0.022MF 100MF	5% 20%	25V 50V 6.3V
C566 C567 C568	1-162-290-31 1-161-377-00 1-162-294-31		470PF 0.0047MF 0.001MF	10% 30% 10%	50V 16V 50V	C724 C725 C801	1-161-494-00 1-130-487-00 1-162-851-11		0.022MF 0.022MF 0.1MF	5% 20%	25V 50V 16V
C569 C570 C571	1-124-462-00 1-124-236-00 1-124-236-00	ELECT	10MF 47MF 47MF	20% 20% 20%	16V 10V 10V	C802 C803 C804	1-162-851-11 1-162-851-11 1-162-851-11	CERAMIC CERAMIC CERAMIC	0.1MF 0.1MF 0.1MF	20% 20% 20%	16 Y 16 Y 16 Y
C572 C573 C574	1-124-462-00 1-161-494-00 1-161-379-00	ELECT CERAMIC CERAMIC	10MF 0.022MF 0.01MF	20% 30%	16V 25V 16V	C806 C807 C809	1-123-661-00 1-123-661-00 1-162-851-11	ELECT ELECT CERAMIC	100MF 100MF 0.1MF	20% 20% 20%	6.3V 6.3V 16V
C575 C576 C577	1-161-494-00 1-124-638-11 1-124-638-11	CERAMIC ELECT ELECT	0.022MF 22MF 22MF	20% 20%	25V 10V 10V	C810 C811 C812	1-102-973-00 1-162-294-31 1-162-851-11	CERAMIC CERAMIC CERAMIC	100PF 0.001MF 0.1MF	5% 10% 20%	50V 50V 16V
C578 C579 C580	1-161-379-00 1-161-494-00 1-124-638-11	CERAMIC CERAMIC ELECT	0.01MF 0.022MF 22MF	30% 20%	16V 25V 10V	C813 C814 C815	1-136-155-00 1-162-851-11 1-130-481-00	FILM CERAMIC MYLAR	0.015MF 0.1MF 0.0068MF	5% 20% 5%	50V 16V 50V
C581 C582 C583	1-124-462-00 1-124-638-11 1-161-375-00	ELECT ELECT CERAMIC	10MF 22MF 0.0022MF	20% 20% 30%	16V 6.3V 16V	C816 C817 C818	1-162-851-11 1-162-851-11 1-162-851-11	CERAMIC CERAMIC CERAMIC	0.1MF 0.1MF 0.1MF	20% 20% 20%	16 V 16 V 16 V
C584 C585 C586	1-124-462-00 1-124-638-11 1-161-375-00	ELECT ELECT CERAMIC	10MF 22MF 0.0022MF	20% 20% 30%	16V 6.3V 16V	C819 C820 C821	1-130-471-00 1-162-201-31 1-162-201-31	MYLAR CERAMIC CERAMIC	0.001MF 12PF 12PF	5% 5% 5%	¥08 ¥08
C587 C588 C589	1-123-661-00 1-123-661-00 1-124-258-00	ELECT ELECT ELECT	100MF 100MF 3.3MF	20% 20% 20%	6.3Y 6.3V 35Y	C822 C823 C824	1-162-201-31 1-162-201-31 1-162-201-31	CERAMIC CERAMIC CERAMIC	12PF 12PF 12PF	5% 5% 5%	\$0¥ \$0¥
C590 C591 C592	1-124-258-00 1-123-661-00 1-124-236-00	ELECT ELECT ELECT	3.3MF 100MF 47MF	20% 20% 20%	35Y 6.3V 10V	C825 C826 C827	1-162-201-31 1-123-661-00 1-162-851-11	CERAMIC ELECT CERAMIC	12PF 100MF 0.1MF	5% 20% 20%	50 V 6.3V 16 V
C593 C594 C595	1-125-332-00 1-125-332-00 1-124-236-00	CAP, DOUBLE L CAP, DOUBLE L ELECT			107	C828 C829 C830	1-123-661-00 1-123-661-00 1-161-375-00	ELECT ELECT CERAMIC	100MF 100MF 0.0022MF	20% 20% 30%	6.3V 6.3V
C596 C598 C599	1-124-236-00 1-124-257-00 1-161-377-00	ELECT ELECT CERAMIC	47MF 2.2MF 0.0047MF	20% 20% 30%	10V 50V 16V	C831 C832 C833	1-162-294-31 1-162-294-31 1-123-336-00	CERAMIC CERAMIC ELECT	0.001MF 0.001MF 470MF	10% 10% 20%	10 V 10 V 15 V
C600 C701 C702	1-161-377-00 1-161-494-00 1-162-199-31	CERAMIC CERAMIC CERAMIC	0.0047MF 0.022MF 10PF	30% 5%	16V 25V 50V	C852 C853 C854	1-124-638-11 1-124-638-11 1-124-182-00	ELECT	22MF 22MF 1MF	20% 20% 20%	6.3V 6.3V
C703 C704 C705	1-162-199-31 1-161-494-00 1-123-661-00	CERAMIC	10PF 0.022MF 100MF	5% 20%	50V 25V 6.3V	C855 C856 C857	1-102-951-00 1-162-851-11 1-124-638-11	CERAMIC	15PF 0.1MF 22MF	5% 20% 20%	16 V 16 V 1,3 Y
C706 C707 C708	1-161-494-00 1-162-294-31 1-162-294-31	CERAMIC	0.022MF 0.001MF 0.001MF	10% 10%	25¥ 50¥ 50¥	C858 C859 C860	1-162-282-31 1-162-851-11 1-162-851-11	CERAMIC	100PF 0.1MF 0.1MF	10% 20% 20%	90 Y 16 Y 16 Y
C709 C710 C711	1-162-294-31 1-162-294-31 1-123-661-00	CERAMIC	0.001MF 0.001MF 100MF	10% 10% 20%	50V 50V 6.3V	C861 C862 C863	1-124-444-00 1-136-153-00 1-124-482-11	FILM	220MF 0.01MF 33MF	20% 5% 20%	1.3V 10V 15V
C712 C713 C714	1-161-494-00 1-123-661-00 1-162-284-31	ELECT	0.022MF 100MF 150PF	20% 10%	25V 6.3V 50V	C864 C865 C866	1-136-153-00 1-124-482-11 1-162-851-11		0.01MF 33MF 0.1MF	5% 20% 20%	9 V .
C715 C716 C717	1-162-284-31 1-130-487-00 1-102-962-00	MYLAR	150PF 0.022MF 30PF	10% 5% 5%	50V 50V 50V	C867 C868 C869	1-162-851-11 1-123-661-00 1-123-661-00	ELECT	0.1MF 100MF 100MF	20% 20% 20%	57 (3 Y
C718 C719 C720	1-102-962-00 1-123-661-00 1-161-494-00	ELECT	30PF 100MF 0.022MF	5% 20%	50V 6.3V 25V	C870 C871 C872	1-162-851-11 1-161-375-00 1-162-851-11	CERAMIC	0.1MF 0.0022MF 0.1MF	20% 30% 20%	15 V 15 V

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	ELECTRIC	AL PARTS			1	ELECTRICAL PARTS						
Ref.No.	Part No.	Description				Ref.No.	Part No.	Description				
C879 C901 C902	1-162-851-11 1-162-851-11 1-124-898-11	CERAMIC CERAMIC	0.1MF 0.1MF 4700MF	20% 20% 20%	16V 16V 16V	C972 C973 C974	1-163-021-00	CERAMIC CHIP 0.047MF CERAMIC CHIP 0.01MF CERAMIC CHIP 0.1MF	10% 10% 10%	25V 50V 50V		
C903 C904 C905	1-162-851-11 1-162-851-11 1-124-471-00		0.1MF 0.1MF 1000MF	20% 20% 20%	16V 16V 6.3V	C975 C976 C977		CERAMIC CHIP 0.01MF CERAMIC CHIP 0.0012MF CERAMIC CHIP 0.0082MF	10% 10% 10%	50V 50V 50V		
C906 C907 C908	1-124-913-11 1-124-910-11 1-124-484-11	ELECT	470MF 47MF 220MF	20% 20% 20%	50V 35V 35V	C978 C979 C980	1-163-020-00	TANTAL. CHIP 1MF CERAMIC CHIP 0.0082MF CERAMIC CHIP 0.047MF	10% 10% 10%	16V 50V 25V		
C909 C910 C911	1-124-898-11 1-162-851-11 1-162-851-11	CERAMIC	4700MF 0.1MF 0.1MF	20% 20% 20%	16V 16V 16V	C981 C982 C983	1-163-133-00	CERAMIC CHIP 0.047MF CERAMIC CHIP 470PF CERAMIC CHIP 0.01MF	10% 10% 10%	25V 50V 50V		
C912 C913 C914	1-124-471-00 1-162-851-11 1-124-468-11	CERAMIC	1000MF 0.1MF 100MF	20% 20% 20%	6.3V 16V 6.3V	C984 C985	1-163-133-00	CERAMIC CHIP 470PF CERAMIC CHIP 470PF	10% 10%	50V 50V		
C915 C916 C917	1-124-898-11 1-124-471-00 1-162-294-31	ELECT	4700MF 1000MF 0.001MF	20% 20% 10%	16V 6.3V 50V	CN002 CN003	*1-564-505-11	PLUG, CONNECTOR 3P PLUG, CONNECTOR 2P				
C919 C921 C923	1-126-013-11 1-162-294-31 1-126-013-11	CERAMIC	1000MF 0.001MF 1000MF	20% 10% 20%	16V 50V 16V	CN005 CN051	*1-564-505-41 *1-564-520-11	PLUG, CONNECTOR 2P PLUG, CONNECTOR 2P PLUG, CONNECTOR 5P				
C924 C925 C926	1-125-471-11 1-125-471-11 1-124-365-00	ELECT(BLOCK) ELECT(BLOCK) ELECT	4700MF 4700MF 4700MF	20% 20%	25V 25V 16V	CN101 CN121	*1-564-505-11	PLUG, CONNECTOR 3P PLUG, CONNECTOR 2P				
C927 C928 C929	1-124-365-00 1-123-356-00 1-123-356-00	ELECT ELECT	4700MF 10MF 10MF	20% 20% 20%	16V 16V 16V	CN123	*1-564-505-31 *1-564-505-11 *1-564-505-31					
C930	1-136-165-00 1-162-851-11 1-161-742-00	FILM CERAMIC	0.1MF	5% 20%	50V 16V	CN126 CN171	*1-564-505-11 *1-564-505-31 *1-564-511-11	PLUG, CONNECTOR 2P				
C942	A1-161-742-00 A1-161-742-00 A1-161-744-00	CERAMIC	0.0022MF	20%	400Y	CN181	*1-564-509-11 *1-564-508-11 *1-564-507-31	PLUG, CONNECTOR 5P				
C946 C947	↑1-161-741-00 ↑1-161-741-00 ↑1-161-741-00 1-130-691-00	CERAMIC CERAMIC	0.001MF1988	10%	400V	CN192 CN193	*1-564-506-11 *1-564-506-11 *1-535-116-00	PLUG, CONNECTOR 3P TERMINAL				
C949 C951 C953	1-136-165-00 1-163-038-00			5%	50V 25V 25V	CN211 CN213	*1-535-116-00 *1-564-519-11 *1-564-507-31	PLUG, CONNECTOR 4P PLUG, CONNECTOR 4P				
C954 C955 C956	1-163-038-00	CERAMIC CHIP CERAMIC CHIP TANTAL. CHIP	0.1MF	10%	50V 25V 6.3V	CN231 CN232	*1-564-507-11 1-564-519-31	PLUG, CONNECTOR 3P PLUG, CONNECTOR 4P PLUG, CONNECTOR 4P				
C957 C958 C959	1-163-133-00	CERAMIC CHIP CERAMIC CHIP CERAMIC CHIP	470PF	10%	25V 50V 50V	CN321 CN322	*1-564-505-11 *1-564-511-11	PLUG, CONNECTOR 3P PLUG, CONNECTOR 2P PLUG, CONNECTOR 8P				
C960 C961 C962	1-163-021-00	CERAMIC CHIE CERAMIC CHIE CERAMIC CHIE	0.01MF	10% 10% 10%	50Y 50Y 50Y	CN451 CN501	*1-563-370-11 *1-564-727-11 *1-564-508-11	PIN, CONNECTOR (SMALL PLUG, CONNECTOR 5P				
C963 C964 C965	1-163-021-00 1-163-035-00	CERAMIC CHIE CERAMIC CHIE CERAMIC CHIE	0.01MF 0.047MF	10% 10% 40%	50V 25V 25V	CN503 CN504	*1-564-505-11 *1-562-883-11	SOCKET, CONNECTOR 20P	IIFE) SP			
C966 C967 C968	1-135-101-21	CERAMIC CHIE TANTAL. CHIE CERAMIC CHIE	P 22MF	10%	25V 6.3V 25V	CN506 CN541	5 *1-564-511-11 5 *1-564-515-11 1 *1-564-713-11	PLUG, CONNECTOR 12P PIN, CONNECTOR (SMALL	TYPE)11P			
C969 C970 C971	1-135-101-21	CERAMIC CHI	P 22MF	10%	25V 6.3V 25V	CN572	*1-564-505-41	PLUG, CONNECTOR 15P PLUG, CONNECTOR 2P PLUG, CONNECTOR 8P				

The components identified by shading and mark Aare critical for safety.
Replace only with part number specified.

ELECTRICAL PARTS

Ref.No. Pa	irt No.	Description
CN583 *1-	-564-509-11 -564-706-11 -564-511-11	PLUG, CONNECTOR 6P PIN, CONNECTOR (SMALL TYPE) 4P PLUG, CONNECTOR 8P
CN593 *1-	-564-505-31 -564-507-11 -564-708-11	PLUG, CONNECTOR 2P PLUG, CONNECTOR 4P PIN, CONNECTOR (SMALL TYPE) 6P
CN741 *1-	-564-511-11 -564-596-11 -564-509-11	PLUG, CONNECTOR 8P PLUG, CONNECTOR 15P PLUG, CONNECTOR 6P
CN781 *1-	-564-505-41 -564-513-11 -564-706-11	PLUG, CONNECTOR 2P PLUG. CONNECTOR 10P PIN, CONNECTOR (SMALL TYPE) 4P
	-564-512-11 -564-337 - 41	PLUG, CONNECTOR 9P PIN, CONNECTOR 3P
CN794 *1-	-564-339-00 -564-666-11 -564-337-81	PIN. CONNECTOR 5P PIN. CONNECTOR 10P PIN. CONNECTOR 3P
CN797 *1-	-564-507-11 -564-342-11 -564-509-11	PLUG, CONNECTOR 4P PIN, CONNECTOR 8P PLUG, CONNECTOR 6P
CN812 *1-	-564-509-11 -564-508-11 -564-507-31	PLUG, CONNECTOR 6P PLUG, CONNECTOR 5P PLUG, CONNECTOR 4P
CN852 *1-	-564-511-21 -564-509-11 -564-706-11	PLUG, CONNECTOR 8P PLUG, CONNECTOR 6P PIN, CONNECTOR (SMALL TYPE) 4P
CN872 *1-	-564-514-11 -564-706-11 -564-513-31	PLUG, CONNECTOR 11P PIN, CONNECTOR (SMALL TYPE) 4P PLUG, CONNECTOR 10P
CN882 *1-	-564-342-51 -564-341-51 -564-338-61	PIN, CONNECTOR 8P PIN, CONNECTOR 7P PIN, CONNECTOR 4P
CN891 *1-	-564-340-51 -564-506-11 -564-710-11	PIN, CONNECTOR 6P PLUG, CONNECTOR 3P PIN, CONNECTOR (SMALL TYPE) 8P
CN901 *1-	-564-705-11 -564-506-11 -535-116-00	PIN, CONNECTOR (SMALL TYPE) 3P PLUG, CONNECTOR 3P TERMINAL
CN904 *1-	-535-116-00 -564-506-11 -564-506-11	TERMINAL PLUG, CONNECTOR 3P PLUG, CONNECTOR 3P
CN908 *1-	-564-506-11 -564-506-11 -535-116-00	PLUG, CONNECTOR 3P PLUG, CONNECTOR 3P TERMINAL
CN951 1-	-535-120-00 -564-722-11 -564-729-11	TERMINAL PIN, CONNECTOR (SMALL TYPE) 6P PIN, CONNECTOR (SMALL TYPE)13P
CN954 *1- CN971 *1-	-564-505-11 -564-505-11 -564-509-11 -564-506-11	PLUG, CONNECTOR 2P PLUG, CONNECTOR 2P PLUG, CONNECTOR 6P PLUG, CONNECTOR 3P
CNJ301 1- CNJ302 1-	-507-898-11 -507-898-11	JACK, PIN 2P JACK, PIN 2P
CNT52 *1-	-560-065-00 -560-062-00 -564-506-11	PIN, CONNECTOR 8P PIN, CONNECTOR 4P PLUG, CONNECTOR 3P

ELECTRICAL PARTS

CNT54 *1-564-506-10 PLUG. CONNECTOR 3P CNT56 *1-560-064-00 PLUG. CONNECTOR 6P CNT56 *1-564-509-1 PLUG. CONNECTOR 6P CNT56 *1-564-509-1 PLUG. CONNECTOR 6P PLUCETOR 6P PLUG. CONNECTOR 6P PLUCETOR 6P PLUCETOR 6P PLUCETOR 6P PLUCETOR 6P	Ref.No.	Part No.	Description
CP502 1-232-976-11 COMPOSITION CIRCUIT BLOCK CP503 1-232-976-11 COMPOSITION CIRCUIT BLOCK CP506 1-233-093-11 COMPOSITION CIRCUIT BLOCK CP506 1-233-093-11 COMPOSITION CIRCUIT BLOCK CP506 1-233-093-11 COMPOSITION CIRCUIT BLOCK CP507 1-233-092-11 COMPOSITION CIRCUIT BLOCK CP509 1-233-092-11 COMPOSITION CIRCUIT BLOCK CP702 1-233-092-11 COMPOSITION CIRCUIT BLOCK CP702 1-232-953-11 COMPOSITION CIRCUIT BLOCK CP703 1-232-816-11 COMPOSITION CIRCUIT BLOCK CP704 1-232-816-11 COMPOSITION CIRCUIT BLOCK CP705 1-233-081-11 COMPOSITION CIRCUIT BLOCK CP706 1-233-081-11 COMPOSITION CIRCUIT BLOCK CP708 1-233-081-11 COMPOSITION CIRCUIT BLOCK CP709 1-233-081-11 CO	CNT55	*1-560-064-00	PIN. CONNECTOR 6P
CP505 1-232-955-11 COMPOSITION CIRCUIT BLOCK CP506 1-233-093-11 COMPOSITION CIRCUIT BLOCK CP509 1-233-092-11 COMPOSITION CIRCUIT BLOCK CP701 1-233-006-11 COMPOSITION CIRCUIT BLOCK CP702 1-232-953-11 COMPOSITION CIRCUIT BLOCK CP703 1-232-816-11 COMPOSITION CIRCUIT BLOCK CP705 1-233-081-11 BLOCK CP705 1-233-081-11 COMPOSITION CIRCUIT BLOCK CP705 1-233-081-11 COMPOSITION CIRCUIT BLOCK CP705 1-233-081-11 BLOCK CP705 1-233-11 BLOCK CP705 1-233-081-11 BLOCK CP705 1-233-11 BLOCK CP705 1-233-081-11 BLOCK CP705 1-233-081-11 BLOCK CP705 1-233-081-11 BLOCK CP70	CP502	1-232-976-11	COMPOSITION CIRCUIT BLOCK
CP508 1-233-094-11 COMPOSITION CIRCUIT BLOCK CP509 1-233-092-11 COMPOSITION CIRCUIT BLOCK CP701 1-233-006-11 COMPOSITION CIRCUIT BLOCK CP702 1-232-953-11 COMPOSITION CIRCUIT BLOCK CP702 1-232-953-11 COMPOSITION CIRCUIT BLOCK CP703 1-232-816-11 COMPOSITION CIRCUIT BLOCK CP704 1-232-816-11 COMPOSITION CIRCUIT BLOCK CP705 1-233-081-11 COMPOSITION CIRCUIT BLOCK COMP	CP505	1-232-955-11	COMPOSITION CIRCUIT BLOCK
CP701 1-233-006-11 COMPOSITION CIRCUIT BLOCK CP702 1-232-953-11 COMPOSITION CIRCUIT BLOCK CP703 1-232-816-11 COMPOSITION CIRCUIT BLOCK CP704 1-232-816-11 COMPOSITION CIRCUIT BLOCK CP705 1-233-081-11 COMPOSITION CIRCUIT BLOCK CP705 1-230-15	CP508	1-233-094-11	COMPOSITION CIRCUIT BLOCK
CP704 1-232-816-11 COMPOSITION CIRCUIT BLOCK CP705 1-233-081-11 COMPOSITION CIRCUIT BLOCK CP705 1-233-08-719-815-55 DIODE ISS155 DIODE ISS155 DIODE ISS155 DIODE HS1555 DIODE HS15132 D	CP701	1-233-006-11	COMPOSITION CIRCUIT BLOCK
D101 8-719-815-55 D100E 1SS132 D102 8-719-815-55 D100E 1S1555 D103 8-719-815-55 D10DE 1S1555 D104 8-719-815-55 D10DE 1S1555 D105 8-719-910-95 D10DE HZ9B2L D201 8-719-910-95 D10DE 1S1555 D202 8-719-815-55 D10DE 1S1555 D203 8-719-910-95 D10DE HZ9B2L D301 8-719-910-95 D10DE HZ9B2L D303 8-719-910-95 D10DE HZ9B2L D303 8-719-209-12 D10DE HZ9B2L D303 8-719-209-12 D10DE HZ9B2L D303 8-719-209-12 D10DE HZ9B2L D303 8-719-209-12 D10DE HZ9B2L D304 8-719-209-12 D10DE HZ9B2L D303 8-719-940-76 D10DE ISS132 D306 8-719-940-76 D10DE ISS132 D306	CP704	1-232-816-11	COMPOSITION CIRCUIT BLOCK
D104 8-719-815-55 D10DE 1S1555 D105 8-719-910-95 D10DE HZ9B2L D201 8-719-940-76 D10DE 1SS132 D202 8-719-815-55 D10DE 1S1555 D203 8-719-815-55 D10DE 1S1555 D203 8-719-815-55 D10DE 1S1555 D204 8-719-910-95 D10DE HZ9B2L D301 8-719-910-95 D10DE HZ9B2L D302 8-719-910-95 D10DE HZ9B2L D303 8-719-209-12 D10DE 10YD1.3-A D304 8-719-209-12 D10DE 10YD1.3-A D304 8-719-940-76 D10DE 1SS132 D306 8-719-940-76 D10DE 1SS132 D307 8-719-940-76 D10DE 1SS132 D308 8-719-940-76 D10DE 1SS132 D308 8-719-940-76 D10DE 1SS132 D308 8-719-940-76 D10DE 1SS132 D308 8-719-940-76 D10DE 1SS132 D309 8-719-940-76 D10DE 1SS132 D500 8-719-940-76 D10DE 1SS132 D500 8-719-940-76 D10DE 1SS132 D500 8-719-940-76 D10DE 1SS132 D506 8-719-940-76 D10DE 1SS132 D506 8-719-940-76 D10DE 1SS132 D506 8-719-940-76 D10DE 1SS132 D508 8-719-940-76 D10DE 1SS132 D509 8-719-200-77 D10DE 10E2N D508 8-719-940-76 D10DE 1SS132 D509 8-719-200-77 D10DE 10E2N D509 8-719-200-77 D10DE 10E2N D509 8-719-940-76 D10DE 1SS132 D701 8-719-940-76 D10DE 1SS132 D701 8-719-940-76 D10DE 1SS132 D702 8-719-940-76 D10DE 1SS132 D703 8-719-940-76 D10DE 1SS132 D704 8-719-940-76 D10DE 1SS132 D704 8-719-940-76 D10DE 1SS132 D705 8-719-940-76 D10DE 1SS132 D706 8-719-940-76 D10DE 1SS	D101	8-719-940-76	DIODE 1SS132
D202 8-719-815-55 D10DE 1S1555 D203 8-719-815-55 D10DE 1S1555 D204 8-719-815-55 D10DE 1S1555 D205 8-719-910-95 D10DE HZ9B2L D301 8-719-910-95 D10DE HZ9B2L D303 8-719-209-12 D10DE 10YD1.3-A D304 8-719-209-12 D10DE 10YD1.3-A D305 8-719-940-76 D10DE 1SS132 D306 8-719-940-76 D10DE 1SS132 D307 8-719-940-76 D10DE 1SS132 D308 8-719-940-76 D10DE 1SS132 D401 8-719-940-76 D10DE 1SS2837 D402 8-719-910-05 D10DE 1SS132 D501 8-719-940-76 D10DE 1SS132 D502 8-719-940-76 D10DE 1SS132 D503 8-719-940-76 D10DE 1SS132 D504 8-719-940-76 D10DE 1SS132 D505 8-719-940-76 D10DE 1SS132 D509 8-719-94	D104	8-719-815-55	DIODE 151555
D205 8-719-910-95 D10DE HZ9B2L D301 8-719-910-95 D10DE HZ9B2L D302 8-719-910-95 D10DE HZ9B2L D303 8-719-209-12 D10DE 10YD1.3-A D304 8-719-209-12 D10DE 10YD1.3-A D305 8-719-940-76 D10DE 1SS132 D306 8-719-940-76 D10DE 1SS132 D307 8-719-940-76 D10DE 1SS132 D308 8-719-940-76 D10DE 1SS132 D401 8-719-940-76 D10DE 1SS2837 D402 8-719-910-05 D10DE 1SS2837 D501 8-719-940-76 D10DE 1SS132 D502 8-719-940-76 D10DE 1SS132 D503 8-719-940-76 D10DE 1SS132 D504 8-719-940-76 D10DE 1SS132 D505 8-719-940-76 D10DE HZ2CLL D507 8-719-940-76 D10DE 1SS132 D509	D202	8-719-815-55	DIODE 151555
D303 8-719-209-12 D10DE 10YD1.3-A D304 8-719-209-12 D10DE 10YD1.3-A D305 8-719-940-76 D10DE 1SS132 D306 8-719-940-76 D10DE 1SS132 D307 8-719-940-76 D10DE 1SS132 D308 8-719-940-76 D10DE 1SS132 D401 8-719-910-05 D10DE 1SS2837 D402 8-719-910-05 D10DE 1SS2837 D501 8-719-940-76 D10DE 1SS132 D502 8-719-200-77 D10DE 10E2N D503 8-719-940-76 D10DE 1SS132 D504 8-719-940-76 D10DE 1SS132 D505 8-719-940-76 D10DE 1SS132 D506 8-719-940-76 D10DE 1SS132 D507 8-719-940-76 D10DE 1SS132 D508 8-719-940-76 D10DE 1SS132 D509 8-719-940-76 D10DE 1SS132 D509 8-719-940-76 D10DE 1SS132 D509 8-719-940-76 D10DE 1SS132 D509 8-719-940-76 D10DE 1SS132 D501 8-719-940-76 D10DE 1SS132 D701 8-719-940-76 D10DE 1SS132 D702 8-719-940-76 D10DE 1SS132 D703 8-719-940-76 D10DE 1SS132 D704 8-719-940-76 D10DE 1SS132 D705 8-719-940-76 D10DE 1SS132 D706 8-719-940-76 D10DE 1SS132 D707 8-719-940-76 D10DE 1SS132 D708 8-719-940-76 D10DE 1SS132 D709 8-719-940-76 D10DE 1SS132	D205	8-719-910-95	DIODE HZ9B2L
D306 8-719-940-76 D10DE 1SS132 D307 8-719-940-76 D10DE 1SS132 D308 8-719-940-76 D10DE 1SS132 D401 8-719-910-05 D10DE 1SS2837 D402 8-719-910-05 D10DE 1SS2837 D501 8-719-940-76 D10DE 1SS132 D502 8-719-200-77 D10DE 10E2N D503 8-719-940-76 D10DE 1SS132 D504 8-719-940-76 D10DE 1SS132 D505 8-719-940-76 D10DE 1SS132 D506 8-719-940-76 D10DE 1SS132 D507 8-719-921-13 D10DE HZ2CLL D507 8-719-940-76 D10DE 1SS132 D508 8-719-940-76 D10DE 1SS132 D509 8-719-200-77 D10DE 10E2N D510 8-719-940-76 D10DE 1SS132 D511 8-719-940-76 D10DE 1SS132 D701 8-719-940-76 D10DE 1SS132 D702 8-719-940-76 D10DE 1SS132 D703 8-719-940-76 D10DE 1SS132 D704 8-719-940-76 D10DE 1SS132 D705 8-719-940-76 D10DE 1SS132 D706 8-719-940-76 D10DE 1SS132 D707 8-719-940-76 D10DE 1SS132 D708 8-719-940-76 D10DE 1SS132 D709 8-719-940-76 D10DE 1SS132	D303	8-719-209-12	DIODE 10YD1.3-A
0401 8-719-910-05 D10DE 152837 0402 8-719-910-05 D10DE 152837 0501 8-719-940-76 D10DE 152837 0502 8-719-200-77 D10DE 10E2N 0503 8-719-940-76 D10DE 15S132 0504 8-719-940-76 D10DE 1SS132 0505 8-719-940-76 D10DE 1SS132 0506 8-719-921-13 D10DE HZ2CLL 0507 8-719-200-77 D10DE 10E2N 0508 8-719-940-76 D10DE 1SS132 0509 8-719-200-77 D10DE 10E2N 0510 8-719-940-76 D10DE 1SS132 0511 8-719-940-76 D10DE 1SS132 0701 8-719-940-76 D10DE 1SS132 0702 8-719-940-76 D10DE 1SS132 0703 8-719-940-76 D10DE 1SS132 0704 8-719-940-76 D10DE 1SS132 0705 8-719-940-76 D10DE 1SS132 0706 8-719-940-76 D10DE 1SS132	D306	8-719-940-76	DIODE 1SS132
D502 8-719-200-77 D10DE 10E2N D503 8-719-940-76 D10DE 1SS132 D504 8-719-940-76 D10DE 1SS132 D505 8-719-940-76 D10DE 1SS132 D506 8-719-921-13 D10DE HZ2CLL D507 8-719-200-77 D10DE 10E2N D508 8-719-940-76 D10DE 1SS132 D509 8-719-200-77 D10DE 10E2N D510 8-719-940-76 D10DE 1SS132 D511 8-719-940-76 D10DE 1SS132 D701 8-719-940-76 D10DE 1SS132 D702 8-719-940-76 D10DE 1SS132 D703 8-719-940-76 D10DE 1SS132 D704 8-719-940-76 D10DE 1SS132 D705 8-719-940-76 D10DE 1SS132 D706 8-719-940-76 D10DE 1SS132 D7070 8-719-940-76 D10DE 1SS132 D708 8-719-940-76 D10DE 1SS132 D709 8-719-940-76 D10DE 1SS132 D709 8-719-940-76 D10DE 1SS132 D709 8-719-940-76 D10DE 1SS132 D709 8-719-940-76 D10DE 1SS132	0401	8-719-910-05	DIODE 152837
D505 8-719-940-76 D10DE 1SS132 D506 8-719-921-13 D10DE HZ2CLL D507 8-719-921-13 D10DE 10E2N D508 8-719-940-76 D10DE 1SS132 D509 8-719-200-77 D10DE 10E2N D510 8-719-940-76 D10DE 1SS132 D511 8-719-940-76 D10DE 1SS132 D701 8-719-940-76 D10DE 1SS132 D702 8-719-940-76 D10DE 1SS132 D703 8-719-940-76 D10DE 1SS132 D704 8-719-940-76 D10DE 1SS132 D705 8-719-940-76 D10DE 1SS132 D706 8-719-940-76 D10DE 1SS132 D706 8-719-940-76 D10DE 1SS132 D707 8-719-940-76 D10DE 1SS132 D708 8-719-940-76 D10DE 1SS132	0502	8-719-200-77	DIODE 10E2N
D508 8-719-940-76 D10DE 1SS132 D509 8-719-200-77 D10DE 10E2N D510 8-719-940-76 D10DE 1SS132 D511 8-719-940-76 D10DE 1SS132 D701 8-719-940-76 D10DE 1SS132 D702 8-719-940-76 D10DE 1SS132 D703 8-719-940-76 D10DE 1SS132 D704 8-719-940-76 D10DE 1SS132 D705 8-719-940-76 D10DE 1SS132 D706 8-719-940-76 D10DE 1SS132 D706 8-719-940-76 D10DE 1SS132	0505	8-719-940-76	DIODE 155132
D510 8-719-940-76 D10DE 1SS132 D511 8-719-940-76 D10DE 1SS132 D701 8-719-940-76 D10DE 1SS132 D702 8-719-940-76 D10DE 1SS132 D703 8-719-940-76 D10DE 1SS132 D704 8-719-940-76 D10DE 1SS132 D705 8-719-940-76 D10DE 1SS132 D706 8-719-940-76 D10DE 1SS132	D508	8-719-940-76	DIODE 1SS132 DIODE 10E2N
D702 8-719-940-76 D10DE 1SS132 D703 8-719-940-76 D10DE 1SS132 D704 8-719-940-76 D10DE 1SS132 D705 8-719-940-76 D10DE 1SS132 D706 8-719-940-76 D10DE 1SS132	D511	8-719-940-76	DIODE 1SS132 DIODE 1SS132 DIODE 1SS132
D706 8-719-940-76 DIODE 1SS132	D703	8-719-940-76	DIODE 1SS132
	D706	8-719-940-76	DIODE 1SS132

	ELECTRIC	AL PARTS		ELECTRIC	AL PARTS
Ref.No.	Part No.	Description	Ref.No.	Part No.	Description
D708 D709 D710	8-719-940-76 8-719-940-76 8-719-940-76	DESCRIPTION DIODE 1SS132 DIODE 1SS132 DIODE 1SS132	IC307	8-759-145-57 8-759-145-58 8-759-604-47	IC NJM4558C
D711 D712 D713	8-719-940-76 8-719-940-76 8-719-940-76	DIODE 1SS132	IC310	8-759-604-29 8-759-745-61 8-759-916-29	IC NJM4560D-D
D714 D715 D717	8-719-940-76 8-719-940-76 8-719-940-76	DIODE 1SS132 DIODE 1SS132 DIODE 1SS132	10402	8-752-017-40 8-759-100-95 8-759-100-93	IC UPC324G2
D718 D719 D720	8-719-940-76 8-719-940-76 8-719-940-76	DIODE 1SS132 DIODE 1SS132 DIODE 1SS132 DIODE 1SS132 DIODE 1SS132 DIODE SLR-34DU5 DIODE TLR-123 DIODE SLR-34PC5	10502	8-759-001-00 8-759-202-24 8-759-240-66	
D721 D751 D752	8-719-911-19 8-719-902-25 8-719-812-31	DIODE 1SS119 DIODE SLR-34DU5 DIODE TLR-123	10505	8-759-240-53 8-759-132-40 8-759-133-90	IC UPC324C
D753 D754 D801	8-719-812-31 8-719-940-76	DIODE TLR-123 DIODE 1SS132	10508	8-759-701-42 8-759-132-40 8-759-701-42	IC UPC324C
D802 D901 D902	8-719-951-12 8-719-200-77	DIODE HZ5BLL DIODE 10E2N	10511	8-759-208-61 8-759-240-69 8-759-208-77	
D903 D904 D905	8-719-200-77 8-719-913-33 8-719-940-76	DIODE 10E2N DIODE HZ33-3L DIODE 1SS132	IC514	8-759-202-11 8-759-203-01 8-752-304-30	IC TC74HC175P
D906 D907 D908	8-719-940-76 8-719-302-38 8-719-302-38	DIODE 1SS132 DIODE RBY-602-01 DIODE RBY-602-01	IC517	8-759-202-32 8-759-245-38 8-759-933-80	IC TC4538BP
D909 D911 D912	8-719-230-11	DIODE HZ5BLL DIODE 30DF1-FA DIODE 30DF1-FA	10520	8-759-135-80 8-759-914-44 8-759-345-38	IC TL431CLPB
D913 D914 D915	8-719-230-11 8-719-230-11 8-719-230-11	DIODE 300F1-FA DIODE 300F1-FA DIODE 300F1-FA DIODE 300F1-FA DIODE 300F1-FA DIODE 300F1-FA	10523	8-759-203-73 8-759-909-45 8-759-914-44	IC CX20084
D916 D917 D918	8-719-230-11 8-719-230-11 8-719-230-11	DIODE 30DF1-FA DIODE 30DF1-FA DIODE 30DF1-FA DIODE 1SS132 BARISTOR	IC526	8-759-135-80 8-759-132-40 8-752-030-63	IC UPC324C
D91 9 D99 9			IC529	8-759-240-51 8-759-240-51 8-759-135-80	IC TC4051BP
H001	8-719-800-11	INDICATOR TUBE, FLUORESCENT THS105-SONY1-TE85L	10532	8-759-132-40 8-759-103-93	IC UPC393C
	8-759-602-83 8-759-910-77 8-759-910-77	IC M5238P IC LF353N/GLEA312 IC LF353N/GLEA312	10534	8-759-135-80 8-759-103-93 8-759-202-11 8-759-240-53	IC UPC358C IC UPC393C IC TC74HC00P IC TC4053BP
	8-752-001-80 8-759-910-77 8-759-602-83	IC CX20018 IC LF353N/GLEA312 IC M5238P	1C537 1C538 1C701	8-759-910-70 8-759-801-60 8-759-700-48	IC MB3763PS IC LB1640N IC NJM2903S
IC203 IC204		IC LF353N/GLEA312 IC LF353N/GLEA312 IC CX20018	10703	8-759-240-69 8-759-906-34 8-759-800-57	IC TC4069UBP IC MSM58422-15GS IC LB1262
10301 10302	8-759-990-72	IC LF353N/GLEA312		8-752-802-84 8-759-603-83 8-749-900-36	IC CXP5058H-033Q IC M50760-428P IC BX-1393
10303 10304 10305	8-759-939-94	IC SAA7220P IC TDA1541-N5	1C801 1C802 1C805		IC MB81416-10P IC MB81416-10P IC TLC272CP

	ELECTRIC	AL PARTS	ELECTRICAL PARTS					
Ref.No.	Part No.	Description	Ref.No.	Part No	Description			
IC806	8-759-932-23	IC TLC272CP IC CXD1009Q IC CXD1008Q	0306	8-729-201 ⁻² 52	TRANSISTOR 2SA1015			
IC807	8-759-933-85		0307	8-729-167-62	TRANSISTOR 2SC2676			
IC808	8-759-933-84		0308	8-729-127-53	TRANSISTOR 2SC2275-P			
10851	8-759-945-98	IC CXD1146Q	Q309	8-729-167-62	TRANSISTOR 2SC2676			
10852	8-759-918-71	IC CX23065	Q310	8-729-113-82	TRANSISTOR 2SA1138			
10853	8-759-906-24	IC SN74LS624N	Q311	8-729-113-82	TRANSISTOR 2SA1138			
10855	8-759-938-76	IC CXD1110Q	Q312	8-729-190-53	TRANSISTOR 2SA985A			
	8-759-202-13	IC TC74HCU04P	Q313	8-729-113-82	TRANSISTOR 2SA1138			
	8-759-202-13	IC TC74HCU04P	Q314	8-729-167-62	TRANSISTOR 2SC2676			
1C902 1C903	8-759-700-20 8-759-604-29 8-759-202-74 8-752-030-73	IC NJM79M05A IC M5F7805 IC TC74HC04P IC CXA1045Q	0401 0402 0403	8-729-100-76 8-729-202-86 8-729-901-01	TRANSISTOR 2SA812 TRANSISTOR 2SA1242LB TRANSISTOR DTC144EK			
J301	1-507-796-21	JACK	Q404 Q405 Q406	8-729-901-01 8-729-903-82 8-729-903-82	TRANSISTOR DTC144EK TRANSISTOR FMW2 TRANSISTOR FMW2			
L306	1-408-563-00	MICRO INDUCTOR 10UH	0501	8-729-600-27	TRANSISTOR 2SC634SP			
L307		MICRO INDUCTOR 10UH	0502	8-729-104-93	TRANSISTOR 2SB1040A			
L308		MICRO INDUCTOR 10UH	0503	8-729-117-54	TRANSISTOR 2SA1175			
L501		MICRO INDUCTOR 220UH	0504	8-729-699-51	TRANSISTOR 2SA995			
L701		MICRO INDUCTOR 10UH	0505	8-729-625-91	TRANSISTOR 2SC2259			
L702		MICRO INDUCTOR 10UH	0506	8-729-117-54	TRANSISTOR 2SA1175			
L703	1-410-328-11	MICRO INDUCTOR 10UH	Q507	8-729-600-27	TRANSISTOR 2SC634SP			
L704		MICRO INDUCTOR 10UH	Q508	8-729-117-54	TRANSISTOR 2SA1175			
L705		MICRO INDUCTOR 10UH	Q509	8-729-600-27	TRANSISTOR 2SC634SP			
L801	1-407-182-XX	MICRO INDUCTOR 2.2UH MICRO INDUCTOR 10UH MICRO INDUCTOR 10UH	Q510	8-729-117-54	TRANSISTOR 2SA1175			
L802	1-410-328-11		Q511	8-729-600-27	TRANSISTOR 2SC634SP			
L803	1-408-117-00		Q512	8-729-202-02	TRANSISTOR 2SB1015			
L804	1-410-328-11	MICRO INDUCTOR 10UH	Q513	8-729-806-34	TRANSISTOR 2SC3400			
L851		MICRO INDUCTOR 10UH	Q514	8-729-117-54	TRANSISTOR 2SA1175			
L852		MICRO INDUCTOR 10UH	Q515	8-729-117-54	TRANSISTOR 2SA1175			
L901	1-410-328-11	MICRO INDUCTOR 10UH COIL, LINE FILTER INDUCTOR CHIP 10UH	Q516	8-729-600-27	TRANSISTOR 2SC634SP			
L941 /	1-421-915-11		Q517	8-729-402-02	TRANSISTOR 2SK656			
L951	1-408-777-00		Q518	8-729-600-27	TRANSISTOR 2SC634SP			
L952	1-408-791-00	INDUCTOR CHIP 150UH INDUCTOR CHIP 150UH FILTER UNIT, LOW PASS	Q519	8-729-600-27	TRANSISTOR 2SC634SP			
L953	1-408-791-00		Q520	8-729-600-27	TRANSISTOR 2SC634SP			
LPF101	1-464-764-11		Q521	8-729-606-16	TRANSISTOR 2SA1346			
	1-464-764-11 1-541-445-11	FILTER UNIT, LOW PASS	Q522 Q523 Q524	8-729-806-16 8-729-806-34 8-729-806-34	TRANSISTOR 2SA1346 TRANSISTOR 2SC3400 TRANSISTOR 2SC3400			
M901 M902 M903	8-835-205-01 8-835-206-01	MOTOR, DC U-2A		8-729-806-34	TRANSISTOR 2SC3400 TRANSISTOR 2SC634SP TRANSISTOR 2SB1094-L			
M904 PH901	8-848-500-01	DRUM ASSY DOH-01A	0528	8-729-600-27	TRANSISTOR 2SC634SP			
PH902	1-807-698-11	PHOTO SENSOR	0529	8-729-111-67	TRANSISTOR 2SB1094-L			
	1-807-698-11	PHOTO SENSOR	0530	8-729-600-27	TRANSISTOR 2SC634SP			
PL1 PL2	1-518-614-11 1-518-614-11	LAMP, PILOT	0531 0532 0533	8-729-204-83 8-729-204-83 8-729-629-12	TRANSISTOR 2SA1048 TRANSISTOR 2SA1048 TRANSISTOR 2SC2291			
Q101 Q102 Q201	8-729-194-57 8-729-800-42	TRANSISTOR 2SK152 TRANSISTOR 2SC945-P TRANSISTOR 2SK152	Q534 Q535 Q536	8-729-600-27 8-729-600-27 8-729-204-83	TRANSISTOR 2SC634SP TRANSISTOR 2SC634SP TRANSISTOR 2SA1048			
0202 0301 0302	8-729-194-57 8-729-600-27 8-729-201-52	TRANSISTOR 2SC634SP	Q537 Q538 Q539	8-729-204-83 8-729-629-12 8-729-600-27	TRANSISTOR 2SAL048 TRANSISTOR 2SC2291 TRANSISTOR 2SC634SP			
Q303	8-729-600-27	TRANSISTOR 2SA1015	0540	8-729-806-34	TRANSISTOR 2SC3400			
Q304	8-729-201-52		0541	8-729-806-16	TRANSISTOR 2SA1346			
Q305	8-729-600-27		0542	8-729-801-92	TRANSISTOR 2SD1387			

The components identified by shading and mark fare critical for safety.

Replace only with parinumber specified.

	ELECTRIC	AL PARTS				ELECTRIC	AL PARTS			
Ref.No.	Part No.	Description			Ref.No.	Part No.	Description			
Q543 Q544 Q545	8-729-806-34	TRANSISTOR 2SC3400 TRANSISTOR 2SC3400 TRANSISTOR 2SB1013			R119 R121 R122	1-214-745-00 1-246-545-00 1-247-713-11	CARBON	4.7K 1M 1K	1% 1%	1/4W 1/4W 1/4W
Q546 Q547 Q548	8-729-806-34	TRANSISTOR 2SD1387 TRANSISTOR 2SC3400 TRANSISTOR 2SB548			R123 R124 R125	1-249-929-11 1-249-929-11 1-249-929-11	CARBON	1.8K 1.8K 1.8K	1%	1/4W 1/4W 1/4W
Q549 Q550 Q551	8-729-806-16	TRANSISTOR 2SC3400 TRANSISTOR 2SA1346 TRANSISTOR 2SC3400			R126 R127 R128	1-247-717-11 1-247-713-11 1-249-469-11	CARBON	2.2K 1K 100K		1/4W 1/4W 1/4W
Q552 Q560 Q561	8-729-806-34	TRANSISTOR 2SC3400 TRANSISTOR 2SC3400 TRANSISTOR 2SC3400		ť	R129 R130 R131	1-247-741-11 1-249-497-11 1-249-586-11	CARBON	150 33K 27K		1/2W 1/4W 1/4W
Q7 01 Q7 02 Q7 03	8-729-806-34	TRANSISTOR 2SC3400 TRANSISTOR 2SC3400 TRANSISTOR 2SC3400			R132 R133 R134	1-249-596-11 1-249-421-11 1-215-476-00	CARBON	68K 2.2K 200K		1/4W 1/4W 1/4W
Q704 Q705 Q706	8-729-204-83	TRANSISTOR 2SA1048 TRANSISTOR 2SA1048 TRANSISTOR 2SA1048			R135 R136 R137	1-249-410-11 1-215-420-00 1-249-411-11	CARBON	270 910 330	5% 5% 5%	1/4W 1/4W 1/4W
Q7 07 Q7 08 Q7 09	8-729-204-83	TRANSISTOR 2SC3400 TRANSISTOR 2SA1048 TRANSISTOR 2SA1346			R138 R139 R140	1-249-417-11 1-215-493-00 1-249-429-11	CARBON	1K 1M 10K	5% 5% 5%	1/4W 1/4W 1/4W
Q803 Q804 Q805	8-729-204-83	TRANSISTOR 2SC634SP TRANSISTOR 2SA1048 TRANSISTOR 2SC3400			R141 R142 R143	1-249-417-11 1-215-493-00 1-249-836-11	CARBON	1K 1M 27K	5% 5% 1%	1/4W 1/4W 1/2W
Q851 Q852 Q856	8-729-100-13	TRANSISTOR 2SC2001-K2 TRANSISTOR 2SC2001-K2 TRANSISTOR 2SC3400			R144 R145 R146	1-249-657-11 1-249-945-11 1-247-702-11	CARBON	220 8.2K 150	1%	1/2W 1/4W 1/4W
Q857 Q901 Q902	8-729-173-13	TRANSISTOR 2SC3400 TRANSISTOR 2SB731 TRANSISTOR 2SC634SP			R147 R148 R149	1-246-545-00 1-249-943-11 1-249-962-11	CARBON	1M 6.8K 43K	1% 1%	1/4W 1/4W 1/4W
Q903 Q904 Q905	8-729-204-83	TRANSISTOR 2SC634SP TRANSISTOR 2SA1048 TRANSISTOR 2SB1094-L			R150 R151 R152	1-249-462-11 1-249-753-85 1-246-545-00	CARBON	22K 4.7M 1M	5%	1/4W 1/4W 1/4W
0906 0907 0908 0909	8-729-600-27 8-729-204-83	TRANSISTOR 2SC634SP TRANSISTOR 2SC634SP TRANSISTOR 2SA1048 TRANSISTOR 2SB1094-L			R312 R313 R314	1-249-419-11 1-247-887-00 1-249-427-11	CARBON	1.5K 220K 6.8K	5% 5% 5%	1/4W 1/4W 1/4W
RO01 RO02 RO03	1-249-405-11 1-247-693-11 1-249-405-11	CARBON 100 5% CARBON 27 5%	6	1/4W 1/4W 1/4W	R315 R316 R317	1-249-421-11 1-249-429-11 1-249-417-11	CARBON CARBON	2.2K 10K 1K	5% 5%	1/4W 1/4W 1/4W
R1 01 R1 02 R1 03	1-249-739-11 1-249-556-11 1-247-713-11	CARBON 1.5K		1/2W 1/4W 1/4W	R318 R319 R320	1-249-424-11 1-214-859-00 1-214-866-00	METAL METAL	3.9K 620 1.2K	1%	1/4W 1/2W 1/2W
R104 R105 R106	1-249-798-11 1-247-259-00 1-249-469-11			1/2W 1/2W 1/4W	R321 R322 R323	1-214-866-00 1-214-861-00 1-247-719-11	METAL METAL CARBON	1.2K 750 3.3K	1%	1/2W 1/4W
R1 07 R1 08 R1 09	1-247-719-11 1-249-951-11 1-249-947-11	CARBON 15K .19	ž.	1/4W 1/4W 1/4W	R324 R325 R326	1-247-711-11 1-249-466-11 1-249-466-11	CARBON CARBON CARBON	680 56K 56K		1/4W 1/4W 1/4W
R1 10 R1 11 R1 12	1-249-947-11 1-247-711-11 1-247-725-11	CARBON 680	4	1/4W , 1/4W 1/4W	R327 R328 R329	1-247-711-11 1-247-719-11 1-247-706-11	CARBON CARBON	680 3.3K 330		1/4W 1/4W 1/4W
R1 13 R1 14 R1 15	1-214-757-11 1-214-753-00 1-214-753-00	METAL 10K 19		1/4W 1/4W 1/4W	R330 R331 R332	1-247-706-11 1-249-435-11 1-249-433-11	CARBON CARBON	330 33K 22K	5% 5%	1/4W 1/4W 1/4W
R116 R117 R118	1-214-767-00 1-249-462-11 1-247-717-11	CARBON 22K		1/4W 1/4W 1/4W	R333 R334 R335	1-249-421-11 1-249-429-11 1-247-104-00	CARBON CARBON CARBON	2.2K 10K 75	5% 5% 5%	1/4W 1/4W 1/4W

	ELECTRIC	AL PARTS				1		ELECTRIC	AL PARTS			
Ref.No.	Part No.	Description ·					Ref.No.	Part No.	Description			
R336 R337 R338 R339	1-249-435-11 1-249-433-11 1-249-421-11 1-249-429-11	CARBON	33K 22K 2.2K 10K	5% 5% 5% 5%	1/4W 1/4W 1/4W 1/4W		R506 R507 R508 R509	1-247-895-00 1-215-461-00 1-215-466-00 1-249-401-11	METAL	470K . 47K 75K 47	5% 1% 1% 5%	1/4W 1/6W 1/6W 1/4W
	1-247-104-00 1-212-857-00 1-212-857-00	CARBON FUSIBLE FUSIBLE	75 10 10	5% 5% 5%	1/4W 1/4W Fe188 1/4W F		R510 R511 R512	1-249-411-11 1-249-435-11 1-249-433-11	CARBON CARBON CARBON	330 33K 22K	5% 5% 5%	1/4W 1/4W 1/4W
R343 R344 R401	1-214-734-00 1-214-730-00 1-216-001-00	METAL METAL METAL CHIP	1.6K 1.1K 10	1% 1% 5%	1/4W 1/4W 1/10W		R513 R514 R515	1-249-409-11 1-249-437-11 1-249-437-11	CARBON CARBON CARBON	220 47K 47K	5% 5% 5%	1/4W 1/4W 1/4W
R402 R403 R404	1-216-001-00 1-216-001-00 1-216-083-00	METAL CHIP METAL CHIP METAL CHIP	10 10 27K	5% 5% 5%	1/10W 1/10W 1/10W		R516 R517 R518	1-249-437-11 1-249-429-11 1-215-462-00	CARBON CARBON CARBON	47K 10K 51K	5% 5% 5%	1/4W 1/4W 1/4W
R405 R406 R407	1-216-073-00 1-216-089-00 1-216-057-00	METAL CHIP METAL CHIP METAL CHIP	10K 47K 2.2K	5% 5% 5%	1/10W 1/10W 1/10W		R519 R520 R521	1-249-437-11 1-249-437-11 1-249-441-11	CARBON CARBON CARBON	47K 47K 100K	5% 5% 5%	1/4W 1/4W 1/4W
R408 R409 R410	1-216-063-00 1-216-041-00 1-216-089-00	METAL CHIP METAL CHIP METAL CHIP	3.9K 470 47K	5% 5% 5%	1/10W 1/10W 1/10W		R522 R523 R524	1-215-454-00 1-215-477-00 1-215-461-00	CARBON METAL METAL	24K 220K 47K	5% 1% 1%	1/4W 1/6W 1/6W
R411 R412 R413	1-216-064-00 1-216-075-00 1-216-093-00	METAL CHIP METAL CHIP METAL CHIP	4.3K 12K 68K	5% 5% 5%	1/10W 1/10W 1/10W		R525 R526 R527	1-215-438-00 1-215-438-00 1-249-429-11	METAL METAL CARBON		1% 1% 5%	1/6W 1/6W 1/4W
R414 R415 R416	1-216-051-00 1-216-029-00 1-216-029-00	METAL CHIP METAL CHIP METAL CHIP	1.2K 150 150	5% 5% 5%	1/10W 1/10W 1/10W		R528 R529 R530	1-249-429-11 1-215-493-00 1-249-401-11	CARBON CARBON CARBON	10K 1M 47	5% 5% 5%	1/4W 1/4W 1/4W
R417 R418 R419	1-216-069-00 1-216-049-00 1-216-065-00	METAL CHIP METAL CHIP METAL CHIP	6.8K 1K 4.7K	5% 5% 5%	1/10W 1/10W 1/10W		R531 R532 R533	1-249-417-11 1-215-445-00 1-215-445-00	CARBON METAL METAL	1K 10K 10K	5% 1% 1%	1/4W 1/6W 1/6W
R420 R421 R422	1-216-049-00 1-216-049-00 1-216-074-00	METAL CHIP METAL CHIP METAL CHIP	1K 1K 11K	5% 5% 5%	1/10W 1/10W 1/10W		R534 R535 R536	1-249-420-11 1-249-429-11 1-215-439-00	CARBON CARBON METAL	1.8K 10K 5.6K	5% 5% 1%	1/4W 1/4W 1/6W
R423 R424 R425	1-216-073-00 1-216-049-00 1-216-093-00	METAL CHIP METAL CHIP METAL CHIP	10K 1K 68K	5% 5% 5%	1/10W 1/10W 1/10W		R537 R538 R539	1-247-891-00 1-249-433-11 1-215-462-00	CARBON CARBON CARBON	330K 22K 51K	5% 5% 5%	1/4W 1/4W 1/4W
R426 R427 R428	1-216-065-00 1-216-059-00 1-216-085-00	METAL CHIP METAL CHIP METAL CHIP	4.7K 2.7K 33K	5% 5% 5%	1/10W 1/10W 1/10W		R540 R541 R542	1-249-433-11 1-249-435-11 1-249-425-11	CARBON CARBON CARBON	22K 33K 4.7K	5% 5% 5%	1/4W 1/4W 1/4W
R429 R430 R431	1-216-065-00 1-216-075-00 1-216-033-00	METAL CHIP METAL CHIP METAL CHIP	4.7K 12K 220	5% 5% 5%	1/10W 1/10W 1/10W		R543 R544 R545	1-249-417-11 1-249-425-11 1-249-417-11	CARBON CARBON CARBON	1K 4.7K 1K	5% 5% 5%	1/4W 1/4W 1/4W
R432 R433 R434	1-216-069-00 1-216-033-00 1-216-049-00	METAL CHIP METAL CHIP METAL CHIP	6.8K 220 1K	5% 5% 5%	1/10W 1/10W 1/10W		R546 R547 R548	1-249-425-11 1-249-417-11 1-249-435-11	CARBON CARBON CARBON	4.7K 1K 33K	5% 5% 5%	1/4W 1/4W 1/4W
R435 R436 R437	1-216-074-00 1-216-073-00 1-216-049-00	METAL CHIP METAL CHIP METAL CHIP	11K 10K 1K	5% 5% 5%	1/10W 1/10W 1/10W		R549 R550 R551	1-249-439-11 1-249-435-11 1-249-423-11	CARBON CARBON CARBON	68K 33K 3.3K	5% 5% 5%	1/4W 1/4W 1/4W
R438 R439 R440	1-216-101-00 1-216-073-00 1-216-059-00	METAL CHIP METAL CHIP METAL CHIP	150K 10K 2.7K	5% 5% 5%	1/10W 1/10W 1/10W		R552 R553 R554	1-249-431-11 1-249-428-11 1-247-883-00	CARBON CARBON CARBON	15K 8.2K 150K	5% 5% 5%	1/4W 1/4W 1/4W
R441 R442 R443	1-216-085-00 1-216-065-00 1-216-001-00	METAL CHIP METAL CHIP METAL CHIP	33K 4.7K 10	5% 5% 5%	1/10W 1/10W 1/10W		R555 R556 R557	1-249-441-11 1-249-433-11 1-249-441-11	CARBON CARBON CARBON	22K	5% 5% 5%	1/4W 1/4W 1/4W
R444 R501 R502	1-216-001-00 1-249-433-11 1-249-433-11	METAL CHIP CARBON CARBON	10 22K 22K	5% 5% 5%	1/10W 1/4W 1/4W		R558 R559 R560	1-249-425-11 1-215-4/5-00 1-215-453-00	CARBON METAL METAL	4.7K 10K 22K	5% 1% 1%	1/4W 1/6W 1/6W
R504	1-247-891-00 1-215-493-00 1-215-489-00	CARBON CARBON CARBON	330K 1M 680K	5% 5% 5%	1/4W 1/4W 1/4W		R561 R562 R563	1-215-457-00 1-249-433-11 1-249-417-11	METAL CARBON CARBON	33K 22K 1K		1/6W 1/4W 1/4W

The components identified by shading and mark have critical for safety.

Replace only with parinumber specified.

ELECTRICAL PARTS						-	ELECTRICAL PARTS						
Ref.No.	Part No.	Description					Ref.No.	Part No.	Description				
R564 R565 R566	1-249-435-11 1-249-429-11 1-247-883-00	CARBON CARBON CARBON	33K 10K 150K	5% 5% 5%	1/4W 1/4W 1/4W		R621 R622 R623	1-249-429-11 1-249-405-11 1-249-407-11	CARBON CARBON CARBON	10K 100 150	5% 5% 5%	1/4W 1/4W 1/4W	
R567 R568 R569	1-247-883-00 1-249-417-11 1-249-417-11	CARBON CARBON CARBON	150K 1K 1K	5% 5% 5%	1/4W 1/4W 1/4W		R624 R625 R626	1-249-447-11 1-249-447-11 1-249-389-11	CARBON CARBON CARBON	1 1 4.7	5% 5% 5%	1/4W 1/4W 1/4W	
R570 R571 R572	1-249-401-11 1-215-461-00 1-215-466-00	CARBON METAL METAL	47 47K 75K	5% 1% 1%	1/4W 1/6W 1/6W		R627 R628 R629	1-249-415-11 1-249-421-11 1-249-425-11	CARBON CARBON CARBON	680 2.2K 4.7K	5% 5% 5%	1/4W 1/4W 1/4W	
R573 R574 R575	1-215-442-00 1-215-454-00 1-215-438-00	METAL METAL CARBON	7.5K 24K 5.1K	1% 1% 5%	1/6W 1/6W 1/4W		R630 R631 R632	1-215-394-00 1-249-401-11 1-249-423-11	CARBON CARBON CARBON	75 47 3.3K	5% 5% 5%	1/4W 1/4W 1/4W	
R576 R577 R578	1-249-431-11 1-249-439-11 1-249-435-11	CARBON CARBON CARBON	15K 68K 33K	5% 5% 5%	1/4W 1/4W 1/4W		R633 R634 R635	1-249-427-11 1-249-423-11 1-249-417-11	CARBON CARBON CARBON	6.8K 3.3K 1K	5% 5% 5%	1/4W 1/4W 1/4W	
R579 R580 R581	1-249-433-11 1-249-433-11 1-249-425-11	CARBON CARBON CARBON	22K 22K 4.7K	5% 5% 5%	1/4W 1/4W 1/4W		R636 R637 R638	1-249-417-11 1-249-435-11 1-249-437-11	CARBON CARBON CARBON	1K 33K 47K	5% 5% 5%	1/4W 1/4W 1/4W	
R582 R583 R584	1-249-417-11 1-249-431-11 1-249-435-11	CARBON CARBON CARBON	1K 15K 33K	5% 5% 5%	1/4W 1/4W 1/4W		R639 R640 R641	1-249-421-11 1-249-425-11 1-215-394-00	CARBON CARBON CARBON	2.2K 4.7K 75	5% 5% 5%	1/4W 1/4W 1/4W	
R585 R586 R587	1-249-417-11 1-249-433-11 1-249-433-11	CARBON CARBON CARBON	1K 22K 22K	5% 5% 5%	1/4W 1/4W 1/4W		R642 R643 R644	1-249-401-11 1-249-423-11 1-249-427-11	CARBON CARBON CARBON	47 3.3K 6.8K	5% 5% 5%	1/4W 1/4W 1/4W	
R588 R589 R590	1-249-437-11 1-249-437-11 1-249-433-11	CARBON	47K 47K 22K	5% 5% 5%	1/4W 1/4W 1/4W		R645 R646 R647	1-249-423-11 1-249-417-11 1-249-417-11	CARBON CARBON CARBON	3.3K 1K 1K	5% 5% 5%	1/4W 1/4W 1/4W	
R591 R592 R593	1-249-433-11 1-215-493-00 1-249-435-11	CARBON	22K 1M 33K	5% 5% 5%	1/4W 1/4W 1/4W	:	R648 R649 R650	1-249-435-11 1-249-437-11 1-249-409-11	CARBON CARBON CARBON	33K 47K 220	5% 5% 5%	1/4W 1/4W 1/4W	
R594 R595 R596	1-249-435-11 1-249-437-11 1-249-429-11	CARBON	33K 47K 10K	5% 5% 5%	1/4W 1/4W 1/4W		R651 R652 R653	1-247-826-00 1-249-433-11 1-249-427-11	CARBON CARBON CARBON	620 22K 6.8K	5% 5% 5%	1/4W 1/4W 1/4W	
R597 R598 R599	1-249-431-11 1-249-429-11 1-249-417-11	CARBON	15K 10K 1K	5% 5% 5%	1/4W 1/4W 1/4W		R654 R655 R656	1-249-427-11 1-215-486-00 1-249-435-11	CARBON	6.8K 510K 33K	5% 5% 5%	1/4W 1/4W 1/4W	
R600 R601 R602	1-249-417-11 1-249-423-11 1-249-423-11	CARBON	1K 3.3K 3.3K		1/4W 1/4W 1/4W		R657 R658 R659	1-249-435-11 1-249-432-11 1-249-432-11	CARBON CARBON CARBON	33K 18K 18K	5% 5% 5%	1/4W 1/4W 1/4W	
R603 R604 R605	1-249-421-11 1-249-417-11 1-249-441-11	CARBON	1K	5% 5% 5%	1/4W 1/4W 1/4W		R660 R661 R662	1-215-489-00 1-249-431-11 1-249-431-11	CARBON CARBON	680K 15K 15K	5% 5% 5%	1/4W 1/4W 1/4W	
R606 R607 R608	1-249-425-11 1-249-425-11 1-249-425-11	CARBON	4.7K	5% 5% 5%	1/4W 1/4W 1/4W		R663 R664 R665	1-215-489-00 1-247-891-00 1-249-431-11	CARBON CARBON	680K 330K 15K	5%	1/4W 1/4W 1/4W	
R609 R610 R611	1-215-469-00 1-249-405-11 1-249-429-11	L CARBON	100k 100 10K	1% 5% 5%	1/6W 1/4W 1/4W		R666 R667 R668	1-249-405-11 1-249-425-11 1-249-407-11	CARBON CARBON	100 4.7K 150	5%	1/4W 1/4W 1/4W	
R612 R613 R614		CARBON	10K 100 150	5% 5% 5%	1/4W 1/4W 4 1/4W		R669 R670 R671	1-249-432-11 1-249-429-11 1-249-433-11	CARBON CARBON	18K 10K 22K	5% 5% 5%	1/4W 1/4W 1/4W	
R615 R616 R617	1-249-447-11	CARBON	1 1 4.7	5% 5% 5%	1/4W 1/4W 1/4W		R672 R673 R674	1-249-432-11 1-249-433-11 1-249-419-11	CARBON	18K 22K 1.5K		1/4W 1/4W 1/4W	
R618 R619 R620	1-249-405-1	1 CARBON	100 100 10K		1/6W 1/4W 1/4W	tu.	R675 R676 R677	1-249-429-11 1-249-437-11 1-249-437-11	CARBON	10K 47K 47K	51 51 51	1/4W 1/4W 1/4W	

	ELECTRIC	AL PARTS			ELECTRICAL PARTS						
Ref.No.	Part No.	Description				Ref.No.	Part No.	Description			
R678	1-249-423-11	CARBON	3.3K	5%	1/4W	R739	1-249-429-11	CARBON	10K	5%	1/4W
R679	1-249-423-11	CARBON	3.3K	5%	1/4W	R740	1-215-452-00	CARBON	20K	5%	1/4W
R680	1-249-423-11	CARBON	3.3K	5%	1/4W	R741	1-215-452-00	CARBON	20K	5%	1/4W
R681	1-249-423-11	CARBON	3.3K	5%	1/4W	R742	1-249-429-11	CARBON	10K	5%	1/4W
R682	1-249-423-11	CARBON	3.3K	5%	1/4W	R743	1-215-452-00	CARBON	20K	5%	1/4W
R683	1-249-423-11	CARBON	3.3K	5%	1/4W	R744	1-215-438-00	CARBON	5.1K	5%	1/4W
R684	1-249-409-11	CARBON	220	5%	1/4W	R745	1-249-433-11	CARBON	22K	5%	1/4W
R685	1-249-429-11	CARBON	10K	5%	1/4W	R746	1-249-433-11	CARBON	22K	5%	1/4W
R686	1-249-409-11	CARBON	220	5%	1/4W	R747	1-249-433-11	CARBON	22K	5%	1/4W
R687	1-249-429-11	CARBON	10K	5%	1/4W	R748	1-249-433-11	CARBON	22K	5%	1/4W
II R688	1-215-881-11	METAL OXIDE	15	5%	2W F F 144	R749	1-249-433-11	CARBON	22K	5%	1/4W
R689	1-249-423-11	CARBON	3.3K	5%	1/4W	R750	1-249-433-11	CARBON	22K	5%	1/4W
R690	1-249-416-11	CARBON	820	5%	1/4W	R751	1-249-433-11	CARBON	22K	5%	1/4W
R691	1-249-484-11	CARBON	6.8	5%	1/2W	R752	1-249-433-11	CARBON	22K	5%	1/4W
R692	1-249-429-11	CARBON	10K	5%	1/4W	R753	1-249-433-11	CARBON	22K	5%	1/4W
R693	1-249-417-11	CARBON	1K	5%	1/4W	R754	1-249-429-11	CARBON	10K	5%	1/4W
R694	1-249-409-11	CARBON	220	5%	1/4W	R755	1-249-429-11	CARBON	10K	5%	1/4W
R695	1-249-405-11	CARBON	100	5%	1/4W	R756	1-249-429-11	CARBON	10K	5%	1/4W
R696	1-249-427-11	CARBON	6.8K	5%	1/4W	R757	1-249-429-11	CARBON	10K	5%	1/4W
R701	1-215-452-00	CARBON	20K	5%	1/4W	R758	1-249-441-11	CARBON	100K	5%	1/4W
R702	1-215-452-00	CARBON	20K	5%	1/4W	R781	1-215-398-00	CARBON	110	5%	1/4W
R703	1-215-452-00	CARBON	20K	5%	1/4W	R782	1-215-398-00	CARBON	110	5%	1/4W
R704	1-215-493-00	CARBON	1M	5%	1/4W	R783	1-249-413-11	CARBON	470	5%	1/4W
R705	1-249-425-11	CARBON	4.7K	5%	1/4W	R784	1-249-413-11	CARBON	470	5%	1/4W
R706	1-249-425-11	CARBON	4.7K	5%	1/4W	R785	1-215-398-00	CARBON	110	5%	1/4W
R707	1-249-425-11	CARBON	4.7K	5%	1/4W	R786	1-249-407-11	CARBON	150	5%	1/4W
R708	1-249-433-11	CARBON	22K	5%	1/4W	R787	1-215-398-00	CARBON	110	5%	1/4W
R709	1-249-433-11	CARBON	22K	5%	1/4W	R788	1-215-398-00	CARBON	110	5%	1/4W
R710	1-215-493-00	CARBON	1M	5%	1/4W	R789	1-215-398-00	CARBON	110	5%	1/4W
R711	1-249-423-11	CARBON	3.3K	5%	1/4W	R790	1-249-413-11	CARBON	470	5%	1/4W
R712	1-249-425-11	CARBON	4.7K	5%	1/4W	R802	1-249-417-11	CARBON	1K	5%	1/4W
R713	1-249-425-11	CARBON	4.7K	5%	1/4W	R803	1-249-429-11	CARBON	10K	5%	1/4W
R714	1-249-429-11	CARBON	10K	5%	1/4W	R805	1-249-417-11	CARBON	1K	5%	1/4W
R715	1-249-429-11	CARBON	10K	5%	1/4W	R806	1-249-405-11	CARBON	100	5%	1/4W
R716	1-249-429-11	CARBON	10K	5%	1/4W	R807	1-249-431-11	CARBON	15K	5%	1/4W
R717	1-249-429-11	CARBON	10K	5%	1/4W	R808	1-215-442-00	CARBON	7.5K	5%	1/4W
R718	1-249-429-11	CARBON	10K	5%	1/4W	R809	1-249-424-11	CARBON	3.9K	5%	1/4W
R719	1-249-423-11	CARBON	3.3K	5%	1/4W	R810	1-249-425-11	CARBON	4.7K	5%	1/4W
R720	1-247-887-00	CARBON	220K	5%	1/4W	R811	1-249-433-11	CARBON	22K	5%	1/4W
R721	1-247-887-00	CARBON	220K	5%	1/4W	R812	1-249-435-11	CARBON	33K	5%	1/4W
R722	1-249-433-11	CARBON	22K	5%	1/4W	R813	1-249-429-11	CARBON	10K	5%	1/4W
R723	1-249-433-11	CARBON	22K	5%	1/4W	R814	1-249-441-11	CARBON	100K	5%	1/4W
R724	1-249-441-11	CARBON	100K	5%	1/4W	R815	1-215-470-00	CARBON	110K	5%	1/4W
R725	1-249-429-11	CARBON	10K	5%	1/4W	R816	1-247-881-00	CARBON	120K	5%	1/4W
R726	1-249-421-11	CARBON	2.2K	5%	1/4W	R817	1-247-881-00	CARBON	120K	5%	1/4W
R727	1-249-421-11	CARBON	2.2K	5%	1/4W	R818	1-249-429-11	CARBON	10K	5%	1/4W
R728	1-249-421-11	CARBON	2.2K	5%	1/4W	R819	1-249-431-11	CARBON	15K	5%	1/4W
R729	1-249-421-11	CARBON	2.2K	5%	1/4W	R820	1-249-429-11	CARBON	10K	5%	1/4W
R730	1-249-405-11	CARBON	100	5%	1/4W	R821	1-249-425-11	CARBON	4.7K	5%	1/4W
R731	1-249-405-11	CARBON	100	5%	1/4W	R822	1-249-425-11	CARBON	4.7K	5%	1/4W
R732	1-249-405-11	CARBON	100	5%	1/4W	R823	1-249-434-11	CARBON	27K	5%	1/4W
R733	1-249-425-11	CARBON	4.7K	5%	1/4W	R824	1-215-453-00	METAL	22K	1%	1/6W
R734	1-249-417-11	CARBON	1K	5%	1/4W	R825	1-215-453-00	METAL	22K	1%	1/6W
R735	1-249-441-11	CARBON	100K	5%	1/4W	R826	1-249-425-11	CARBON	4.7K	5%	1/4W
R736	1-249-429-11	CARBON	10K	5%	1/4W	R827	1-249-435-11	CARBON	33K	5%	1/4W
R737	1-215-452-00	CARBON	20K	5%	1/4W	R828	1-249-429-11	CARBON	10K	5%	1/4W
R738	1-249-429-11	CARBON	10K	5%	1/4W	R851	1-249-419-11	CARBON	1.5K	5%	1/4W

The components identified by shading and mark in recritical for safety.

Replace only with part number specified.

Walden

	ELECTRICAL PARTS					ELECTRICAL PARTS		
Ref.No.	Part No.	Description				Ref.No.	Part No.	Description
R852 R853 R854 R856	1-247-845-00 1-249-433-11 1-249-441-11 1-249-437-11	CARBON	3.9K 22K 100K 47K	5% 1/4%		RV102 RV103	1-230-522-11	RES, ADJ, METAL GLAZE 4.7K RES, ADJ, METAL GLAZE 4.7K
R857 R858 R860	1-249-421-11 1-247-104-00 1-215-440-00	CARBON	2.2K 75 6.2K	5% 1/4W		RV202 RV203	1-230-522-11	RES, ADJ, METAL GLAZE 4.7K RES, ADJ, METAL GLAZE 4.7K
R861 R862 R864	1-249-433-11 1-215-440-00 1-249-432-11	CARBON	22K 6.2K 18K	5% 1/4W 5% 1/4W 5% 1/4W		RV501	1-237-590-11 1-224-253-XX	RES, ADJ, METAL GLAZE 22K
R865 R866 R868	1-249-438-11 1-219-397-11 1-249-429-11		56K 22 10K	5% 1/4W 5% 1/4W 5% 1/4W		RV503 RV504	1-226-774-00 1-230-527-11 1-226-774-00	RES, ADJ, METAL GLAZE 100K RES, ADJ, METAL GLAZE 47K
R870 R901 R902	1-249-429-11 1-212-865-00 1-249-419-11	FUSIBLE 1	10K 22 1.5K	5% 1/4W 5% 1/4W 5% 1/4W	F.Ch.		1-224-254-XX 1-230-522-11 1-230-524-11	RES, ADJ, METAL GLAZE 4.7K RES, ADJ, METAL GLAZE 22K
R904 R905 R906	1-249-417-11 1-249-440-11 1-249-418-11	CARBON CARBON CARBON	1K 82K 1.2K	5% 1/4W 5% 1/4W 5% 1/4W				RES, ADJ, METAL GLAZE 47K RES, ADJ, METAL GLAZE 47K
R907 R908 R909	1-249-418-11 1-249-421-11 1-249-419-11	CARBON CARBON CARBON	1.2K 2.2K 1.5K	5% 1/4W		RV801 RV802	1-230-523-11	RES, ADJ, METAL GLAZE 47K RES, ADJ, METAL GLAZE 10K RES, ADJ, METAL GLAZE 10K
R910 R912 R913	1-215-438-00 1-249-418-11 1-249-421-11	CARBON CARBON CARBON	5.1K 1.2K 2.2K	5% 1/4W		RV952		RES, ADJ, METAL GLAZE 470 RES, ADJ, METAL GLAZE 470
R914 R915 R916	1-215-420-00 1-215-438-00 <u>1-217-422-00</u>	CARBON CARBON FUSIBLE	910 5.1K 1	5% 1/4W 5% 1/4W 5% 1/2W	. Flânc s	RV953 RV954 RV955 RV956	1-237-091-11 1-237-091-11 1-230-870-11 1-230-870-11	
R918	☆1-212-948-91 ☆1-212-948-91 ☆1-217-383-00	FUSIBLE	3.9 3.9 4.7	5% 1/2W	Folks Falls F	RY302	1-515-448-00 1-515-448-00	RELAY
R920 R921 R922	1-247-895-00 1-249-437-11 1-212-865-00	CARBON CARBON FUSIBLE	470K 47K 22	5% 1/4W	F	S001 S002 S003	1-570-975-11 1-570-972-11 1-570-973-11	SWITCH (IN)
R951 R952 R953	1-216-057-00 1-216-057-00 1-216-057-00	METAL CHIP	2.2K 2.2K 2.2K	5% 1/10 5% 1/10	1	\$004 \$701 \$702	1-570-974-11 1-570-974-11	SWITCH, SLIDE (DOWN (IN)) SWITCH, SLIDE (SKIP OFF/ON) SWITCH, SLIDE (INPUT SELECT)
R954 R955 R956	1-216-057-00 1-216-089-00 1-216-083-00		2.2K 47K 27K	5% 1/10	4	\$751 \$752 \$753	1-554-937-11 1-554-937-11	SWITCH, KEY BOARD (REC) SWITCH, KEY BOARD (PLAY) SWITCH, KEY BOARD (CVE)
R957 R958 R959	1-216-065-00 1-216-085-00 1-216-081-00	METAL CHIP METAL CHIP METAL CHIP	4.7K 33K 22K	5% 1/100 5% 1/100 5% 1/100	4	\$754 \$755 \$756	1-554-937-11 1-554-937-11	SWITCH, KEY BOARD (REVIEW) SWITCH, KEY BOARD (OPNE/CLOSE) SWITCH, KEY BOARD (STOP)
R960 R961 R962	1-216-079-00 1-216-079-00 1-216-081-00	METAL CHIP METAL CHIP METAL CHIP	18K 18K 22K	5% 1/100 5% 1/100 5% 1/100	1	\$757 \$758 \$759	1-554-937-11 1-554-937-11 1-554-937-11	SWITCH, KEY BOARD (AMS) SWITCH, KEY BOARD (AMS) SWITCH, KEY BOARD (REC MUTE)
R963 R964 R965	1-216-085-00 1-216-083-00 1-216-065-00	METAL CHIP METAL CHIP METAL CHIP	33K 27K 4.7K	5% 1/10% 5% 1/10% 5% 1/10%	1	\$760 \$761 \$762	1-554-937-11 1-571-267-11 1-571-267-11	SWITCH, KEY BOARD (PAUSE OFF) SWITCH, KEY BOARD (WITH LED)(AUTO) SWITCH, KEY BOARD (WITH LED)(RENUMBER)
R966 R967 R968	1-216-089-00 1-216-073-00 1-216-073-00	METAL CHIP METAL CHIP METAL CHIP	47K 13K 10K	5% 1/100 5% 1/100 5% 1/100	1	\$763 \$764 \$765	1-554-937-11 1-554-937-11 1-571-267-11	SWITCH, KEY BOARD (MODE) SWITCH, KEY BOARD (RESET) SWITCH, KEY BOARD (WITH LED)(MAN)
R969 R970 R971	1-216-085-00	METAL CHIP METAL CHIP METAL CHIP	33K 33K 47K	5% 1/10v 5% 1/10v 5% 1/10v	<i>i</i>	\$766 \$767 \$768	1-571-267-11 1-554-937-11 1-571-267-11	SWITCH, KEY BOARD (WITH LED)(WRITE) SWITCH, KEY BOARD (WEMORY) SWITCH, KEY BOARD (WITH LED)(ERACE)
R972 R973 R974	1-216-065-00 1-216-061-00 1-216-061-00	METAL CHIP METAL CHIP METAL CHIP	4.7K 3.3K 3.3K			\$769 \$770 \$771	1-571-267-11 1-554-937-11 1-554-937-11	SWITCH, KEY BOARD (WITH LED)(ERACE) SWITCH, KEY BOARD (1) SWITCH, KEY BOARD (4)

The components identified by shading and mark Mare critical for safety.

Replace only with part number specified.

ELECTRICAL PARTS

Re	f.No.	Part No.	Description
	\$772	1-554-937-11	SWITCH, KEY BOARD (7)
	S773	1-554-937-11	SWITCH, KEY BOARD (CLEAR)
	\$774	1-554-937-11	SWITCH, KEY BOARD (2)
	3//4	1-334-337-11	SHITCH REI DOME (E)
	\$775	1-554-937-11	SWITCH, KEY BOARD (5)
	S776	1-554-937-11	SWITCH, KEY BOARD (8)
	\$777	1-554-937-11	SWITCH, KEY BOARD (0)
	3,,,		
	\$778	1-554-937-11	SWITCH, KEY BOARD (3)
	S779	1-554-937-11	SWITCH, KEY BOARD (6)
	S780	1-554-937-11	SWITCH, KEY BOARD (9)
	3,00		
	S781	1-554-937-11	SWITCH, KEY BOARD (MUSIC SCAN START)
	S782	1-553-206-00	SWITCH, SLIDE (TIMER)
li.		1-553-318-00	
145	2301 T	71-2255210-00	and a supplied the second and a supplied the second
	\$902	1-570-771-11	SWITCH LIMIT
	\$903	1-570-883-11	SWITCH, PUSH (2 KEY) CASSETTE DETEDT A
		1-570-883-21	SWITCH, PUSH (2 KEY) CASSETTE DETEDT B
16	T901 A	1-449-017-11	TRANSFORMER. POWER
20000	T902	1-464-763-11	COIL UNIT, DIGITAL I/O
	1702	1 101 705 11	
	TH501	1-800-202-XX	THERMISTOR S-10K
	111301	1 000 202	
	VC801	8-719-915-30	DIODE FC53M
		0 113 310 01	
	X301	1-464-770-11	OSCILLATION UNIT, CRYSTAL (84.672MHz)
		1-567-170-00	OSCILLATOR, CERAMIC (4.19MHz)
	X701	1-567-192-11	OSCILLATOR, CERAMIC (4MHz)
			OSCILLATOR, CERAMIC (400MHz)
	X702	1-527-532-00	USCILLATOR, CERAMIC (400MAZ)
	X703	1-567-170-00	OSCILLATOR, CERAMIC (4.19MHz)
	X801	1-567-816-11	VIBRATOR, CRYSTAL (18.816MHz)
			VIBRATOR, CRYSTAL (22.5792MHz)
	X802	1-567-815-11	
	X803	1-567-814-11	VIBRATOR, CRYSTAL (24.576MHz)

ACCESSORY & PACKING MATERIAL

Part No.	Description				
1-463-828-11 1-551-315-00 2-394-123-01	REMOTE COMMANDER (RM-R1) CORD, CONNECTION COVER, BATTERY				
3-701-613-00 3-701-630-00	BAG, POLYETHYLENE BAG, POLYETHYLENE				
3-703-450-01 3-765-649-11 3-765-649-41	INSTRUCTION (AEP,UK)MANUAL, INSTRUCTION (AEP)MANUAL, INSTRUCTION				
4-9 19-071-01 4-9 19-072-01	CUSHION (RIGHT) CUSHION (LEFT)				
4-9 19-073-01	INDIVIDUAL CARTON				

The components ident ified by shading and mari critical for safet, Replace only with a rt number specified.